



U.S. Department of Justice United States Attorney

Western District of Michigan Civil Division

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March 17, 1997

Ms. Esperanza Anderson Environmental Enforcement Section United States Department of Justice Post Office Box 7611, Ben Franklin Station Washington, D.C. 20044

Re:

United States of America v. Sheller-Globe Corporation

Case No. 1:96-CV-927

Enclosed please find the following concerning the above referenced matter:

	Affidavit
	Affirmative Defenses
	Answer
X	Consent Decree (cover sheet and page 80 with judges signature- filed 3/12/97)
	Final Decree
	Joint Status Report
	Judgment and Order dated
	Letter dated
	Notice of Hearing
	Order Closing Case
	Petition
	Scheduling Order

W. FRANCESCA FERGUSON Assistant United States Attorney

DEPARTMENT OF JUSTICE

UNITED STATES OF AMERICA

IN THE UNITED STATES DISTRICT COURT FOR THE THIRD 12 PH 2: 21

WESTERN DISTRICT OF MICHIGAN, SOUTHERN DIVISION

UNITED STATES OF AMERICA.

Plaintiff.

Case No. 1.96 - 01 - 927

SHELLER-GLOBE CORPORATION, NATIONAL-STANDARD COMPANY, PPG INDUSTRIES, INC., PICKENS PLATING, INC., VALLEY INDUSTRIES CO., RHI HOLDINGS, INC.

SUNDSTRAND CORPORATION: a/k/a RUBY MANUFACTURING.

SHAKESPEARE COMPANY,

MOEN INCORPORATED, ^ f/k/a STANADYNE, INC.

RHONE-POULENC., INC.,

ENTHONE-OMI, INC.

UNION TANK CAR COMPANY,

-DAYTON WALTHER,

UNISYS CORPORATION!

SEALED POWER, ^

KEWAUNEE SCIENTIFIC CORPORATION,

WARSAW PLATING WORKS, INC.,~

WESTINGHOUSE ELECTRIC CORPORATION,

WHIRLPOOL CORPORATION,

XTEK INC.

FKI INDUSTRIES, INC.

BRIDGESTONE/FIRESTONE, INC...

DOVER CORPORATION,

a/k/a GARWOOD!

GENERAL ELECTRIC COMPANY,

GILBERT PLATING &

BUMPER EXCHANGE, INC.,

LEAR PLASTICS CORPORATION,

HARMAN AUTOMOTIVE, INC.,

HASTINGS MANUFACTURING COMPANY.

TEXTRON INC...

Hon.

United States District Judge

Gordon J. Quist U.S. District Judge

• JOHNSON CONTROLS, INC.,
• KTS INDUSTRIES, INC.,
• KAWNEER COMPANY, INC.,
- PADREN Langing Heat Treating
• LAWRENCE INDUSTRIES.
· ELF ATOCHEM NORTH AMERICA, INC., MET Chemicals
· MICRO METAL FINISHING, INC.,
MOTOR WHEEL CORPORATION,
- AE GOETZE INC., Nuskeyon Piston Rimin
CITY OF KALAMAZOO,
• AMERACE CORPORATION
PLYMOUTH TUBE COMPANY, American tubing lo.
- ERICSSON, INC., traconda Wire and Cable
 ANDERSON SAFEWAY CORPORATION;
a/k/a THE ANDERSON GROUP, "
· ANODIZED SPECIALISTS, INC.,
'ALLIED SIGNAL INC., Bendix Coig
BRUNSWICK CORPORATION,
· CHRYSLER CORPORATION,
· CITY OF BATTLE CREEK, '
·CLARK EQUIPMENT COMPANY,
· CONSUMERS POWER COMPANY,
· CORNING INCORPORATED, ~
• COSCO HOUSEHOLD PRODUCTS,
· DANA CORPORATION, ~
GENERAL MOTORS CORPORATION,
.WICKES MANUFACTURING COMPANY,
DU WEL PRODUCTS, INC.,~
· ESSEX WIRE,
· V. W. KAISER ENGINEERING, INC.,
· HOWARD PLATING INDUSTRIES, INC.
and
• MAGNAVOX,
Defendants.

Mousanto Contractors United

, INDIANA STEEL & WIRE."

UNITED STATES OF AMERICA

IN THE UNITED STATES DISTRICT COURT FOR THE 7 111.2 12 12 24 2: 24

WESTERN DISTRICT OF MICHIGAN, SOUTHERN DIVISION

UNITED STATES OF AMERICA.

Plaintiff,

Case No. 1.96-07-927

٧.

SHELLER-GLOBE CORPORATION,

NATIONAL-STANDARD COMPANY,

- PPG INDUSTRIES, INC.,
- PICKENS PLATING, INC.,
- · VALLEY INDUSTRIES CO., awncy Products
- RHI HOLDINGS, INC., ... Fox Chain Belt
- *SUNDSTRAND CORPORATION, a/k/a RUBY MANUFACTURING.
- SHAKESPEARE COMPANY,
- •MOEN INCORPORATED,

f/k/a STANADYNE, INC...

RHONE-POULENC., INC., ... Stauffer Chemical

- 'ENTHONE-OMI, INC., ... Udylite
- · UNION TANK CAR COMPANY,
- DAYTON WALTHER,
- · UNISYS CORPORATION, ... Vickes Corp
- SEALED POWER,
- KEWAUNEE SCIENTIFIC CORPORATION.
- · WARSAW PLATING WORKS, INC.,
- WESTINGHOUSE ELECTRIC CORPORATION,
- WHIRLPOOL CORPORATION,
- · XTEK INC.,
- · FKI INDUSTRIES, INC., ... Paultless Conter
- BRIDGESTONE/FIRESTONE, INC.,
- DOVER CORPORATION, a/k/a GARWOOD.
- *GENERAL ELECTRIC COMPANY,
- GILBERT PLATING & BUMPER EXCHANGE, INC.,
- · LEAR PLASTICS CORPORATION, ... Hade Corp.
- HARMAN AUTOMOTIVE, INC.,
- · HASTINGS MANUFACTURING COMPANY,
- . TEXTRON INC., in Howelster Olvision

Hon.

United States District Judge

Gordon J. Quist U.S. District Judge

SIGNATORIES TO THE AUTO ION RD/RA CONSENT DECREE FOR SECOND OPERABLE UNIT

- * Amerace Corporation
- •American Tubing Company (Plymouth Tube Company)
- Anaconda Wire & Cable Co. (Encessor)
- Anderson Safeway Corp
- Anodized Specialists, Inc.
- Bendix Corporation (Allied Signal, Inc.)
- Brunswick Corporation
- Chrysler Corporation
- City of Battle Creek
- City of Kalamazoo
- Clark Equipment Company (Ingersoll-Rand Company)
- Consumer Power Company
- Contractors United, Inc.
- * Corning Glass Works (Corning, Inc.)
- * Cosco Household Products
- Dana Corporation (Weatherhead Division)
- Du-Wel Products, Inc.
- Essex Wire (United Technologies Corporation)
- Faultless Caster, Inc. (FKI Industries, Inc.)
- Firestone (Bridgestone)
- Garwood Industries (Dover Corporation)
- . General Electric Company
- General Motors Company
- Gilbert Plating and Bumper Exchange, Inc.
- Haas Corporation (Lear Plastics)
- Harman Automotive (Jervis; Harvard Industries)
- Hastings Manufacturing Company
- Homelite Division (Textron)
- · Howard Plating Industries, Inc.
- Indiana Steel & Wire
- Johnson Controls
- KTS Industries, Inc.
- Kawneer Company
- Kewaunee Scientific Corporation
- Lawrence Industries
- Lansing Heat Treating Co... (Padren)
- M&T Chemical, Inc. (Elf Atochem North America, Inc.)
- Magnavox
- Micro Mechanical Finishing (Xtek)

This is probably the easiest list to work with. Just add
"Dayton Walther" as one more party.
(TOTAL 7 64 parties)

Monsato Corporation Motor Wheel Corporation (Goodyear) Muskegon Piston Ring (A.E. Gretze, m.) National-Standard Company PPG Industries, Inc. Pickens Plating Inc. Quincy Products, Inc. (Valley Industries, Inc.) Rex Chain Belt, Inc. (RHI Holdings, Inc.; Fairchild) Rudy Manufacturing (Sunstrand Corporation) Sealed Power Corporation (SPX Corporation) Shakespeare Company Sheller Globe Corporation (United Technologies Automotive Systems, Inc.) Stanadyne, Inc. (Stanscrew, Moen, Inc.) Stauffer Chemical (Stauffer Management Company, Rhone-Poulenc, Inc.) Udylite Corporation (Ethone-OMI, Inc.) Union Tank Car Company (The Marmon Group, Inc.) V.W. Kaiser Engineering Varity Kelsey-Hayes (H.B. Sherman Manufacturing) Vickers Corporation (Unisys Corporation)

Warsaw Plating Works, Inc.

Whirlpool Corporation

Wickes Manufacturing

Xtek Inc.

Westinghouse Electric Corporation

(+ Dayton Watter)

Not on the other:

(1) Monsonto
(2) Contractors United
(3) Varity Kelsey Hoyes
(48, Sherman Mfg.)
(63+1=64)
(ne on the other list
that is Not on this one:

Dayton Walther 61+3 = 641

UNITED STATES OF AMERICA

IN THE UNITED STATES DISTRICT COURT FOR THE 7 1112 12 PM 2: 24

WESTERN DISTRICT OF MICHIGAN, SOUTHERN DIVISION

ON SUB-SUB

UNITED STATES OF AMERICA.

Plaintiff,

Case No. ...96 - 0.7 - 927

٧. Hon. SHELLER-GLOBE CORPORATION, United technologies Gordon J. Cuist United States District Judge U.S. District Judge PPG INDUSTRIES, INC., PICKENS PLATING, INC. VALLEY INDUSTRIES CO., (Quincy Products) RHI HOLDINGS, INC., (Rex Chain Belt; Furchild) SUNDSTRAND CORPORATION: a/k/a RUBY MANUFACTURING. SHAKESPEARE COMPANY. MOEN INCORPORATED, (Stanscrew) RHONE-POULENC., INC., Stanfer Chemical; Stanfer Mont (0.) ENTHONE-OMI, INC., (udylite Corp) UNION TANK CAR COMPANY, (The Marmon Group) **⇒DAYTON WALTHER,** UNISYS CORPORATION, (Vickors Corp.) SEALED POWER, (SEX COMP.) KEWAUNEE SCIENTIFIC CORPORATION. ___WARSAW PLATING WORKS, INC.,~ WESTINGHOUSE ELECTRIC CORPORATION. WHIRLPOOL CORPORATION. XTEK INC., (Micro Michiganical Finishing) FKI INDUSTRIES, INC. (Faltless Caster, Inc.) BRIDGESTONE/FIRESTONE. INC. DOVER CORPORATION. a/k/a GARWOOD! GENERAL ELECTRIC COMPANY. GILBERT PLATING & BUMPER EXCHANGE, INC. LEAR PLASTICS CORPORATION, (Haas Corp.) HARMAN AUTOMOTIVE, INC., (Jervis; Harvard Industries) HASTINGS MANUFACTURING COMPANY, TEXTRON INC., (formelite Division)

INDIANA STEEL & WIRE. JOHNSON CONTROLS, INC. • KTS INDUSTRIES, INC... KAWNEER COMPANY, INC. - PADREN, (Lansing Heat Treating) LAWRENCE INDUSTRIES. · ELF ATOCHEM NORTH AMERICA, INC., ... MET Chemicalone.) · MICRO METAL FINISHING, INC. Micro Mechanical Finishing -AE GOETZE INC ... - (Markeyon Piston Ring) CTTY OF KALAMAZOO. AMERACE CORPORATION. PLYMOUTH TUBE COMPANY, ... (American tubing Co.) - ERICSSON, INC., ... fraconda Wire and (able) ANDERSON SAFEWAY CORPORATION: a/k/a THE ANDERSON GROUP. • ANODIZED SPECIALISTS, INC. ALLIED SIGNAL INC., ... (Bandix Cofy) *BRUNSWICK CORPORATION. CHRYSLER CORPORATION. · CITY OF BATTLE CREEK. ·CLARK EQUIPMENT COMPANY, Longer So 11-Rand Co.) · CONSUMERS POWER COMPANY. · CORNING INCORPORATED. (Corning Glass Works) · COSCO HOUSEHOLD PRODUCTS. · DANA CORPORATION, (Weatherhead Division) • GENERAL MOTORS CORPORATION. .WICKES MANUFACTURING COMPANY. DU WEL PRODUCTS, INC., -· ESSEX WIRE, - (United Technologica Comp) · V. W. KAISER ENGINEERING, INC.: HOWARD PLATING INDUSTRIES, INC. MAGNAVOX,

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IN THE UNITED STATES DISTRICT COURT FOR THE WESTERN DISTRICT OF MICHIGAN

UNITED STATES OF AMERICA

Plaintiff,

v.

SHELLER-GLOBE CORPORATION, et al.,

Defendants.

CIVIL ACTION NO.

CONSENT DECREE

I. BACKGROUND

- A. The United States of America ("United States"), on behalf of the Administrator of the United States Environmental Protection Agency ("EPA"), filed a complaint in this matter pursuant to Sections 106 and 107 of the Comprehensive Environmental Response, Compensation, and Liability Act ("CERCLA"), 42 U.S.C. §\$ 9606, 9607.
- B. The United States in its complaint seeks, inter alia:

 (1) reimbursement of costs incurred by EPA and the Department of

 Justice for response actions at the Auto Ion Superfund Site

 (Operable Unit 2) in Kalamazoo, Michigan, together with accrued interest; and (2) performance of studies and response work by the defendants at the Site consistent with the National Contingency

 Plan, 40 C.F.R. Part 300 (as amended) ("NCP").
- C. In accordance with the NCP and Section 121(f)(1)(F) of CERCLA, 42 U.S.C. § 9621(f)(1)(F), EPA notified the State of

Michigan (the "State") on September 29, 1995 of negotiations with potentially responsible parties regarding the implementation of the remedial design and remedial action for the Site, and EPA has provided the State with an opportunity to participate in such negotiations and be a party to this Consent Decree.

- D. In accordance with Section 122(j)(1) of CERCLA, 42
 U.S.C. § 9622(j)(1), EPA notified the Federal natural resource
 trustee(s) on September 29, 1995 of negotiations with potentially
 responsible parties regarding the release of hazardous substances
 that may have resulted in injury to the natural resources under
 Federal trusteeship and encouraged the trustee(s) to participate
 in the negotiation of this Consent Decree.
- E. The defendants that have entered into this Consent

 Decree ("Settling Defendants") do not admit any liability to the

 Plaintiff arising out of the transactions or occurrences alleged

 in the complaint, nor do they acknowledge that the release or

 threatened release of hazardous substances at or from the Site

 constitutes an imminent or substantial endangerment to the public

 health or welfare or the environment. The participation by any

 party in this settlement shall not be considered an admission of

 liability for affy purpose.
- F. Pursuant to Section 105 of CERCLA, 42 U.S.C. § 9605, EPA placed the Site on the National Priorities List, set forth at 40 C.F.R. Part 300, Appendix B, by publication in the Federal Register on September 8, 1983, 48 Fed. Reg. 40674.
 - G. In 1985, EPA entered into an agreement with some of the

Settling Defendants to conduct a removal action at the Site. The removal action consisted of containerizing and off-site disposing of hazardous materials (i.e., plating wastes) left at the Site. In 1986, the building on the Site was razed by the City of Kalamazoo on behalf of the State, which had become owner of the Site because of non-payment of taxes.

- H. In response to a release or a substantial threat of a release of a hazardous substance at or from the Site, the Settling Defendants commenced on June 18, 1986, a Remedial Investigation and Feasibility Study ("RI/FS") for the Site pursuant to 40 C.F.R. § 300.430.
- I. The Settling Defendants completed a Remedial Investigation ("RI") Report on June 1, 1989.
- J. Further study of the site was organized around Operable Units, with Operable Unit One covering releases to soils and other materials and Operable Unit Two covering releases to groundwater.
- K. EPA and the Settling Defendants completed a Feasibility Study ("FS") Report for Operable Unit One on July 19, 1989.
- L. In accordance with all applicable CERCLA requirements, EPA issued a Record of Decision (ROD) for Operable Unit One on September 27, 1989, on which the State had a reasonable opportunity to review and comment.
- N. On March 25, 1991, Judge Hillman of the United States

 District Court for the Western District of Michigan entered a

 Consent Decree between the United States and Settling Defendants

which required the Settling Defendants to implement the remedy for Operable Unit One specified in the September 27, 1989, ROD.

- N. EPA and the Settling Defendants completed a FS Report for Operable Unit Two on March 4, 1994.
- O. Pursuant to Section 117 of CERCLA, 42 U.S.C. § 9617, EPA published notice of the completion of the FS and of the proposed plan for remedial action on March 28, 1994, in a major local newspaper of general circulation. EPA provided an opportunity for written and oral comments from the public on the proposed plan for remedial action. A copy of the transcript of the public meeting is available to the public as part of the administrative record upon which the Regional Administrator based the selection of the response action.
- P. The decision by EPA on the remedial action to be implemented for Operable Unit 2 at the Site is embodied in a final Record of Decision ("ROD"), executed on September 23, 1994, on which the State had a reasonable opportunity to review and comment. The ROD includes a responsiveness summary to the public comments. Notice of the final plan was published in accordance with Section 117(b) of CERCLA.
- Q. Based on the information presently available to EPA, EPA believes that the Work will be properly and promptly conducted by the Settling Defendants if conducted in accordance with the requirements of this Consent Decree and its appendices.
- R. Solely for the purposes of Section 113(j) of CERCLA, the Remedial Action selected by the ROD and the Work to be performed

by the Settling Defendants shall constitute a response action taken or ordered by the President.

S. The Parties recognize, and the Court by entering this Consent Decree finds, that this Consent Decree has been negotiated by the Parties in good faith and implementation of this Consent Decree will expedite the cleanup of the Site and will avoid prolonged and complicated litigation between the Parties, and that this Consent Decree is fair, reasonable, and in the public interest.

NOW, THEREFORE, it is hereby Ordered, Adjudged, and Decreed:

II. JURISDICTION

1. This Court has jurisdiction over the subject matter of this action pursuant to 28 U.S.C. §§ 1331 and 1345, and 42 U.S.C. §§ 9606, 9607, and 9613(b). This Court also has personal jurisdiction over the Settling Defendants. Solely for the purposes of this Consent Decree and the underlying complaint, Settling Defendants waive all objections and defenses that they may have to jurisdiction of the Court or to venue in this District. Settling Defendants shall not challenge the terms of this Consent Decree or this Court's jurisdiction to enter and enforce this Consent Decree.

III. PARTIES BOUND

2. This Consent Decree applies to and is binding upon the United States and upon Settling Defendants and their heirs, successors and assigns. Any change in ownership or corporate status of a Settling Defendant including, but not limited to, any transfer of assets or real or personal property, shall in no way alter such Settling Defendant's responsibilities under this Consent Decree.

3. Settling Defendants shall provide a copy of this Consent Decree to each contractor hired to perform the Work (as defined below) required by this Consent Decree and to each person representing any Settling Defendant with respect to the Site or the Work and shall condition all contracts entered into hereunder upon performance of the Work in conformity with the terms of this Consent Decree. Settling Defendants or their contractors shall provide written notice of the Consent Decree to all subcontractors hired to perform any portion of the Work required by this Consent Decree. Settling Defendants shall nonetheless be responsible for ensuring that their contractors and subcontractors perform the Work contemplated herein in accordance with this Consent Decree. With regard to the activities undertaken pursuant to this Consent Decree, each contractor and subcontractor shall be deemed to be in a contractual relationship with the Settling Defendants within the meaning of Section 107(b)(3) of CERCLA, 42 U.S.C. § 9607(b)(3).

IV. <u>DEFINITIONS</u>

4. Unless otherwise expressly provided herein, terms used in this Consent Decree which are defined in CERCLA or in regulations promulgated under CERCLA shall have the meaning assigned to them in CERCLA or in such regulations. Whenever terms listed below are used in this Consent Decree or in the

appendices attached hereto and incorporated hereunder, the following definitions shall apply:

"CERCLA" shall mean the Comprehensive Environmental Response, Compensation, and Liability Act of 1980, as amended, 42 U.S.C. \$\$ 9601 et seg.

"Consent Decree" shall mean this Decree and all appendices attached hereto (listed in Section XXIX). In the event of conflict between this Decree and any appendix, this Decree shall control.

"Day" shall mean a calendar day unless expressly stated to be a working day. "Working day" shall mean a day other than a Saturday, Sunday, or Federal holiday. In computing any period of time under this Consent Decree, where the last day would fall on a Saturday, Sunday, or Federal holiday, the period shall run until the close of business of the next working day.

"EPA" shall mean the United States Environmental Protection Agency and any successor departments or agencies of the United States.

"Future Response Costs" shall mean all costs, including, but not limited to, direct and indirect costs, that the United States incurs in reviewing or developing plans, reports and other items pursuant to this Consent Decree, verifying the Work, or otherwise implementing, overseeing, or enforcing this Consent Decree, including, but not limited to, payroll costs, contractor costs, travel costs, laboratory costs, the costs incurred pursuant to Sections VII, IX ((including, but not limited to, attorneys fees

and any monies paid to secure access and/or to secure future institutional controls (excluding payment to the State for implementation of institutional controls or for access), including the amount of just compensation)), XV, and Paragraph 85 of Section XXI. Future Response Costs shall also include all Interim Response Costs and all Interest on the Past Response Costs that has accrued pursuant to 42 U.S.C. § 9607(a) during the period from September 30, 1995, to the date of entry of this Consent Decree.

"Interim Response Costs" shall mean all costs, including direct and indirect costs, (a) paid by the United States in connection with the Site between September 30, 1995, and the effective date of this Consent Decree, or (b) incurred prior to the effective date of this Consent Decree but paid after that date.

"Interest," shall mean interest at the rate specified for interest on investments of the Hazardous Substance Superfund established under Subchapter A of Chapter 98 of Title 26 of the U.S. Code, compounded on October 1 of each year, in accordance with 42 U.S.C. § 9607(a).

"MDEQ" shall mean the Michigan Department of Environmental
Quality and any successor departments or agencies of the State.

"National Contingency Plan" or "NCP" shall mean the National Oil and Hazardous Substances Pollution Contingency Plan promulgated pursuant to Section 105 of CERCLA, 42 U.S.C. § 9605, codified at 40 C.F.R. Part 300, and any amendments thereto.

"Operable Unit One" shall mean the remedy as set forth in the Record of Decision for the Site dated September 27, 1989, to address soil contamination.

"Operable Unit Two" shall mean the final remedy as set forth in the Record of Decision for the Site dated September 23, 1994, to address groundwater contamination.

"Operation and Maintenance" or "O & N" shall mean all activities required to maintain the effectiveness of the Remedial Action as required under the Operation and Maintenance Plan approved or developed by EPA pursuant to this Consent Decree and the Statement of Work (SOW).

"Owner Settling Defendant" shall mean any signatory to this Consent Decree who subsequently purchases the Site prior to the termination of this Consent Decree.

"Paragraph" shall mean a portion of this Consent Decree identified by an arabic numeral or an upper case letter.

"Parties" shall mean the United States and the Settling Defendants.

"Past Response Costs" shall mean all costs, including, but not limited to, direct and indirect costs, that the United States paid at or in connection with the Site from September 30, 1989, through the date of the September 30, 1995, plus Interest on all such costs which has accrued pursuant to 42 U.S.C. § 9607(a) through such date.

"Performance Standards" shall mean the cleanup standards and other measures of achievement of the goals of the Remedial

Action, set forth in the ROD and Section II. of the SOW and that are to be developed pursuant to the ROD and Section II of the SOW, including, but not limited to, any future determination by EPA in accordance with Section II(4)(B)(ii) of the SOW.

"Plaintiff" shall mean the United States.

"RCRA" shall mean the Solid Waste Disposal Act, as amended, 42 U.S.C. §§ 6901 et seq. (also known as the Resource Conservation and Recovery Act).

"Record of Decision" or "ROD" shall mean the EPA Record of Decision relating to Operable Unit Two at the Auto Ion Site signed on September 23, 1994, by the Regional Administrator, EPA Region 5, and all attachments thereto. The ROD is attached as Appendix A.

"Remedial Action" shall mean those activities, except for Operation and Maintenance, to be undertaken by the Settling Defendants to implement the ROD, in accordance with the SOW and the final Remedial Design and Remedial Action Work Plans and other plans approved by EFA.

"Remedial Design" shall mean those activities to be undertaken by the Settling Defendants to develop the final plans and specifications for the Work pursuant to the Remedial Design Work Plan.

"Remedial Design Work Flam" shall mean the document developed pursuant to Paragraph 11 of this Consent Decree and approved by EPA, and any amendments thereto.

"Section" shall mean a portion of this Consent Decree

identified by a roman numeral.

"Settling Defendants" shall mean those Parties identified in Appendix D (Settling Defendants).

"Site" shall mean the Auto Ion Superfund Site, encompassing approximately 1.5 acres, located at 74 Mills Street in Kalamazoo, Kalamazoo County, Michigan, and as is depicted generally on the map attached as Appendix C.

"State" shall mean the State of Michigan.

"Statement of Work" or "SOW" shall mean the statement of work for implementation of the Remedial Design, Remedial Action, and Operation and Maintenance at the Site, as set forth in Appendix B to this Consent Decree and any modifications made in accordance with this Consent Decree.

"Supervising Contractor" shall mean the principal contractor retained by the Settling Defendants to supervise and direct the implementation of the Work under this Consent Decree.

"United States" shall mean the United States of America.

"Waste Material" shall mean (1) any "hazardous substance" under Section 101(14) of CERCLA, 42 U.S.C. \$ 9601(14); (2) any pollutant or contaminant under Section 101(33), 42 U.S.C. \$ 9601(33); and (1) any "solid waste" under Section 1004(27) of RCRA, 42 U.S.C. \$ 6903(27); and (4) any "hazardous substances" under Michigan Environmental Response Act, Section 299.603(p), 1982 Public Act 307 as amended.

"Work" shall mean all activities Settling Defendants are required to perform under this Consent Decree, except those required by Section XXV (Retention of Records).

V. GENERAL PROVISIONS

5. Objectives of the Parties

The objectives of the Parties in entering into this Consent
Decree are to protect public health or welfare or the environment
at the Site by the design and implementation of response actions
at the Site by the Settling Defendants, to reimburse response
costs of the Plaintiff, to resolve the claims of Plaintiff
against Settling Defendants as provided in this Consent Decree,
and, without limitation, to obtain the covenants not to sue and
contribution protection referred to herein.

6. Commitments by Settling Defendants

- a. Settling Defendants shall finance and perform the Work in accordance with this Consent Decree, the ROD, the SOW, and all work plans and other plans, standards, specifications, and schedules set forth herein or developed by Settling Defendants and approved by EPA pursuant to this Consent Decree. Settling Defendants shall also reimburse the United States for Past Response Costs and Future Response Costs as provided in this Consent Decree.
- b. The obligations of Settling Defendants to finance and perform the Work and to pay amounts owed the United States under this Consent Decree are joint and several. In the event of the insolvency or other failure of any one or more Settling Defendants to implement the requirements of this Consent Decree, the remaining Settling Defendants shall complete all such

requirements.

7. Compliance With Applicable Law

All activities undertaken by Settling Defendants pursuant to this Consent Decree shall be performed in accordance with the requirements of all applicable federal and state laws and regulations. Settling Defendants must also comply with all applicable or relevant and appropriate requirements of all Federal and state environmental laws as set forth in the ROD and the SOW. The activities conducted pursuant to this Consent Decree, if approved by EPA, shall be considered to be consistent with the NCP.

8. Permits

- a. As provided in Section 121(e) of CERCLA and Section 300.400(e) of the NCP, no permit shall be required for any portion of the Work conducted entirely on-site (i.e., within the areal extent of contamination or in very close proximity to the contamination and necessary for implementation of the Work). Where any portion of the Work that is not on-site requires a federal or state permit or approval, Settling Defendants shall submit timely and complete applications and take all other actions necessary to obtain all such permits or approvals.
- b. The Settling Defendants may seek relief under the provisions of Section XVIII (Force Majeure) of this Consent Decree for any delay in the performance of the Work resulting from a failure to obtain, or a delay in obtaining, any permit required for the Work.

c. This Consent Decree is not, and shall not be construed to be, a permit issued pursuant to any federal or state statute or regulation.

9. Notice of Obligations to Successors-in-Title

- a. Within 15 days after the entry of this Consent
 Decree, any Owner Settling Defendant shall record a certified
 copy of this Consent Decree with the Recorder's Office, Kalamazoo
 County, State of Michigan. Thereafter, each deed, title, or
 other instrument conveying an interest in the property included
 in the Site shall contain a notice stating that the property is
 subject to this Consent Decree and shall reference the recorded
 location of the Consent Decree and any restrictions applicable to
 the property under this Consent Decree.
- a. The obligations of any Owner Settling Defendant with respect to the provision of access under Section IX (Access and Institutional Controls) and the implementation of institutional controls under Section IX shall be binding upon any and all such Owner Settling Defendant and any and all persons who subsequently acquire any such interest or portion thereof (hereinafter "Successors-in-Title"). Within 15 days after the entry of this Consent Decree, any Owner Settling Defendant shall record at the Recorder's Office a notice of obligation to provide access under Section IX (Access and Institutional Controls) and related covenants, if any. Each subsequent instrument conveying an interest to any such property included in the Site shall reference the recorded location of such notice and covenants

applicable to the property.

- b. Any Owner Settling Defendant and any Successor-in-Title shall, at least 30 days prior to the conveyance of any such interest, give written notice of this Consent Decree to the grantee and written notice to EPA and the State of the proposed conveyance, including the name and address of the grantee, and the date on which notice of the Consent Decree was given to the grantee. In the event of any such conveyance, any Owner Settling Defendant's obligations under this Consent Decree, including their obligations to provide or secure access pursuant to Section IX, shall continue to be met by any Owner Settling Defendant. In addition, if the United States and the State approves, the grantee may perform some or all of the Work under this Consent Decree. In no event shall the conveyance of an interest in property that includes, or is a portion of, the Site release or otherwise affect the liability of any Settling Defendant to comply with the Consent Decree.
 - VI. PERFORMANCE OF THE WORK BY SETTLING DEFENDANTS
 - 10. Selection of Supervising Contractor.
- a. All aspects of the Work to be performed by Settling
 Defendants pursuant to Sections VI (Performance of the Work by
 Settling Defendants), VII (Remedy Review), VIII (Quality
 Assurance, Sampling and Data Analysis), and XV (Emergency
 Response) of this Consent Decree shall be under the direction and
 supervision of the Supervising Contractor, the selection of which
 shall be subject to disapproval by EPA after a reasonable

opportunity for review and comment by the State. Within 10 days after the lodging of this Consent Decree, Settling Defendants shall notify EPA and the State in writing of the name, title, and qualifications of any contractor proposed to be the Supervising Contractor. EPA will issue a notice of disapproval or an authorization to proceed. If at any time thereafter, Settling Defendants propose to change a Supervising Contractor, Settling Defendants shall give such notice to EPA and the State and must obtain an authorization to proceed from EPA, after a reasonable opportunity for review and comment by the State, before the new Supervising Contractor performs, directs, or supervises any Work under this Consent Decree.

- b. If EPA disapproves a proposed Supervising Contractor, EPA will notify Settling Defendants in writing. Settling Defendants shall submit to EPA and the State a list of contractors, including the qualifications of each contractor, that would be acceptable to them within 30 days of receipt of EPA's disapproval of the contractor previously proposed. EPA will provide written notice of the names of any contractor(s) that it disapproves and an authorization to proceed with respect to any of the other contractors. Settling Defendants may select any contractor from that list that is not disapproved and shall notify EPA and the State of the name of the contractor selected within 21 days of EPA's authorization to proceed.
- c. EPA's authorization to proceed shall not become effective, for purposes of Paragraph 11, below, until the

effective date of this Consent Decree. If EPA fails to provide written notice of its authorization to proceed or disapproval as provided in this Paragraph and this failure prevents the Settling Defendants from meeting one or more deadlines in a plan approved by the EPA pursuant to this Consent Decree, Settling Defendants may seek relief under the provisions of Section XVIII (Force Majeure) hereof.

11. Remedial Design.

- a. Within 60 days after the effective date of this Consent Decree. Settling Defendants shall submit to EPA and the State a work plan for the design of the Remedial Action at the Site ("Remedial Design Work Plan" or "RD Work Plan"). The Remedial Design Work Plan shall provide for design of the remedy set forth in the ROD, in accordance with the SOW and for achievement of the Performance Standards and other requirements set forth in the ROD, this Consent Decree and/or the SOW. Upon its approval by EPA, the Remedial Design Work Plan shall be incorporated into and become enforceable under this Consent Decree. At the same time as they submit the Remedial Design Work Plan, Settling Defendants shall submit to EPA and the State a Health and Safety Plan for field activities required by the Remedial Action Work Plan Which conforms to the applicable Occupational Safety and Health Administration and EPA requirements including, but not limited to, 29 C.F.R. § 1910.120.
- b. The Remedial Design Work Plan shall include plans and schedules for implementation of all remedial design and remedial

action identified in the SOW, including, but not limited to, plans and schedules for the completion of: (1) Groundwater

Monitoring/Alternate Concentration Limits (ACLs) Establishment

Plan (including, but not limited to, a Remedial Design/Remedial

Action Quality Assurance Project Plan (RD/RA QAPP) in accordance

with Section VIII (Quality Assurance, Sampling and Data

Analysis); (2) methodology for the establishment of ACLs; (3)

Contingency Plan ((Remedial Action Plan (RAP) in the event ACLs

are exceeded)); (4) an Operation and Maintenance (0 & M) Plan;

(5) a schedule for the implementation of all remedial activities;

(6) Health and Safety Plan; and (7) Monitoring Well Installation

Plan.

- c. Upon approval of the Remedial Design Work Plan by EPA, after a reasonable opportunity for review and comment by the State, and submittal of the Health and Safety Plan for all field activities to EPA and the State, Settling Defendants shall implement the Remedial Design Work Plan. The Settling Defendants shall submit to EPA and the State all plans, submittals and other deliverables required under the approved Remedial Design Work Plan in accordance with the approved schedule for review and approval pursuant to Section XI (EPA Approval of Plans and Other Submissions). Unless otherwise directed by EPA, Settling Defendants shall not commence further Remedial Design activities at the Site prior to approval of the Remedial Design Work Plan.
 - 12. Remedial Action.
 - a. Within 30 days after the approval of the RD Work Plan,

Settling Defendants shall commence Remedial Action ("RA") at the Site. The Remedial Action shall provide for construction and implementation of the remedy set forth in the ROD and achievement of the Performance Standards, in accordance with this Consent Decree, the ROD, and the SOW.

- b. The Settling Defendants shall submit to EPA and the State all plans, submittals, or other deliverables required under the approved Remedial Design Work Plan in accordance with the approved schedule for review and approval pursuant to Section XI (EPA Approval of Plans and Other Submissions). Notwithstanding anything to the contrary herein, Settling Defendants agree to commence installation of the groundwater monitoring wells and the first round of monitoring, in accordance with the SOW and the approved RD Work Plan, in advance of the effective date of this Consent Decree. Otherwise, unless mutually agreed upon by the parties, Settling Defendants shall not commence physical Remedial Action activities at the Site prior to approval of the Remedial Action Work Plan.
- 13. The Settling Defendants shall continue to implement the Remedial Action and O&M until the Performance Standards are achieved and for so long thereafter as is otherwise required under this Consent Decree. However, if after Settling Defendants implement the Remedial Action and O&M, and the Performance Standards are still not achieved, Settling Defendants may petition to EPA, pursuant to Section XIV of this Consent Decree, to cease the Work at the Site if Settling Defendants can

demonstrate that each exceedance of the Performance Standards is caused solely by Waste Materials that migrate on to the Site, after the effective date of the ROD for Operable Unit Two, from a source other than the Site.

14. Modification of the SOW or Related Work Plans.

- a. If EPA determines that modification to the work specified in the SOW and/or in work plans developed pursuant to the SOW is necessary to achieve and maintain the Performance Standards or to carry out and maintain the effectiveness of the remedy set forth in the ROD, EPA may require that such modification be incorporated in the SOW and/or such work plans. Provided, however, that a modification may only be required pursuant to this Paragraph to the extent that it is consistent with the scope of the remedy selected in the ROD.
- b. For the purposes of this Paragraph 14 and
 Paragraphs 48 and 49 only, the "scope of the remedy selected in
 the ROD" is: natural attenuation, deed restrictions, the
 establishment of Alternative Concentration Limits ("ACLs") to be
 used for monitoring the groundwater discharging into the
 Kalamazoo River, groundwater monitoring, and the implementation
 of additional response actions as described herein if the ACLs
 are exceeded. If an established ACL is exceeded for two
 consecutive sampling events as detailed in the SOW, then a
 Remedial Action Plan ("RAP") shall be implemented to address the
 ACL exceedance. The RAP shall be developed by the Settling
 Defendants as part of the RD Work Plan. U.S. EPA, in

consultation with MDEQ, shall review and approve the final RAP. The RAP shall consist of pre-determined response actions to address ACL exceedances. The RAP shall be designed to further evaluate, and, if necessary, mitigate an impact by contaminants to the Kalamazoo River or a threat to human health and the environment. In the event of an ACL exceedance, the first response action will involve assessing the validity of the data. If the data are valid, then additional potential responses will be implemented. Examples of additional potential responses which U.S. EPA could approve, in consultation with MDEQ, include, but are not limited to, evaluation of groundwater concentration after mixing with surface water and comparison to Federal surface water quality criteria to determine significance of ACL exceedance, confirmational sampling, increased sampling frequency, determination of impact to Kalamazoo River through surface water, sediment and biota sampling, and implementation of an appropriate alternate remedial action designed to mitigate any threats to human health or the environment, e.g., installation of a groundwater extraction/treatment system.

- c. If Settling Defendants object to any modification determined by EPA to be necessary pursuant to this Paragraph, they may seek dispute resolution pursuant to Section XIX (Dispute Resolution), Paragraph 66 (record review). The SOW and/or related work plans shall be modified in accordance with final resolution of the dispute.
 - d. Settling Defendants shall implement any work

required by any modifications incorporated in the SOW and/or in work plans developed pursuant to the SOW in accordance with this Paragraph.

- e. Nothing in this Paragraph shall be construed to limit EPA's authority to require performance of further response actions as otherwise provided in this Consent Decree.
- 15. Settling Defendants acknowledge and agree that nothing in this Consent Decree, the SOW, or the Remedial Design Work Plan constitutes a warranty or representation of any kind by Plaintiff that compliance with the work requirements set forth in the SOW and the RD Work Plan will achieve the Performance Standards.
- 16. Settling Defendants shall, prior to any off-Site shipment of Waste Material from the Site to an out-of-state waste management facility, provide written notification to the appropriate state environmental official in the receiving facility's state and to the EPA Project Coordinator of such shipment of Waste Material. However, this notification requirement shall not apply to any off-Site shipments when the total volume of all such shipments will not exceed 10 cubic yards.
- a. The Settling Defendants shall include in the written notification the following information, where available:

 (1) the name and location of the facility to which the Waste

 Material is to be shipped; (2) the type and quantity of the Waste

 Material to be shipped; (3) the expected schedule for the

 shipment of the Waste Material; and (4) the method of

transportation. The Settling Defendants shall notify the state in which the planned receiving facility is located of major changes in the shipment plan, such as a decision to ship the Waste Material to another facility within the same state, or to a facility in another state.

b. The identity of the receiving facility and state will be determined by the Settling Defendants following the award of the contract for Remedial Action construction. The Settling Defendants shall provide the information required by Paragraph 16a. as soon as practicable after the award of the contract and before the Waste Material is actually shipped.

VII. REMEDY REVIEW

- 17. Periodic Review. Settling Defendants shall conduct any studies and investigations as requested by EPA, in order to permit EPA to conduct reviews of whether the Remedial Action is protective of human health and the environment at least every five years as required by Section 121(c) of CERCLA and any applicable regulations.
- 18. EPA Selection of Further Response Actions. If EPA determines, at any time, that the Remedial Action is not protective of human health and the environment, EPA may select further response actions for the Site in accordance with the requirements of CERCLA and the NCP.
- 19. Opportunity To Comment. Settling Defendants and, if required by Sections 113(k)(2) or 117 of CERCLA, the public, will be provided with an opportunity to comment on any further

response actions proposed by EPA as a result of the review conducted pursuant to Section 121(c) of CERCLA and to submit written comments for the record during the comment period.

- 20. Settling Defendants' Obligation To Perform Further Response Actions. If EPA selects further response actions for the Site, the Settling Defendants shall undertake such further response actions to the extent that the reopener conditions in Paragraph 81 or Paragraph 82 (United States' reservations of liability based on unknown conditions or new information) are satisfied. Settling Defendants may invoke the procedures set forth in Section XIX (Dispute Resolution) to dispute (1) EPA's determination that the reopener conditions of Paragraph 81 or Paragraph 82 of Section XXI (Covenants Not To Sue by Plaintiff) are satisfied, (2) EPA's determination that the Remedial Action is not protective of human health and the environment, or (3) EPA's selection of the further response actions. Disputes pertaining to whether the Remedial Action is protective or to EPA's selection of further response actions shall be resolved pursuant to Paragraph 66 (record review).
- 21. <u>Submissions of Plans</u>. If Settling Defendants are required to perform the further response actions pursuant to Paragraph 18, they shall submit a plan for such work to EPA for approval in accordance with the procedures set forth in Section VI (Performance of the Work by Settling Defendants) and shall implement the plan approved by EPA in accordance with the provisions of this Decree.

VIII. OUALITY ASSURANCE, SAMPLING, and DATA ANALYSIS

22. Settling Defendants shall use quality assurance, quality control, and chain of custody procedures for all design, compliance and monitoring samples in accordance with "EPA Requirements for Quality Assurance Project Plans for Environmental Data Operation, * EPA QA/R5; *Preparing Perfect Project Plans, " (EPA/600/9-88/087), and subsequent amendments to such guidelines upon notification by EPA to Settling Defendants of such amendment. Amended quidelines shall apply only to procedures conducted after such notification. Prior to the commencement of any monitoring project under this Consent Decree, Settling Defendants shall submit to EPA for approval, after a reasonable opportunity for review and comment by the State, a Quality Assurance Project Plan ("QAPP") that is consistent with the SOW, the NCP and applicable guidance documents. If relevant to the proceeding, the Parties agree that validated sampling data generated in accordance with the OAPP and reviewed and approved by EPA shall be admissible as evidence, without objection, in any proceeding under this Decree. Settling Defendants shall ensure that EPA and State personnel and their authorized representatives are allowed access at reasonable times to all laboratories utilized by Settling Defendants in implementing this Consent Decree. In addition, Settling Defendants shall ensure that such laboratories shall analyze all samples submitted by EPA pursuant to the QAPP for quality assurance monitoring. Settling Defendants shall ensure that the laboratories they utilize for

the analysis of samples taken pursuant to this Decree perform all analyses according to accepted EPA methods. Accepted EPA methods consist of those methods which are documented in the "Contract Lab Program Statement of Work for Inorganic Analysis" and the "Contract Lab Program Statement of Work for Organic Analysis," dated February 1988, and any amendments made thereto during the course of the implementation of this Decree. Settling Defendants shall ensure that all laboratories they use for analysis of samples taken pursuant to this Consent Decree participate in an EPA or EPA-equivalent QA/QC program. Settling Defendants shall ensure that all field methodologies utilized in collecting samples for subsequent analysis pursuant to this Decree will be conducted in accordance with the procedures set forth in the QAPP approved by EPA.

- 23. Upon request, the Settling Defendants shall allow split or duplicate samples to be taken by EPA and the State or their authorized representatives. Settling Defendants shall notify EPA and the State not less than 7 days in advance of any sample collection activity unless shorter notice is agreed to by EPA. In addition, EPA and the State shall have the right to take any additional samples that EPA or the State deem necessary. Upon request, EPA and the State shall allow the Settling Defendants to take split or duplicate samples of any samples they take as part of the Plaintiff's oversight of the Settling Defendants' implementation of the Work.
 - 24. Settling Defendants shall submit to EPA and the State

one copy of the results of all sampling and/or tests or other data obtained or generated by or on behalf of Settling Defendants with respect to the Site and/or the implementation of this Consent Decree unless EPA instructs otherwise.

25. Notwithstanding any provision of this Consent Decree, the United States hereby retains all of its information gathering and inspection authorities and rights, including enforcement actions related thereto, under CERCLA, RCRA and any other applicable statutes or regulations.

IX. ACCESS AND INSTITUTIONAL CONTROLS

26. Access.

Commencing upon the date of lodging of this Consent Decree, the Settling Defendants agree to provide the United States, the State, and their representatives, including EPA and its contractors, access at all reasonable times to the Site and any other property to which access is required for the implementation of this Consent Decree, to the extent access to the property is controlled by Settling Defendants, for the purposes of conducting any activity related to this Consent Decree including, but not limited to:

a. Monitoring the Work;

b. Verifying any data or information submitted to the United States or the State;

c.Conducting investigations relating to contamination at or near the Site;

d.Obtaining samples;

- e.Assessing the need for, planning, or implementing additional response actions at or near the Site;
- f.Inspecting and copying records, operating logs, contracts, or other documents maintained or generated by Settling Defendants or their agents, consistent with Section XXV; and
- g.Assessing Settling Defendants' compliance with this Consent Decree.
- 27. a. To the extent that the Site or any other property to which access is required for the implementation of this Consent Decree is owned or controlled by persons other than Settling Defendants, Settling Defendants shall use best efforts to secure from such persons access for Settling Defendants, as well as for the United States and the State and their representatives, including, but not limited to, their contractors, as necessary to effectuate this Consent Decree. purposes of this Paragraph "best efforts" includes the payment of reasonable sums of money in consideration of access. access required to complete the Work is not obtained within 45 days of the date of lodging of this Consent Decree, or within 45 days of the date EPA notifies the Settling Defendants in writing that additional access beyond that previously secured is necessary, Settling Defendants shall promptly notify the United States in writing, and shall include in that notification a summary of the steps Settling Defendants have taken to attempt to obtain access. The United States may, as it deems appropriate, assist Settling Defendants in obtaining access.

b. Notwithstanding any provision of this Consent Decree, the United States retains all of its access authorities and rights, including enforcement authorities related thereto, under CERCLA, RCRA and any other applicable statute or regulations.

28. Institutional Controls.

Settling Defendants shall use best efforts to have the State of Michigan, or any successor owner of the Site, execute the deed restrictions in Appendix E. If execution of the institutional controls as required cannot be obtained within 90 days of the effective date of this Consent Decree, Settling Defendants shall promptly notify the United States in writing, and shall include in that notification a summary of the steps Settling Defendants have taken to attempt to obtain execution of the institutional controls. The United States may, as it deems appropriate, assist Settling Defendants in obtaining execution of the institutional controls. Settling Defendants shall reimburse the United States in accordance with the procedures in Section XVI (Reimbursement of Response Costs), for all costs incurred by the United States in obtaining execution of the institutional controls. Within 15 days after the execution of the institutional controls, Settling Defendants shall use best efforts to record with the Kalamazoo County Recorder of Deeds a copy of the deed restrictions attached as Appendix E to this Consent Decree.

X. REPORTING REQUIREMENTS

29. In addition to any other requirement of this Consent

Decree, Settling Defendants shall submit to EPA and the State one copy of the groundwater monitoring reports that: (a) describe the sampling activities; (b) include copies of the lab's analytical data, summary data sheets highlighting the parameters sampled, method detection limits, quantitation limits and the analytical results in the previous sampling event; (c) describe all actions which are planned for the next sampling event; (d) include information regarding unresolved delays encountered or anticipated that may affect the future schedule for implementation of the Work, and a description of efforts made to mitigate these delays or anticipated delays; and (e) include any modifications to the work plans or other schedules that Settling Defendants have proposed to EPA or that have been approved by Settling Defendants shall submit these reports to EPA and the State within 60 days following completion of a sampling event. If requested by EPA or the State, Settling Defendants shall also provide briefings for EPA and the State to discuss the progress of the Work.

- 30. The Settling Defendants shall notify EPA in writing of any change in the schedule or performance of any activity, including, but not limited to, data collection and implementation of work plans, no later than seven days prior to the performance of the activity.
- 31. Upon the occurrence of any event during performance of the Work that Settling Defendants are required to report pursuant to Section 103 of CERCLA or Section 304 of the Emergency Planning

and Community Right-to-know Act (EPCRA), Settling Defendants shall within 24 hours of the onset of such event orally notify the EPA Project Coordinator or the Alternate EPA Project Coordinator (in the event of the unavailability of the EPA Project Coordinator), or, in the event that neither the EPA Project Coordinator or Alternate EPA Project Coordinator is available, the Emergency Response Section, Region 5, United States Environmental Protection Agency. These reporting requirements are in addition to the reporting required by CERCLA Section 103 or EPCRA Section 304.

- 32. Within 20 days of the onset of such an event, Settling Defendants shall furnish to Plaintiff a written report, signed by the Settling Defendants' Project Coordinator, setting forth the events which occurred and the measures taken, and to be taken, in response thereto. Within 30 days of the conclusion of such an event, Settling Defendants shall submit a report setting forth all actions taken in response thereto.
- 33. Unless otherwise specified herein or agreed upon by EPA, Settling Defendants shall submit two copies of all plans, reports, and data required by the SOW, the Remedial Design Work Plan, the Remedial Action Work Plan, or any other approved plans to EPA in accordance with the schedules set forth in such plans. Unless otherwise specified herein or agreed upon by EPA, Settling Defendants shall simultaneously submit two copies of all such plans, reports and data to the State.
 - 34. All reports and other documents submitted by Settling

Defendants to EPA (other than the groundwater monitoring reports referred to above) which purport to document Settling Defendants' compliance with the terms of this Consent Decree shall be signed by an authorized representative of the Settling Defendants.

35. In the event that additional work is required under the SOW (i.e., implementation of the RAP), a schedule will be developed for the submission of progress reports relating to the additional work. The schedule for and the contents of the progress reports will be subject to approval by U.S. EPA.

XI. EPA APPROVAL OF PLANS AND OTHER SUBMISSIONS

After review of any plan, report or other item which is 36. required to be submitted for approval pursuant to this Consent Decree, EPA, after reasonable opportunity for review and comment by the State, shall: (a) approve, in whole or in part, the submission; (b) approve the submission upon specified conditions; (c) modify the submission to cure the deficiencies; (d) disapprove, in whole or in part, the submission, directing that the Settling Defendants modify the submission; or (e) any combination of the above. However, EPA shall not modify a submission without first providing Settling Defendants at least one notice of deficiency and an opportunity to cure within 14 days, except where to do so would cause serious disruption to the Work or where previous submission(s) have been disapproved due to material defects and the deficiencies in the submission under consideration indicate a bad faith lack of effort to submit an acceptable deliverable.

- 37. In the event of approval, approval upon conditions, or modification by EPA, pursuant to Paragraph 36(a), (b), or (c), Settling Defendants shall proceed to take any action required by the plan, report, or other item, as approved or modified by EPA subject only to their right to invoke the Dispute Resolution procedures set forth in Section XIX (Dispute Resolution) with respect to the modifications or conditions made by EPA. In the event that EPA modifies the submission to cure the deficiencies pursuant to Paragraph 36(c) and the submission has a material defect, EPA retains its right to seek stipulated penalties, as provided in Section XX (Stipulated Penalties).
- 38. a. Upon receipt of a notice of disapproval pursuant to Paragraph 36(d), Settling Defendants shall, within 14 days or such longer time as specified by EPA in such notice, correct the deficiencies and resubmit the plan, report, or other item for approval. Any stipulated penalties applicable to the submission, as provided in Section XX, shall accrue during the 14-day period or otherwise specified period but shall not be payable unless the resubmission is disapproved or modified due to a material defect as provided in Paragraphs 39 and 40.
- b. Metwithstanding the receipt of a notice of disapproval pursuant to Paragraph 36(d), Settling Defendants shall proceed, at the direction of EPA, to take any action required by any non-deficient portion of the submission.

 Implementation of any non-deficient portion of a submission shall not relieve Settling Defendants of any liability for stipulated

penalties under Section XX (Stipulated Penalties).

- 39. In the event that a resubmitted plan, report or other item, or portion thereof, is disapproved by EPA, EPA may again require the Settling Defendants to correct the deficiencies, in accordance with the preceding Paragraphs. EPA also retains the right to modify or develop the plan, report or other item. Settling Defendants shall implement any such plan, report, or item as modified or developed by EPA, subject only to their right to invoke the procedures set forth in Section XIX (Dispute Resolution).
- 40. If upon resubmission, a plan, report, or item is disapproved or modified by EPA due to a material defect, Settling Defendants shall be deemed to have failed to submit such plan, report, or item timely and adequately unless the Settling Defendants invoke the dispute resolution procedures set forth in Section XIX (Dispute Resolution) and EPA's action is overturned pursuant to that Section. The provisions of Section XIX (Dispute Resolution) and Section XX (Stipulated Penalties) shall govern the implementation of the Work and accrual and payment of any stipulated penalties during Dispute Resolution. If EPA's disapproval or modification is upheld, stipulated penalties shall accrue for such violation from the date on which the initial submission was originally required, as provided in Section XX.
- 41. All plans, reports, and other items required to be submitted to EPA under this Consent Decree shall, upon approval or modification by EPA, be enforceable under this Consent Decree.

In the event EPA approves or modifies a portion of a plan, report, or other item required to be submitted to EPA under this Consent Decree, the approved or modified portion shall be enforceable under this Consent Decree.

XII. PROJECT COORDINATORS

- 42. Within 20 days of lodging this Consent Decree, Settling Defendants, the State, and EPA will notify each other, in writing, of the name, address and telephone number of their respective designated Project Coordinators and Alternate Project Coordinators. If a Project Coordinator or Alternate Project Coordinator initially designated is changed, the identity of the successor will be given to the other Parties at least 5 working days before the changes occur, unless impracticable, but in no event later than the actual day the change is made. The Settling Defendants' Project Coordinator shall be subject to disapproval by EPA and shall have the technical expertise sufficient to adequately oversee all aspects of the Work. The Settling Defendants' Project Coordinator shall not be an attorney for any of the Settling Defendants in this matter. He or she may assign other representatives, including other contractors, to serve as a Site representative for oversight of performance of daily operations during remedial activities.
- 43. Plaintiff may designate other representatives, including, but not limited to, EPA and State employees, and federal and State contractors and consultants, to observe and monitor the progress of any activity undertaken pursuant to this

Consent Decree. EPA's Project Coordinator and Alternate Project Coordinator shall have the authority lawfully vested in a Remedial Project Manager (RPM) and an On-Scene Coordinator (OSC) by the National Contingency Plan, 40 C.F.R. Part 300. In addition, EPA's Project Coordinator or Alternate Project Coordinator shall have authority, consistent with the National Contingency Plan, to halt any Work required by this Consent Decree and to take any necessary response action when s/he determines that conditions at the Site constitute an emergency situation or may present an immediate threat to public health or welfare or the environment due to release or threatened release of Waste Material.

XIII. ASSURANCE OF ABILITY TO COMPLETE WORK

- 44. Within 30 days of entry of this Consent Decree, Settling Defendants shall establish and maintain financial security in the amount of \$565,000 in one or more of the following forms:
 - (a) A surety bond quaranteeing performance of the Work;
- (b) One or more irrevocable letters of credit equalling the total estimated cost of the Work;
 - (c) A trust fund;
- (d) A guarantee to perform the Work by one or more parent corporations or subsidiaries, or by one or more unrelated corporations that have a substantial business relationship with at least one of the Settling Defendants; or
 - (e) A demonstration that one or more of the Settling

Defendants satisfy the requirements of 40 C.F.R. Part 264.143(f).

- 45. If the Settling Defendants seek to demonstrate the ability to complete the Work through a guarantee by a third party pursuant to Paragraph 44(d) of this Consent Decree, Settling Defendants shall demonstrate that the quarantor satisfies the requirements of 40 C.F.R. Part 264.143(f). If Settling Defendants seek to demonstrate their ability to complete the Work by means of the financial test or the corporate quarantee pursuant to Paragraph 43(d) or (e), they shall resubmit sworn statements conveying the information required by 40 C.F.R. Part 264.143(f) annually, on the anniversary of the effective date of this Consent Decree. In the event that EPA, after a reasonable opportunity for review and comment by the State, determines at any time that the financial assurances provided pursuant to this Section are inadequate, Settling Defendants shall, within 30 days of receipt of notice of EPA's determination, obtain and present to EPA for approval one of the other forms of financial assurance listed in Paragraph 44 of this Consent Decree. Settling Defendants' inability to demonstrate financial ability to complete the Work shall not excuse performance of any activities required under this Consent Decree.
- 46. If Settling Defendants can show that the estimated cost to complete the remaining Work has diminished below the amount set forth in Paragraph 44 above after entry of this Consent Decree, Settling Defendants may, on any anniversary date of entry of this Consent Decree, or at any other time agreed to by the

Parties, reduce the amount of the financial security provided under this Section to the estimated cost of the remaining work to be performed. Settling Defendants shall submit a proposal for such reduction to EPA, in accordance with the requirements of this Section, and may reduce the amount of the security upon approval by EPA. In the event of a dispute, Settling Defendants may reduce the amount of the security in accordance with the final administrative or judicial decision resolving the dispute.

47. Settling Defendants may change the form of financial assurance provided under this Section at any time, upon notice to and approval by EPA, provided that the new form of assurance meets the requirements of this Section. In the event of a dispute, Settling Defendants may change the form of the financial assurance only in accordance with the final administrative or judicial decision resolving the dispute.

XIV. CERTIFICATION OF COMPLETION

48. Completion of the Remedial Action

a. Within 30 days after Settling Defendants conclude that the Remedial Action has been fully performed and the Performance Standards have been attained, Settling Defendants shall schedule and conduct a pre-certification inspection to be attended by Settling Defendants, EPA, and, if appropriate, the State. If, after the pre-certification inspection, the Settling Defendants still believe that the Remedial Action has been fully performed and the Performance Standards have been attained, they shall submit a written report requesting certification to EPA for

approval, with a copy to the State, pursuant to Section XI (EPA Approval of Plans and Other Submissions) within 30 days of the inspection. In the report, a registered professional engineer and the Settling Defendants' Project Coordinator shall state that the Remedial Action has been completed in full satisfaction of the requirements of this Consent Decree. The written report shall include as-built drawings signed and stamped by a professional engineer. The report shall contain the following statement, signed by a responsible corporate official of a Settling Defendant or the Settling Defendants' Project Coordinator:

"To the best of my knowledge, after thorough investigation, I certify that the information contained in or accompanying this submission is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations."

If, after completion of the pre-certification inspection and receipt and review of the written report, EPA, after reasonable opportunity to review and comment by the State, determines that the Remedial Action or any portion thereof has not been completed in accordance with this Consent Decree or that the Performance Standards have not been achieved, EPA will notify Settling Defendants in writing of the activities that must be undertaken by Settling Defendants pursuant to this Consent Decree to complete the Remedial Action and achieve the Performance Standards. Provided, however, that EPA may only require Settling Defendants to perform such activities pursuant to this Paragraph

to the extent that such activities are consistent with the "scope of the remedy selected in the ROD," as that term is defined in Paragraph 14.b. EPA will set forth in the notice a schedule for performance of such activities consistent with the Consent Decree and the SOW or require the Settling Defendants to submit a schedule to EPA for approval pursuant to Section XI (EPA Approval of Plans and Other Submissions). Settling Defendants shall perform all activities described in the notice in accordance with the specifications and schedules established pursuant to this Paragraph, subject to their right to invoke the dispute resolution procedures set forth in Section XIX (Dispute Resolution).

b. If EPA concludes, based on the initial or any subsequent report requesting Certification of Completion and after a reasonable opportunity for review and comment by the State, that the Remedial Action has been performed in accordance with this Consent Decree and that Performance Standards have been achieved, EPA will so certify in writing to Settling Defendants. This certification shall constitute the Certification of Completion of the Remedial Action for purposes of this Consent Decree, including, but not limited to, Section XXI (Covenants Not to Sue by Plaintiff). Certification of Completion of the Remedial Action shall not affect Settling Defendants' obligations under this Consent Decree.

49. Completion of the Work

a. Within 30 days after Settling Defendants conclude

that all phases of the Work (including 0 & M), have been fully performed, Settling Defendants shall schedule and conduct a precertification inspection to be attended by Settling Defendants, EPA, and, if appropriate, the State. If, after the precertification inspection, the Settling Defendants still believe that the Work has been fully performed, Settling Defendants shall submit a written report by a registered professional engineer stating that the Work has been completed in full satisfaction of the requirements of this Consent Decree. The report shall contain the following statement, signed by a responsible corporate official of a Settling Defendant or the Settling Defendants' Project Coordinator:

"To the best of my knowledge, after thorough investigation, I certify that the information contained in or accompanying this submission is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations."

If, after review of the written report, EPA, after reasonable opportunity to review and comment by the State, determines that any portion of the Work has not been completed in accordance with this Consent Decree, EPA will notify Settling Defendants in writing of the ectivities that must be undertaken by Settling Defendants pursuant to this Consent Decree to complete the Work. Provided, however, that EPA may only require Settling Defendants to perform such activities pursuant to this Paragraph to the extent that such activities are consistent with the "scope of the remedy selected in the ROD," as that term is defined in Paragraph

- 14.b. EPA will set forth in the notice a schedule for performance of such activities consistent with the Consent Decree and the SOW or require the Settling Defendants to submit a schedule to EPA for approval pursuant to Section XI (EPA Approval of Plans and Other Submissions). Settling Defendants shall perform all activities described in the notice in accordance with the specifications and schedules established therein, subject to their right to invoke the dispute resolution procedures set forth in Section XIX (Dispute Resolution).
- b. If EPA concludes, based on the initial or any subsequent request for Certification of Completion by Settling Defendants and after a reasonable opportunity for review and comment by the State, that the Work has been performed in accordance with this Consent Decree, EPA will so notify the Settling Defendants in writing.

XV. EMERGENCY RESPONSE

50. In the event of any action or occurrence during the performance of the Work which causes or threatens a release of Waste Material from the Site that constitutes an emergency situation or may present an immediate threat to public health or welfare or the environment, Settling Defendants shall, subject to Paragraph 53, immediately take all appropriate action to prevent, abate, or minimize such release or threat of release, and shall immediately notify the EPA's Project Coordinator, or, if the Project Coordinator is unavailable, EPA's Alternate Project Coordinator. If neither of these persons is available, the

Settling Defendants shall notify the EPA Emergency Response Unit, Region 5. Settling Defendants shall take such actions in consultation with EPA's Project Coordinator or other available authorized EPA officer and in accordance with all applicable provisions of the Health and Safety Plans, the Contingency Plans, and any other applicable plans or documents developed pursuant to the SOW. In the event that Settling Defendants fail to take appropriate response action as required by this Section, and EPA takes such action instead, Settling Defendants shall reimburse EPA's Hazardous Substance Superfund for all costs of the response action not inconsistent with the NCP pursuant to Section XVI (Reimbursement of Response Costs).

51. Nothing in the preceding Paragraph or in this Consent
Decree shall be deemed to limit any authority of the United
States, or the State, a) to take all appropriate action to
protect human health and the environment or to prevent, abate,
respond to, or minimize an actual or threatened release of Waste
Material on, at, or from the Site, or b) to direct or order such
action, or seek an order from the Court, to protect human health
and the environment or to prevent, abate, respond to, or minimize
an actual or threatened release of Waste Material on, at, or from
the Site, subject to Section XXI (Covenants Not to Sue by
Plaintiff).

XVI. REIMBURSEMENT OF RESPONSE COSTS

52. Within 30 days of the effective date of this Consent Decree, Settling Defendants shall:

Pay to the EPA Hazardous Substance Superfund \$ 360,000, reimbursement of Past Response Costs, by FedWire Electronic Funds Transfer ("EFT" or wire transfer) to the U.S. Department of Justice account in accordance with current electronic funds transfer procedures, referencing U.S.A.O. file number , the EPA Region and Site/Spill ID #05-C4, and DOJ case number 90-11-2-Payment shall be made in accordance with instructions 1107. provided to the Settling Defendants by the Financial Litigation Unit of the United States Attorney's Office for the Western District of Michigan following lodging of the Consent Decree. Any payments received by the Department of Justice after 4:00 P.M. (Eastern Time) will be credited on the next business day. Settling Defendants shall send notice that such payment has been made to the United States as specified in Section XXVI (Notices and Submissions) and to EPA Region 5, Attention: Superfund Accounting, P.O. Box 70753, Chicago IL 60673 and the Director, Superfund Division, EPA Region 5, 77 West Jackson Boulevard 60604-3590.

53. Settling Defendants shall reimburse the EPA Hazardous Substance Superfund for all Future Response Costs not inconsistent with the National Contingency Plan. Commencing no sooner than the first anniversary of the effective date of this Consent Decree, and at least annually thereafter, the United States will send Settling Defendants a bill requiring payment that includes an Itemized Cost Summary, which includes direct and indirect costs incurred by EPA, U.S. DOJ, and their contractors.

Settling Defendants shall make all payments within 30 days of Settling Defendants' receipt of each bill requiring payment, except as otherwise provided in Paragraph 55. The Settling Defendants shall make all payments required by this Paragraph in the form of a certified or cashier's check or checks made payable to "EPA Hazardous Substance Superfund" and referencing the EPA Region and Site/Spill ID #05-C4, and the name and address of the party making payment. The Settling Defendants shall send the checks to Regional Superfund Lockbox Number 70753, Chicago, Illinois 60673, and shall send copies of the checks to the United States as specified in Section XXVI (Notices and Submissions) and to EPA Region 5, Attention: Superfund Accounting, P.O. Box 70753, Chicago IL 60673 and the Director, Superfund Division, EPA Region 5, 77 West Jackson Boulevard 60604-3590.

Response Costs under Paragraph 53 if they determine that the United States has made an accounting error or if they allege that a cost item that is included represents costs that are inconsistent with the NCP. Such objection shall be made in writing within 30 days of receipt of the bill and must be sent to the United States (if the United States' accounting is being disputed) pursuant to Section XXVI (Notices and Submissions). Any such objection shall specifically identify the contested Puture Response Costs and the basis for objection. In the event of an objection, the Settling Defendants shall within the 30 day period pay all uncontested Future Response Costs to the United

States in the manner described in Paragraph 53. Simultaneously, the Settling Defendants shall establish an interest-bearing escrow account in a federally-insured bank duly chartered in the State of Michigan and remit to that escrow account funds equivalent to the amount of the contested Future Response Costs. The Settling Defendants shall send to the United States, as provided in Section XXVI (Notices and Submissions), a copy of the transmittal letter and check paying the uncontested Future Response Costs, and a copy of the correspondence that establishes and funds the escrow account, including, but not limited to, information containing the identity of the bank and bank account under which the escrow account is established as well as a bank statement showing the initial balance of the escrow account. Simultaneously with establishment of the escrow account, the Settling Defendants shall initiate the Dispute Resolution procedures in Section XIX (Dispute Resolution). If the United States prevails in the dispute, within 14 days of the resolution of the dispute, the Settling Defendants shall pay the sums due (with accrued interest) to the United States in the manner described in Paragraph 53. If the Settling Defendants prevail concerning any aspect of the contested costs, the Settling Defendants shall pay that portion of the costs (plus associated accrued interest) for which they did not prevail to the United States, in the manner described in Paragraph 53; Settling Defendants shall be disbursed any balance of the escrow account. The dispute resolution procedures set forth in this Paragraph in

conjunction with the procedures set forth in Section XIX (Dispute Resolution) shall be the exclusive mechanisms for resolving disputes regarding the Settling Defendants' obligation to reimburse the United States for its Future Response Costs.

55. In the event that the payments required by Paragraph 52 are not made within 30 days of the effective date of this Consent Decree or the payments required by Paragraph 53 are not made within 30 days of the Settling Defendants' receipt of the bill. Settling Defendants shall pay Interest on the unpaid balance. The Interest to be paid on Past Response Costs under this Paragraph shall begin to accrue 30 days after the effective date of this Consent Decree. The Interest on Puture Response Costs shall begin to accrue on the date of the bill. The Interest shall accrue through the date of the Settling Defendant's payment. Payments of Interest made under this Paragraph shall be in addition to such other remedies or sanctions available to Plaintiff by virtue of Settling Defendants' failure to make timely payments under this Section. The Settling Defendants shall make all payments required by this Paragraph in the manner described in Paragraph 53.

HVII. INDEMNIFICATION AND INSURANCE

56. a. The United States does not assume any liability by entering into this agreement or by virtue of any designation of Settling Defendants as EPA's authorized representatives under Section 104(e) of CERCLA. Settling Defendants shall indemnify, save and hold harmless the United States and its officials,

agents, employees, contractors, subcontractors, or representatives for or from any and all claims or causes of action arising from, or on account of, negligent or other wrongful acts or omissions of Settling Defendants, their officers, directors, employees, agents, contractors, subcontractors, and any persons acting on their behalf or under their control, in carrying out activities pursuant to this Consent Decree, including, but not limited to, any claims arising from any designation of Settling Defendants as EPA's authorized representatives under Section 104(e) of CERCLA. Further, the Settling Defendants agree to pay the United States all costs it incurs including, but not limited to, attorneys fees and other expenses of litigation and settlement arising from, or on account of, claims made against the United States based on negligent or other wrongful acts or omissions of Settling Defendants, their officers, directors, employees, agents, contractors, subcontractors, and any persons acting on their behalf or under their control, in carrying out activities pursuant to this Consent Decree. The United States shall not be held out as a party to any contract entered into by or on behalf of Settling Defendants in carrying out activities pursuant to this Consent Neither the Settling Defendants nor any such contractor shall be considered an agent of the United States.

b. The United States shall give Settling Defendants notice of any claim for which the United States plans to seek indemnification pursuant to Paragraph 56.a., and shall consult

with Settling Defendants prior to settling such claim.

- States for damages or reimbursement or for set-off of any payments made or to be made to the United States, arising from or on account of any contract, agreement, or arrangement between any one or more of Settling Defendants and any person for performance of Work on or relating to the Site, including, but not limited to, claims on account of construction delays. In addition, Settling Defendants shall indemnify and hold harmless the United States with respect to any and all claims for damages or reimbursement arising from or on account of any contract, agreement, or arrangement between any one or more of Settling Defendants and any person for performance of Work on or relating to the Site, including, but not limited to, claims on account of construction delays.
- Work, Settling Defendants shall secure, and shall maintain until the first anniversary of EPA's Certification of Remedial Action pursuant to Paragraph 48 of Section XIV (Certification of Completion) comprehensive general liability insurance with limits of one half million dollars, combined single limit, and automobile liability insurance with limits of one half million dollars, combined single limit, naming the United States as an additional insured. In addition, for the duration of this Consent Decree, Settling Defendants shall satisfy, or shall ensure that their contractors or subcontractors satisfy, all

applicable laws and regulations regarding the provision of worker's compensation insurance for all persons performing the Work on behalf of Settling Defendants in furtherance of this Consent Decree. Prior to commencement of the Work under this Consent Decree, Settling Defendants shall provide to EPA and the State certificates of such insurance and a copy of each insurance policy. Settling Defendants shall resubmit such certificates and copies of policies each year on the anniversary of the effective date of this Consent Decree. If Settling Defendants demonstrate by evidence satisfactory to EPA and the State that any contractor or subcontractor maintains insurance equivalent to that described above, or insurance covering the same risks but in a lesser amount, then, with respect to that contractor or subcontractor, Settling Defendants need provide only that portion of the insurance described above which is not maintained by the contractor or subcontractor.

XVIII. FORCE MAJEURE

59. "Force majeure," for purposes of this Consent Decree, is defined as any event arising from causes beyond the control of the Settling Defendants, of any entity controlled by Settling Defendants, or of Settling Defendants' contractors, that delays or prevents the performance of any obligation under this Consent Decree despite Settling Defendants' best efforts to fulfill the obligation. The requirement that the Settling Defendants exercise "best efforts to fulfill the obligation" includes using best efforts to anticipate any potential force majeure event and

majeure event (1) as it is occurring and (2) following the potential force majeure event, such that the delay is minimized to the greatest extent possible. "Force Majeure" does not include financial inability to complete the Work or a failure to attain the Performance Standards.

60. If any event occurs or has occurred that may delay the performance of any obligation under this Consent Decree, whether or not caused by a force majeure event, the Settling Defendants shall notify orally EPA's Project Coordinator or, in his or her absence, EPA's Alternate Project Coordinator or, in the event both of EPA's designated representatives are unavailable, the Director of the Hazardous Waste Management Division, EPA Region 5, within 48 hours of when Settling Defendants first knew that the event might cause a delay. Within 5 days thereafter, Settling Defendants shall provide in writing to EPA and the State an explanation and description of the reasons for the delay; the anticipated duration of the delay; all actions taken or to be taken to prevent or minimize the delay; a schedule for implementation of any measures to be taken to prevent or mitigate the delay or the effect of the delay; the Settling Defendants' rationale for attributing such delay to a force majeure event if they intend to assert such a claim; and a statement as to whether, in the opinion of the Settling Defendants, such event may cause or contribute to an endangerment to public health, welfare or the environment. The Settling Defendants shall

include with any notice all available documentation supporting their claim that the delay was attributable to a force majeure. Failure to comply with the above requirements shall preclude Settling Defendants from asserting any claim of force majeure for that event for the period of time of such failure to comply, and for any additional delay caused by such failure. Settling Defendants shall be deemed to know of any circumstance of which Settling Defendants, any entity controlled by Settling Defendants, or Settling Defendants' contractors knew or should have known.

61. If EPA, after a reasonable opportunity for review and comment by the State, agrees that the delay or anticipated delay is attributable to a force majeure event, the time for performance of the obligations under this Consent Decree that are affected by the force majeure event will be extended by EPA, after a reasonable opportunity for review and comment by the State, for such time as is necessary to complete those obligations. An extension of the time for performance of the obligations affected by the force majeure event shall not, of itself, extend the time for performance of any other obligation. If EPA, after a reasonable opportunity for review and comment by the State, does not agree that the delay or anticipated delay has been or will be caused by a force majeure event, EPA will notify the Settling Defendants in writing of its decision. after a reasonable opportunity for review and comment by the State, agrees that the delay is attributable to a force majeure

event, EPA will notify the Settling Defendants in writing of the length of the extension, if any, for performance of the obligations affected by the force majeure event.

resolution procedures set forth in Section XIX (Dispute Resolution), they shall do so no later than 15 days after receipt of EPA's notice. In any such proceeding, Settling Defendants shall have the burden of demonstrating by a preponderance of the evidence that the delay or anticipated delay has been or will be caused by a force majeure event, that the duration of the delay or the extension sought was or will be warranted under the circumstances, that best efforts were exercised to avoid and mitigate the effects of the delay, and that Settling Defendants complied with the requirements of Paragraphs 60 and 61, above. If Settling Defendants carry this burden, the delay at issue shall be deemed not to be a violation by Settling Defendants of the affected obligation of this Consent Decree identified to EPA and the Court.

XIX. DISPUTE RESOLUTION

63. Unless otherwise expressly provided for in this Consent Decree, the dispute resolution procedures of this Section shall be the exclusive mechanism to resolve disputes arising under or with respect to this Consent Decree. However, the procedures set forth in this Section shall not apply to actions by the United States to enforce obligations of the Settling Defendants that have not been disputed in accordance with this Section.

- 64. Any dispute which arises under or with respect to this Consent Decree shall in the first instance be the subject of informal negotiations between the parties to the dispute. The period for informal negotiations shall not exceed 20 days from the time the dispute arises, unless it is modified by written agreement of the parties to the dispute. The dispute shall be considered to have arisen when one party sends the other parties a written Notice of Dispute.
- dispute by informal negotiations under the preceding Paragraph, then the position advanced by EPA shall be considered binding unless, within 10 days after the conclusion of the informal negotiation period, Settling Defendants invoke the formal dispute resolution procedures of this Section by serving on the United States a written Statement of Position on the matter in dispute, including, but not limited to, any factual data, analysis or opinion supporting that position and any supporting documentation relied upon by the Settling Defendants. The Statement of Position shall specify the Settling Defendants' position as to whether formal dispute resolution should proceed under Paragraph 66 or Paragraph 67.
- b. Within fourteen (14) days after receipt of Settling Defendants' Statement of Position, EPA will serve on Settling Defendants its Statement of Position, including, but not limited to, any factual data, analysis, or opinion supporting that position and all supporting documentation relied upon by EPA.

EPA's Statement of Position shall include a statement as to whether formal dispute resolution should proceed under Paragraph 66 or 6%. Within 5 days after receipt of EPA's Statement of Position, Settling Defendants may submit a Reply.

- c. If there is disagreement between EPA and the Settling Defendants as to whether dispute resolution should proceed under Paragraph 66 or 67, the parties to the dispute shall follow the procedures set forth in the paragraph determined by EPA to be applicable. However, if the Settling Defendants ultimately appeal to the Court to resolve the dispute, the Court shall determine which paragraph is applicable in accordance with the standards of applicability set forth in Paragraphs 66 and 67.
- 66. Formal dispute resolution for disputes pertaining to the selection or adequacy of any response action and all other disputes that are accorded review on the administrative record under applicable principles of administrative law shall be conducted pursuant to the procedures set forth in this Paragraph. For purposes of this Paragraph, the adequacy of any response action includes, without limitation: (1) the adequacy or appropriateness of plans, procedures to implement plans, or any other items requiring approval by EPA under this Consent Decree; and (2) the adequacy of the performance of response actions taken pursuant to this Consent Decree. Nothing in this Consent Decree shall be construed to allow any dispute by Settling Defendants regarding the validity of the ROD's provisions.
 - a. An administrative record of the dispute shall be

maintained by EPA and shall contain all statements of position, including supporting documentation, submitted pursuant to this Section. Where appropriate, EPA may allow submission of supplemental statements of position by the parties to the dispute.

- b. The Director of the Superfund Division, EPA Region 5, will issue a final administrative decision resolving the dispute based on the administrative record described in Paragraph 66.a. This decision shall be binding upon the Settling Defendants, subject only to the right to seek judicial review pursuant to Paragraph 66.c. and d.
- c. Any administrative decision made by EPA pursuant to Paragraph 66.b. shall be reviewable by this Court, provided that a motion for judicial review of the decision is filed by the Settling Defendants with the Court and served on all Parties within 10 days of receipt of EPA's decision. The motion shall include a description of the matter in dispute, the efforts made by the parties to resolve it, the relief requested, and the schedule, if any, within which the dispute must be resolved to ensure orderly implementation of this Consent Decree. The United States may file a response to Settling Defendants' motion.
- d. In proceedings on any dispute governed by this

 Paragraph, Settling Defendants shall have the burden of

 demonstrating that the decision of the Superfund Division

 Director is arbitrary and capricious or otherwise not in

 accordance with law. Judicial review of EPA's decision shall be

on the administrative record compiled pursuant to Paragraph 66.a.

- 67. Formal dispute resolution for disputes that neither pertain to the selection or adequacy of any response action nor are otherwise accorded review on the administrative record under applicable principles of administrative law, shall be governed by this Paragraph.
- a. Following receipt of Settling Defendants'
 Statement of Position submitted pursuant to Paragraph 65, the
 Director of the Superfund Division, EPA Region 5, will issue a
 final decision resolving the dispute. The Superfund Division
 Director's decision shall be binding on the Settling Defendants
 unless, within 10 days of receipt of the decision, the Settling
 Defendants file with the Court and serve on the parties a motion
 for judicial review of the decision setting forth the matter in
 dispute, the efforts made by the parties to resolve it, the
 relief requested, and the schedule, if any, within which the
 dispute must be resolved to ensure orderly implementation of the
 Consent Decree. The United States may file a response to
 Settling Defendants' motion.
- b. Notwithstanding Paragraph S of Section I
 (Background) of this Consent Decree, judicial review of any
 dispute governed by this Paragraph shall be governed by
 applicable principles of law.
- 68. The invocation of formal dispute resolution procedures under this Section shall not extend, postpone or affect in any way any obligation of the Settling Defendants under this Consent

Decree, not directly in dispute, unless EPA or the Court agrees otherwise. Stipulated penalties with respect to the disputed matter shall continue to accrue but payment shall be stayed pending resolution of the dispute as provided in Paragraph 77. Notwithstanding the stay of payment, stipulated penalties shall accrue from the first day of noncompliance with any applicable provision of this Consent Decree. In the event that the Settling Defendants do not prevail on the disputed issue, stipulated penalties shall be assessed and paid as provided in Section XX (Stipulated Penalties).

XX. STIPULATED PENALTIES

- 69. Settling Defendants shall be liable for stipulated penalties in the amounts set forth in Paragraphs 70 and 71 to the United States for failure to comply with the requirements of this Consent Decree specified below, unless excused under Section XVIII (Force Majeure). "Compliance" by Settling Defendants shall include completion of the activities under this Consent Decree or any work plan or other plan approved under this Consent Decree identified below in accordance with all applicable requirements of law, this Consent Decree, the SOW, and any plans or other documents approved by EPA pursuant to this Consent Decree and within the specified time schedules established by and approved under this Consent Decree.
- 70. a. The following stipulated penalties shall accrue per violation per day for any noncompliance identified in Subparagraph b:

Penalty Per Violation Per Day	Period of Noncompliance
\$1,375 per day	Day 1-7
\$2,750 per day	Day 8-30
\$4,375 per day	Day 31-60
\$7,500 per day	After 60 days

- b. Failure to implement the following activities
 pursuant to the schedules set forth in the SOW and this Consent
 Decree shall subject Settling Defendants to stipulated penalties:
 submission of the RD Work Plan, completion of groundwater
 monitoring wells, sampling and monitoring groundwater, and
 acquiring necessary access.
- 71. The following stipulated penalties shall accrue per violation per day for failure to submit timely or adequate groundwater monitoring reports or other written documents pursuant to Paragraphs 11 and 12:

Penalty Per Violation Per Day	Period of Noncompliance
\$625 per day	Day 1-7
\$1,250 per day	Day 8-30
\$2,375 per day	Day 31-60
\$4,500 per day	After 60 days

- 72. In the event that EPA assumes performance of a portion or all of the Work pursuant to Paragraph 85 of Section XXI (Covenants Not to Sue by Plaintiff), Settling Defendants shall be liable for a stipulated penalty in the amount of \$100,000.
 - 73. All penalties shall begin to accrue on the day after

the complete performance is due or the day a violation occurs, and shall continue to accrue through the final day of the correction of the noncompliance or completion of the activity. However, stipulated penalties shall not accrue: (1) with respect to a deficient submission under Section XI (EPA Approval of Plans and Other Submissions), during the period, if any, beginning on the 15th day after EPA's receipt of such submission until the date that EPA notifies Settling Defendants of any deficiency; (2) with respect to a decision by the Director of the Superfund Division, EPA Region 5, under Paragraph 66.b. or 67.a. of Section XIX (Dispute Resolution), during the period, if any, beginning on the 7th day after the date that Settling Defendants' reply to EPA's Statement of Position is received until the date that the Director issues a final decision regarding such dispute; or (3) with respect to judicial review by this Court of any dispute under Section XIX (Dispute Resolution), during the period, if any, beginning on the 15th day after the Court's receipt of the final submission regarding the dispute until the date that the Court issues a final decision regarding such dispute. Nothing herein shall prevent the simultaneous accrual of separate penalties for separate violations of this Consent Decree.

74. Following EPA's determination that Settling Defendants have failed to comply with a requirement of this Consent Decree, EPA may give Settling Defendants written notification of the same and describe the noncompliance. EPA may send the Settling

Defendants a written demand for the payment of the penalties.

However, penalties shall accrue as provided in the preceding

Paragraph regardless of whether EPA has notified the Settling

Defendants of a violation.

- 75. All penalties accruing under this Section shall be due and payable to the United States within 30 days of the Settling Defendants' receipt from EPA of a demand for payment of the penalties, unless Settling Defendants invoke the Dispute Resolution procedures under Section XIX (Dispute Resolution). All payments to the United States under this Section shall be paid by certified or cashier's check made payable to "EPA Hazardous Substances Superfund, " shall be mailed to U.S. EPA, Superfund Accounting, P.O. Box 70753, Chicago, Illinois 60673, shall indicate that the payment is for stipulated penalties, and shall reference the EPA Region and Site/Spill ID #05-C4, the DOJ Case Number 90-11-2-1107, and the name and address of the party making payment. Copies of check(s) paid pursuant to this Section, and any accompanying transmittal letter(s), shall be sent to the United States as provided in Section XXVI (Notices and Submissions).
- 76. The payment of penalties shall not alter in any way Settling Defendants' obligation to complete the performance of the Work required under this Consent Decree.
- 77. Penalties shall continue to accrue as provided in Paragraph 73 during any dispute resolution period, but need not be paid until the following:

- a. If the dispute is resolved by agreement or by a decision of EPA that is not appealed to this Court, accrued penalties determined to be owing shall be paid to EPA within 15 days of the agreement or the receipt of EPA's decision or order;
- b. If the dispute is appealed to this Court and the United States prevails in whole or in part, Settling Defendants shall pay all accrued penalties determined by the Court to be owed to EPA within 60 days of receipt of the Court's decision or order, except as provided in Subparagraph c below;
- c. If the District Court's decision is appealed by any Party, Settling Defendants shall pay all accrued penalties determined by the District Court to be owing to the United States into an interest-bearing escrow account within 60 days of receipt of the Court's decision or order. Penalties shall be paid into this account as they continue to accrue, at least every 60 days. Within 15 days of receipt of the final appellate court decision, the escrow agent shall pay the balance of the account to EPA or to Settling Defendants to the extent that they prevail.
- 78. a. If Settling Defendants fail to pay stipulated penalties when due, the United States may institute proceedings to collect the Penalties, as well as interest. Settling Defendants shall pay Interest on the unpaid balance, which shall begin to accrue on the date of demand made pursuant to Paragraph 74.
- b. Nothing in this Consent Decree shall be construed as prohibiting, altering, or in any way limiting the ability of

the United States to seek any other remedies or sanctions available by virtue of Settling Defendants' violation of this Decree or of the statutes and regulations upon which it is based, including, but not limited to, penalties pursuant to Section 122(1) of CERCLA. Provided, however, that the United States shall not seek civil penalties pursuant to Section 122(1) of CERCLA for any violation for which a stipulated penalty is provided herein, except in the case of a willful violation of the Consent Decree.

79. Notwithstanding any other provision of this Section, the United States may, in its unreviewable discretion, waive any portion of stipulated penalties that have accrued pursuant to this Consent Decree.

XXI. COVENANTS NOT TO SUE BY PLAINTIFF

80. In consideration of the actions that will be performed and the payments that will be made by the Settling Defendants under the terms of the Consent Decree, and except as specifically provided in Paragraphs 82, 83, and 85 of this Section, the United States covenants not to sue or to take administrative action against Settling Defendants pursuant to Sections 106 and 107(a) of CERCIA relating to the Site. Except with respect to future liability, these covenants not to sue shall take effect upon the receipt by EPA of the payments required by Paragraph 52 of Section XVI (Reimbursement of Response Costs). With respect to future liability, these covenants not to sue shall take effect upon Certification of Completion of Remedial Action by EPA

pursuant to Paragraph 48 of Section XIV (Certification of Completion of Remedial Action). These covenants not to sue are conditioned upon the satisfactory performance by Settling Defendants of their obligations under this Consent Decree. These covenants not to sue extend only to the Settling Defendants and do not extend to any other person.

- Notwithstanding any other provision of this Consent Decree, the United States reserves, and this Consent Decree is without prejudice to, the right to institute proceedings in this action or in a new action, or to issue an administrative order seeking to compel Settling Defendants (1) to perform further response actions relating to the Site or (2) to reimburse the United States for additional costs of response if, prior to Certification of Completion of the Remedial Action:
- (i) conditions at the Site, previously unknown to EPA, are discovered, or
- (ii) information, previously unknown to EPA, is received, in whole or in part, and these previously unknown conditions or information together with any other Felevant information indicates that the Remedial Action is not protective of human health or the environment.
- 82. United States' Post-certification reservations.

 Notwithstanding any other provision of this Consent Decree, the

 United States reserves, and this Consent Decree is without

 prejudice to, the right to institute proceedings in this action

or in a new action, or to issue an administrative order seeking to compel Settling Defendants (1) to perform further response actions relating to the Site or (2) to reimburse the United States for additional costs of response if, subsequent to Certification of Completion of the Remedial Action:

- (i) conditions at the Site, previously unknown toEPA, are discovered, or
- (ii) information, previously unknown to EPA, is received, in whole or in part, and these previously unknown conditions or this information together with other relevant information indicate that the Remedial Action is not protective of human health or the environment.
- 83. For purposes of Paragraph 81, the information and the conditions known to EPA shall include only that information and those conditions known to EPA as of the date the ROD was signed and set forth in the Record of Decision for the Site and the administrative record supporting the Record of Decision. For purposes of Paragraph 82, the information and the conditions known to EPA shall include only that information and those conditions known to EPA as of the date of Certification of Completion of the Remedial Action and set forth in the Record of Decision, the administrative record supporting the Record of Decision, the post-ROD administrative record, or in any information received by EPA pursuant to the requirements of this Consent Decree prior to Certification of Completion of the

Remedial Action.

- 84. General reservations of rights. The covenants not to sue set forth above do not pertain to any matters other than those expressly specified in Paragraph 80. The United States reserves, and this Consent Decree is without prejudice to, all rights against Settling Defendants with respect to all other matters, including but not limited to, the following:
- (1) claims based on a failure by Settling Defendants to meet a requirement of this Consent Decree, including any failure to implement the Work whether or not due to a Force Majeure event;
- (2) liability arising from the past, present, or future disposal, release, or threat of release of Waste Materials outside of Site, except for the natural migration of Waste Materials disposed of within Site;
- (3) liability for future disposal of Waste Material at the Site, other than as provided in the ROD, the Work, or otherwise ordered by EPA;
- (4) liability for damages for injury to, destruction of, or loss of natural resources, and for the costs of any natural resource damage assessments;
 - (5) criminal liability;
- (6) liability for violations of federal or state law which occur during or after implementation of the Remedial Action; and
- (7) liability, prior to Certification of Completion of the Remedial Action, for additional response actions that EPA

determines are necessary to achieve Performance Standards, but that cannot be required pursuant to Paragraph 14 (Modification of the SOW or Related Work Plans).

- Settling Defendants have ceased implementation of any portion of the Work, are seriously or repeatedly deficient or late in their performance of the Work, or are implementing the Work in a manner which may cause an endangerment to human health or the environment, EPA may assume the performance of all or any portions of the Work as EPA determines necessary. Settling Defendants may invoke the procedures set forth in Section XIX (Dispute Resolution), Paragraph 66, to dispute EPA's determination that takeover of the Work is warranted under this Paragraph. Costs incurred by the United States in performing the Work pursuant to this Paragraph shall be considered Future Response Costs that Settling Defendants shall pay pursuant to Section XVI (Reimbursement of Response Costs).
- 86. Notwithstanding any other provision of this Consent
 Decree, the United States retains all authority and reserves all
 rights to take any and all response actions authorized by law.
 Except as otherwise provided in this Consent Decree, Settling
 Defendants also reserve any defenses available to them with
 respect to such actions.

XXII. COVENANTS BY SETTLING DEFENDANTS

87. Covenant Not to Sue. Subject to the reservations in Paragraph 88, Settling Defendants hereby covenant not to sue and

agree not to assert any claims or causes of action against the United States with respect to the Site or this Consent Decree, including, but not limited to:

- a. any direct or indirect claim for reimbursement from the Hazardous Substance Superfund (established pursuant to the Internal Revenue Code, 26 U.S.C. § 9507) through CERCLA Sections 106(b)(2), 107, 111, 112, 113 or any other provision of law;
- b. any claims against the United States, including any department, agency or instrumentality of the United States under CERCLA Sections 107 or 113 related to the Site, or
- c. any claims arising out of response activities at the Site, including claims based on EPA's selection of response actions, oversight of response activities or approval of plans for such activities.
- 88. The Settling Defendants reserve, and this Consent
 Decree is without prejudice to, (1) claims against the United
 States Department of the Navy in accordance with the settlement
 agreements entered into between the United States of America and
 the Auto Ion Litigation Group on or about December 15, 1993; or
 (2) claims against the United States, subject to the provisions
 of Chapter 171 of Title 28 of the United States Code, for money
 damages for injury or loss of property or personal injury or
 death caused by the negligent or wrongful act or omission of any
 employee of the United States while acting within the scope of
 his office or employment under circumstances where the United
 States, if a private person, would be liable to the claimant in

accordance with the law of the place where the act or omission occurred. However, any such claim shall not include a claim for any damages caused, in whole or in part, by the act or omission of any person, including any contractor, who is not a federal employee as that term is defined in 28 U.S.C. § 2671; nor shall any such claim include a claim based on EPA's selection of response actions, or the oversight or approval of the Settling Defendants' plans or activities. The foregoing applies only to claims which are brought pursuant to any statute other than CERCLA and for which the waiver of sovereign immunity is found in a statute other than CERCLA.

- 89. Nothing in this Consent Decree shall be deemed to constitute preauthorization of a claim within the meaning of Section 111 of CERCLA, 42 U.S.C. § 9611, or 40 C.F.R. § 300.700(d).
- 90. Settling Defendants agree to waive all claims or causes of action that they may have for all matters relating to the Site, including for contribution, against the following persons: any person (i) whose liability to Settling Defendants with respect to the Site is based solely on CERCLA § 107(a)(3) or (4), and (ii) who arranged for the disposal, treatment, or transport for disposal or treatment, or accepted for transport for disposal or treatment, of 55 gallons or less of liquid materials containing hazardous substances, or 100 pounds or less of solid materials containing hazardous substances, except where EPA has determined that such material contributed or could contribute

significantly to the costs of response at the Site.

XXIII. EFFECT OF SETTLEMENT; CONTRIBUTION PROTECTION

- 91. Nothing in this Consent Decree shall be construed to create any rights in, or grant any cause of action to, any person not a Party to this Consent Decree. The preceding sentence shall not be construed to waive or nullify any rights that any person not a signatory to this decree may have under applicable law. Each of the Parties expressly reserves any and all rights (including, but not limited to, any right to contribution), defenses, claims, demands, and causes of action which each Party may have with respect to any matter, transaction, or occurrence relating in any way to the Site against any person not a Party hereto.
- 92. The Parties agree, and by entering this Consent Decree this Court finds, that the Settling Defendants are entitled, as of the effective date of this Consent Decree, to protection from contribution actions or claims as provided by CERCLA Section 113(f)(2), 42 U.S.C. § 9613(f)(2) for matters addressed in this Consent Decree. The "matters addressed in this Consent Decree," as that term is used in this Paragraph, means all response actions taken or to be taken and all response costs including Past Response Costs, Interim Response Costs, and Future Response Costs, incurred or to be incurred with respect to contamination at or from the Site.
- 93. The Settling Defendants agree that with respect to any suit or claim for contribution brought by them for matters

related to this Consent Decree they will notify the United States in writing no later than 60 days prior to the initiation of such suit or claim.

- 94. The Settling Defendants also agree that with respect to any suit or claim for contribution brought against them for matters related to this Consent Decree they will notify in writing the United States and the State within 10 days of service of the complaint on them. In addition, Settling Defendants shall notify the United States and the State within 10 days of service or receipt of any Motion for Summary Judgment and within 10 days of receipt of any order from a court setting a case for trial.
- 95. In any subsequent administrative or judicial proceeding initiated by the United States for injunctive relief, recovery of response costs, or other appropriate relief relating to the Site, Settling Defendants shall not assert, and may not maintain, any defense or claim based upon the principles of waiver, res judicata, collateral estoppel, issue preclusion, claim-splitting, or other defenses based upon any contention that the claims raised by the United States in the subsequent proceeding were or should have been brought in the instant case; provided, however, that nothing in this Paragraph affects the enforceability of the covenants not to sue set forth in Section XXI (Covenants Not to Sue by Plaintiff).

XXIV. ACCESS TO INFORMATION

96. Settling Defendants shall provide to EPA and the State, upon request, copies of all documents and information within

their possession or control or that of their contractors or agents relating to activities at the Site or to the implementation of this Consent Decree, including, but not limited to, sampling, analysis, chain of custody records, manifests, trucking logs, receipts, reports, sample traffic routing, correspondence, or other documents or information related to the Work. Settling Defendants shall also make available to EPA and the State, for purposes of investigation, information gathering, or testimony, their employees, agents, or representatives with knowledge of relevant facts concerning the performance of the Work.

- 97. a. Settling Defendants may assert business confidentiality claims covering part or all of the documents or information submitted to Plaintiff under this Consent Decree to the extent permitted by and in accordance with Section 104(e)(7) of CERCLA, 42 U.S.C. § 9604(e)(7), and 40 C.F.R. § 2.203(b). Documents or information determined to be confidential by EPA will be afforded the protection specified in 40 C.F.R. Part 2, Subpart B. If no claim of confidentiality accompanies documents or information when they are submitted to EPA and the State, or if EPA has notified Settling Defendants that the documents or information are not confidential under the standards of Section 104(e)(7) of CERCLA, the public may be given access to such documents or information without further notice to Settling Defendants.
 - b. The Settling Defendants may assert that certain

documents, records and other information are privileged under the attorney- client privilege or any other privilege recognized by federal law. If the Settling Defendants assert such a privilege in lieu of providing documents, they shall provide the Plaintiff with the following: (1) the title of the document, record, or information; (2) the date of the document, record, or information; (3) the name and title of the author of the document, record, or information; (4) the name and title of each addressee and recipient; (5) a description of the contents of the document, record, or information: and (6) the privilege asserted by Settling Defendants. However, no documents, reports or other information created or generated pursuant to the requirements of the Consent Decree shall be withheld on the grounds that they are privileged.

98. No claim of confidentiality shall be made with respect to any data, including, but not limited to, all sampling, analytical, monitoring, hydrogeologic, scientific, chemical, or engineering data, or any other documents or information evidencing conditions at or around the Site.

XXV. RETENTION OF RECORDS

99. Until 5 years after the Settling Defendants' receipt of EPA's notification pursuant to Paragraph 49 of Section XIV (Certification of Completion of the Work), each Settling Defendant shall preserve and retain all records and documents now in its possession or control or which come into its possession or control that relate in any manner to the performance of the Work

or liability of any person for response actions conducted and to be conducted at the Site, regardless of any corporate retention policy to the contrary. Until 5 years after the Settling Defendants' receipt of EPA's notification pursuant to Paragraph 49 of Section XIV (Certification of Completion of the Work), Settling Defendants shall also instruct their contractors and agents to preserve all documents, records, and information of whatever kind, nature or description relating to the performance of the Work, or to send them to Settling Defendants for storage in a central repository.

100. At the conclusion of this document retention period, Settling Defendants shall notify the United States and the State at least 90 days prior to the destruction of any such records or documents, and, upon request by the United States or the State, Settling Defendants shall deliver any such records or documents to EPA or the State. The Settling Defendants may assert that certain documents, records and other information are privileged under the attorney-client privilege or any other privilege recognized by federal law. If the Settling Defendants assert such a privilege, they shall provide the Plaintiff with the following: (1) The title of the document, record, or information; (2) the date of the document, record, or information; (3) the name and title of the author of the document, record, or information; (4) the name and title of each addressee and recipient; (5) a description of the subject of the document, record, or information; and (6) the privilege asserted

by Settling Defendants. However, no documents, reports or other information created or generated pursuant to the requirements of the Concent Decree shall be withheld on the grounds that they are privileged.

that, to the best of its knowledge and belief, after thorough inquiry, it has not altered, mutilated, discarded, destroyed or otherwise disposed of any records, documents or other information relating to its potential liability regarding the Site since notification of potential liability by the United States or the State or the filing of suit against it regarding the Site and that it has fully complied with any and all EPA requests for information pursuant to Section 104(e) and 122(e) of CERCIA, 42 U.S.C. 9604(e) and 9622(e), and Section 3007 of RCRA, 42 U.S.C. 6927.

XXVI. NOTICES AND SUBMISSIONS

102. Whenever, under the terms of this Consent Decree, written notice is required to be given or a report or other document is required to be sent by one Party to another, it shall be directed to the individuals at the addresses specified below, unless those individuals or their successors give notice of a change to the other Parties in writing. All notices and submissions shall be considered effective upon receipt, unless otherwise provided. Written notice as specified herein shall constitute complete satisfaction of any written notice requirement of the Consent Decree with respect to the United

States, EPA, the State, and the Settling Defendants, respectively.

As to the United States:

Chief, Environmental Enforcement Section
Environment and Natural Resources Division
U.S. Department of Justice
P.O. Box 7611
Ben Franklin Station
Washington, D.C. 20044
Re: DJ # 90-11-2-1107

and

Director, Superfund Division United States Environmental Protection Agency Region 5 77 W. Jackson Boulevard Chicago, Illinois 60604

As to EPA:

Michael McAteer
EPA Project Coordinator
United States Environmental Protection Agency
Region 5 (SR-6J)
77 W. Jackson Boulevard
Chicago, Illinois 60604

(EPA Project Coordinator receives 2 copies of technical documents)

Nancy-Ellen Zusman Assistant Regional Counsel United States Environmental Protection Agency Region 5 (C-29A) 77 W. Jackson Boulevard Chicago, Illinols 60604

As to the State:

Mary Shaffer
State Project Coordinator
Environmental Response Division
Michigan Department of Natural Resources
301 S. Capital
Lansing, Michigan 48909

As to the Settling Defendants:

David W. Munn
Eastman & Smith
One SeaGate, 24th Floor
P.O. Box 10032
Toledo, Ohio 43699-0032

Settling Defendants' Project Coordinator:

Julian Hayward, P. Eng. Conestoga-Rovers & Associates Limited 651 Colby Drive Waterloo, Ontario, Canada N2V 1C2

XXVII. EFFECTIVE DATE

103. The effective date of this Consent Decree shall be the date upon which this Consent Decree is entered by the Court, except as otherwise provided herein.

XXVIII. RETENTION OF JURISDICTION

matter of this Consent Decree and the Settling Defendants for the duration of the performance of the terms and provisions of this Consent Decree for the purpose of enabling any of the Parties to apply to the Court at any time for such further order, direction, and relief as may be necessary or appropriate for the construction or modification of this Consent Decree, or to effectuate or enforce compliance with its terms, or to resolve disputes in accordance with Section XIX (Dispute Resolution) hereof.

XXIX. APPENDICES

105. The following appendices are attached to and

incorporated into this Consent Decree:

- "Appendix A" is the ROD.
- "Appendix B" is the SOW.
- "Appendix C" is the description and/or map of the Site.
- "Appendix D" is the complete list of the Settling Defendants.
- "Appendix E" is the copy of the deed restrictions.

XXX. <u>COMMUNITY RELATIONS</u>

106. Settling Defendants shall propose to EPA and the State their participation in the community relations plan to be developed by EPA. EPA will determine the appropriate role for the Settling Defendants under the Plan. Settling Defendants shall also cooperate with EPA and the State in providing information regarding the Work to the public. As requested by EPA, Settling Defendants shall participate in the preparation of such information for dissemination to the public and in public meetings which may be held or sponsored by EPA or the State to explain activities at or relating to the Site.

XXXI. MODIFICATION

- 107. Schedules specified in this Consent Decree for completion of the Work may be modified by agreement of EPA and the Settling Defendants. All such modifications shall be made in writing.
- 108. Except as provided in Paragraph 14 ("Modification of the SOW or related Work Plans"), no material modifications shall be made to the SOW without written notification to and written approval of the United States, Settling Defendants, and the

Court. Prior to providing its approval to any modification, the United States will provide the State with a reasonable opportunity to review and comment on the proposed modification. Modifications to the SOW that do not materially alter that document may be made by written agreement between EPA, after providing the State with a reasonable opportunity to review and comment on the proposed modification, and the Settling Defendants.

109. Nothing in this Decree shall be deemed to alter the Court's power to enforce, supervise or approve modifications to this Consent Decree.

XXXII. LODGING AND OPPORTUNITY FOR PUBLIC COMMENT

- a period of not less than thirty (30) days for public notice and comment in accordance with Section 122(d)(2) of CERCLA, 42 U.S.C. § 9622(d)(2), and 28 C.F.R. § 50.7. The United States reserves the right to withdraw or withhold its consent if the comments regarding the Consent Decree disclose facts or considerations which indicate that the Consent Decree is inappropriate, improper, or inadequate. Settling Defendants consent to the entry of this Consent Decree without further notice.
- 111. If for any reason the Court should decline to approve this Consent Decree in the form presented, this agreement is voidable at the sole discretion of any Party and the terms of the agreement may not be used as evidence in any litigation between the Parties.

XXXIII. SIGNATORIES/SERVICE

- 112. Each undersigned representative of a Settling

 Defendant to this Consent Decree and the Chief of the Environment

 Enforcement Section of the Environment and Natural Resources

 Division of the Department of Justice certifies that he or she is

 fully authorized to enter into the terms and conditions of this

 Consent Decree and to execute and legally bind such Party to this

 document.
- 113. Each Settling Defendant hereby agrees not to oppose entry of this Consent Decree by this Court or to challenge any provision of this Consent Decree unless the United States has notified the Settling Defendants in writing that it no longer supports entry of the Consent Decree.
- attached signature page, the name, address and telephone number of an agent who is authorized to accept service of process by mail on behalf of that Party with respect to all matters arising under or relating to this Consent Decree. Settling Defendants hereby agree to accept service in that manner and to waive the formal service requirements set forth in Rule 4 of the Federal Rules of Civil Procedure and any applicable local rules of this Court, including, but not limited to, service of a summons.

 SO ORDERED THIS 12th DAY OF March, 1997.

United States District Judge

6 Stewarth

5 3/13/97

THE UNDERSIGNED PARTIES enter into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation et al.</u>, relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR THE UNITED STATES OF AMERICA

Date: 11/21/96

Bfuce'S. Gelber

Deputy Chief

Environment Enforcement Section Environment and Natural Resources Division

U.S. Department of Justice Washington, D.C. 20530

Esperanza Anderson

Environmental Enforcement Section Environment and Natural Resources Division

U.S. Department of Justice Washington, D.C. 20530

Valdas V. Adamkus

Regional Administrator, Region 5

U.S. Environmental Protection

Agency (R-19J)

77 W. Jackson Beulevard Chicago, Illinois 60604

Nancy-Ellen Zusman

Assistant Regional Counsel U.S. Environmental Protection

Agency (CM-29A)

Region 5

77 W. Jackson Boulevard Chicago, Illinois 60604

MICHAEL H. DETTMER United States Attorney Western District of Michigan

W. Francesca Ferguson
Assistant United States Attorney

330 Ionia, N.W., Suite 501

Grand Rapids, Michigan 49503

(616) 456-2404

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR	Sheller Globe Corporation	* /
SIGNATURE	Mahmell 18m	50W

Date: September 11, 1996
Name -- Michael O. Brown

Please Type Title -- Vice. Pres., General Counsel

Address -- 5200 Auto Club Drive Dearborn, MI 48126

Agent Authorized to Accept Service on Behalf of Above-signed Party:

[Please Type]
Name: Peggy J. Webbe
Title: Senior Attorney
Address: 5200 Auto Club Drive Dearborn, MI 48126
Tel. Number: (313) 240-3691

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

... <u>---</u>

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

•	DeLawrence	
FOR .	Mational-Standard Company	± /
Name Please	September 9, 1996 D. L. Lawrence Type Title Treasurer 1618 Terminal Road Niles, HI 49120	
Agent Am Party:	uthorized to Accept Service o	on Behalf of Above-signed
[Ple	ase Type]	
Name:	D. L. Lawrence	
Title:_	Treasurer	
Address	1618 Terminal Road Niles, HI 49120	
Tel. Nu	mber: 616-683-8100	

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

. . ==

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR PPG Industries, Inc. ±/

Date: ____ Name --Please Type Title --Address --

[Please Type]

Date: September 9, 1996

Name: ///

Title: Director of Production, OEM

Address: One PPG Place, Pittsburgh, PA 15272

Tel. Number: (412) 434-3447

Agent Authorized to Accept Service on Behalf of Above-signed Party:

Name: Joseph M. Karas Title: Assistant Counsel

Address: One PPG Place, Pittsburgh, PA 15272 Phone: 412/434-2415 FAX: 412/434-4292

*/A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

. . ==

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR	Pickens Plating Inc.	<u> </u>
Name -	September 5, 1996 Scott B. Pickens Type Title President 1000 Industrial Avenue Alkion MI 49224	
Agent . Party:	Authorized to Accept Service of	on Behalf of Above-signed
[P]	ease Type]	-
Name:_	Scott B. Pickers Scott 5.	ites - Treo.
Title:	President	
Addres	8: 1000 Industrial Avenue Allion MI 49224	
Tel. H	umber: 517 629-4835	

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

Valley Industries Co.

FOR Quincy Products Division */

BY: Charm, Charman */

Date: September 10, 1996

Name -- Jack D. Osborn

Please Type Title -- Chairman & CEO

Address -- 8280 Montgomery Rd., Suite 206

Cincinnati, Ohio 45236

Agent Authorized to Accept Service on Behalf of Above-signed Party:

[Please	Type]	
---------	-------	--

Name: A. Christian Worrell III

Graydon, Head, & Ritchey

Title: Attorneys At Law

1900 Fifth Third Center

511 Walnut Street
Address: Cincinnati, Ohio 45202

Tel. Number: (513) 621-6464

Fax Number: (513)

(513) 561-3836

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

RHI Holdings, Inc. as successor in interest to Rex Chain Belt
POR Donath 1.77 11t. 1
Vice Perident
Date: 7/4/91 Hame Donald E. Hiller
Please Type Title Vice President and Secretary 300 West Service Road Chantilly, VA 20151
Agent Authorized to Accept Service on Behalf of Above-signed Party:
[Please Type]
Mame: B. Michael Hodge
Title: Assistant General Counsel
Address: 300 West Service Road, Chantilly, VA 20151

Tel. Number: ________(703) 478-5858

 $[\]pm/\bar{k}$ separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

	SUNDSTRAND CORPORATION/ RUBY MANUFACTURING	<u>*</u> /
Date: Name	September 11, 1996 William R. Coole Manue Type Title Assistant Secretary 4949 Harrison Avenue Rockford, IL 61125	Cool
Agent A Party:	Authorized to Accept Service on	Behalf of Above-signed
[Ple	ease Typel	-
Name:	C.T. Corporation System	
Title:		•
Address	208 S. LaSalle Street 3: Chicago, IL 60604	
Tel. No	mber: (312) 345-4328	

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR Shakespeare Company *

Date:
Name -Please Type Title -Address --

September 4, 1996 John J. Rangel

Senior Vice President - Finance 4900 South Eastern Avenue, Suite 200

Los Angeles, CA 90040

Agent Authorized to Accept Service on Behalf of Above-signed Party:

Please	Typel	

Mame: John J. Rangel

Title: Senior Vice President - Finance

K2, Inc. (formerly Anthony Industries, Inc.)
Address: 4900 South Eastern Avenue, Suite 200

Los Angeles, CA 90040

Tel. Number: 213-724-2800

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of United States v. Sheller Globe Corporation, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

MOEN INCORPORATED (F/K/A STANADENE, INC.) FOR

Date: September 9, 1996
Name -- Gary T. Gajewski
Please Type Title -- Vice President - Finance

Address --Moen Incorporated 25300 Al Moen Drive

North Olmsted, OH 44070-8022

to Accept Service on Behalf of Above-signed Party

Gary T. Gajewski [Please Type]

Name: Patrick Gordon

Title: Attorney-at-Law

Winston & Strawn

Address: 35 West Wacker Drive Chicago, Illinois 60601

Tel. Number: (*312) 558-7457

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

82

POR _	Rhone-Poulenc	, Inc.		*/		
Ву:		Aug .	o Stauffer	Chemical	Company)	
Name	P. Donahue, S September 13					-
Please T Address	ype Title	Associat Rhone-Po CN 5266	sident Lega e General C ulenc Inc. n, NJ 08543	Counsel	s and	
Agent Au Party:	thorized to	Accept	Service o	n Behalf	of Abov	re-signed
Plea	se Typel			•	•	
Name:	Michael F. Re	illy, Esq	<u> •</u>			
Title:_	Attorney, Star	iffer Man	agenent Con	apan y		
Address:	P. 0. Box 154	88, Wilmi	ngton, DE	19850		
Tel. Mus	ber: 302/88	5-3748				

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

. . ==

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

Enthone-OMI Inc., - successor to UDYLITE

FOR Richard P. Muelle */

Date: 10 September 96
Name -- Richard P. Mueller
Please Type Title -- Legal Counsel
Address -- Enthone OMI, Inc.
21441 Hoover Road
Warren, Michigan 48089

Agent Authorized to Accept Service on Behalf of Above-signed Party:

Enthone-OMI Inc. - successor to UDYLITE_
[Please Type]

Name:	Richard P. Mueller		
Title:	Legal Counsel		
	Enthone-OMI, Inc. Legal	Department	
	21441 Hoover Road	•	
Address	: Warren, Michigan 48089		

Tel. Number: (810) 497-6892

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

UNION TANK CAR COMPANY

FOR

Murty Farethe 1

Date: __ September 9, 1996 Name -- Mark J. Garrette

Please Type Title -- Vice President
Address -- Union Tank Car Company
111 West Jackson Boulevard
Chicago, Illinois 60604

Agent Authorized to Accept Service on Behalf of Above-signed Party:

[Please Type]		Type	-	ופו

Mame: Patrick J. Allen

Title: Assistant General Counsel

225 West Washington Street
Address: Chicago, Illinois 60606

Tel. Number: (312) 372-9500

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR DAYTON WALTHER ±/

Date: ___ SEPTEMBER 6, 1996
Name -- DAVID M. RYMPH
Please Type Title -- SENIOR ENVIRONMENTAL MANAGER
Address -- 12025 TECH CENTER DR.
LIVONIA, MI 48150

Agent Authorized to Accept Service on Behalf of Above-signed Party:

[Please	Type]
Name:	DAVID M. RYMPH
Title:	SENIOR ENVIRONMENTAL MANAGER
Address:	12025 TRCH CENTER DR., LIVONIA, MI 48150
Tel. Numbe	:: 313-266-2677

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR Unisys Corporation / Vickers Corporation */ Land Colons

Date: _9/4/96

Name -- Ronald C. Anderson

Please Type Title -- Assistant Corporate Secretary

Address -- Unisys Corporation
P.O. Box 500
Blue Bell, PA 19424

Agent Authorized to Accept Service on Behalf of Above-signed Party:

(P)	CASE	Type	

Name: Aria A. Klees. Esq.

Title: Counsel. Environmental Health and Safety

Address: Unisys Corporation

Township Line and Union Meeting Roads Blue Bell, PA 19424-0001 MS?C1SW19

Tel. Number: (215) 986- 5169

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

. . ==

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR	Sealed Power	
1 011		<u> </u>

Date:
Name -Please Type Title -Address --

October 9, 1996
Robert L. Quintilliano
Manager, Environmental & Energy
SPX Corporation
700 Terrace Point Drive
Muskegon, MI 49443

Agent Authorized to Accept Service on Behalf of Above-signed Party:

r m 1		Typel	
- 191	ease	TVDEI	

Name: Robert L. Suntillians

Robert L. Quintilliano

Title: Manager. Environmental & Fnergy

Address: SPX Corporation

700 Terrace Point Drive

Muskegon, MI 49443 Tel. Number: (616) 724-5413

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v.</u> Sheller Globe Corporation, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

.

FOR: KEWAUNEE SCIENTIFIC CORPORATION

A Michael Parter

Date: October 9, 1996

D. Michael Parker

Vice President, Finance/CFO

P. O. Box 1842

2700 West Front Street

Statesville, NC 28687-1842

Agent Authorized to Accept Service on Behalf of Above-signed Party:

BELL, BOYD & LLOYD Bryan E. Keyt, Esq. Three First National Plaza 70 West Madison Street Suite 3300 Chicago, IL 60602-4207 312/372-1121

5 to 12 to

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

WARSAW PLATING WORKS, INC. FOR Date: September 3, 1996 Name --Kenneth O. Truman Vice President Please Type Title --Address --PO Box 914, 211 So. Lincoln St. Warsaw, IN. 46581-0914 Agent Authorized to Accept Service on Behalf of Above-signed Party: [Please Type] Name: Title: Address: Tel. Number:

^{*/}A separate signature page must be signed by each corporation; individual or other legal entity that is settling with the United States.

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

POR	Motor Wheel Corporation	<i>*/</i>
Ву	Rodal Lituly	
	Richard W. Tuley	
its	President //	
	Motor Wheel Corporation	
	2501 Woodlake Circle	
	Okemos, M1 48864	
	(517) 337-5701	
Date	9/5/96	

Name:_	Real I. Rountree	-
Title:	Attorney	
λddres	The Goodyear Tire & Rubber 1144 East Market Street	Company
	Akron, OH 44316-0001	
Tel. M	mber: (330) 796-3737	
FAX	mber: <u>(3307 796-3737</u> (330) 796-8836	

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

Muskegon Piston Ring Company,

(a former division of Questor Corporation)
(n/k/a Spalding & Evenflo Inc.), n/k/a AE Goetze Inc.

Date: 7-70-96

Name -- Timothy M. Guerriero

Please Type Title -- Attorney

Address -- T&N Industries Inc., 777 E. Eisenhower Pkwy., Suite 600

Ann Arbor, MI 48108

Agent Authorized to Accept Service on Behalf of Above-signed Party:

[Please Type]									
Name: Tir	nothy	M. Guerrie	ro					,	
Title:	Atto	rney							
Address:	T&N	Industries	Inc.,	777	Ε.	Eisenhower	Pkwy.,	Suite	600
•	Ann	Arbor, MI	48108			•			
Tel. Numi	ber:	313-663-67	749						

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

THE UMDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>. et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR CITY OF KALAMAZOO

BY

MARC A. OFF

Date: _September 17, 1996

Name -- Marc A. Ott

Please Type Title -- City Manager Address -- 241 West South Street Kalamazco, MI 49007

[Please Type]			
Mame: Robert H. Cinabro			
Title: <u>City Attorney</u>			
Address: 234 West Cedar Street, Kalamazoo, MI 49007			
Tel. Number: 616-337-8185			

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

82

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR: AMERACE CORPORATION

By:

Date: September 6, 1996
Name - Jerry Kronenberg
Please Type Title --

Please Type Title -- Vice President-General Counsel

Address -- c/o Thomas & Betts Corporation

1555 Lynnfield Road Memphis, Tennessee 38119

Agent Authorized to Accept Service on Behalf of Above-signed Party:

[Please	Type]	
---------	-------	--

T+14	•	Corporate	Counsel	
				
иате:				

Thomas & Betts Corporation

Address: 1555 Lynnfield Road Memphis, in 38119

Tel. Number: 901/680-5936 Fax: 901/680-5960

Michael F. Rettig *

With copy to: Grace E. Speights, Esq.

Morgan, Lewis & Bockius 1600 M Street, N.W. Washington, D.C. 20036

202/467-7189 Fax: 202/467-7176

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of United States v. Sheller Globe Corporation. et al., relating to the Auto Ion Superfund Site (Cperable Unit 2).

9/11/96 Date:

Mane - Joseph Jarzembowski

Please Type Title -- General Counsel, Plymouth Tube Company (for American Tubing Company)

Address -- 29W150 Warrenville Road

P.O. Box 45

Warrenville, IL 60555

Agent Authorized to Accept Service on Behalf of Above-signed Party:

Mame: Steven J. Lemon

Jones & Lemon Title: Attorneys at Law

Address: 28 N. Bennett St.

P.O. Box 805

Geneve, IL 60134 Tel. Mumber: 630 208-0805

^{*/}A separate signature page must be signed by each corporation, individual or other.legal entity that is settling with the United States.

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR Anaconda Wire & Cable Co. */
Date: 9/12/96 Name John T. Moore Please Type Title Associate General Counsel Address 1010 E. Arapaho Rd. Richardson, TX 75083
Agent Authorized to Accept Service on Behalf of Above-signed Party:
[Please Type]
Name: Mary K. Sahs. Esq.
Title:
Address: 1700 Collier St., Austin, TX 78704
Tel. Number: 512/444-2185

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

:: = =

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

President, Anderson Safeway Corp.

a/k/a The Anderson Group, Inc.

Date: September 6, 1996 Name - Barry T. Shapiro

Please Type Title -- President

Address -- 1533 N. Woodward, Ste. 240 Bloomfield Hills, MI 48304

	lesse Typel
Hame:	David W. Nunn
•	Eastman & Smith
Title	Attorney
Addre	ss: P.O. Box 10032
	Toledo OH 43699-0032
- -1	Manhama (1/19/21/1 6000

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of United States v. Sheller Globe Corporation. et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR

FOR	ANODIZED SPECIALISTS, INC.
Date: Name Please Addres:	September 13, 1996 Richard G. DeBoer Type Title Treasurer One Madison Avenue Cadillac, MI 49601
Agent Agent A	Authorized to Accept Service on Behalf of Above-signed
Name:_	Kenneth W. Vermeulen
Title:	Attorney
Address	111 Lyon NW. 900 Old Kent Bank Bldg., Grand Rapids, MI 49503
Tel. N	umber: (616) 752-2166

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

- - -

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of United States v. Sheller Globe Corporation, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

Westinghouse Electric Corporation

Name - September 10, 1996 Samuel R. Pitts

Please Type Title -- Vice President

Address -11 Stanvix Street

Pittsburgh PA 15222-1384

Agent Authorized to Accept Service on Behalf of Above-signed Party:

[Please Type]

Name: Marlene W. Jackson Esq.

Title: Assistant General Counsel

Westinghouse Electric Corporation

Address: 11 Stanvix Street

Pittsburgh, PA 15222-1384

Tel. Number: 412-642-5243

. .

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the :United States.

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

for <u>YFER</u>	INC.	<u>*</u> /	
Date: Name			
Agent Authoriz Party:	ed to Accept Ser	vice on Behalf of Above	-signed
[Please Typ	<u>e1</u>	-	
Name:			
Title:			
Address:			
Tel. Number:			

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

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relating to the Auto Ion Superfund Site (Operable Unit 2).

FKI Industries, Inc. - Faultless Caster Division
(Faultless Caster)

HOW BY:

Robert M. Miller, Vice President

Legal and Secretary

Date: ___ September __4__, 1996

Name -- Robert H. Hiller

Please Type Title -- Vice President, Legal and Secretary

Address -- 425 Post Road

Fairfield, CT 06430-0970

Agent Authorized to Accept Service on Behalf of Above-signed Party:

[Please Type]

Name: Richard W. Butler, Jr.

Attorney

Title: Varnum, Riddering, Schmidt & Howlett LLP

Bridgewater Place, 333 Bridge, N.W.

Address: Grand Rapids, HI 49504

Tel. Number: (616) 336-6000

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- - -

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR	BRIDGESTONE/FIRESTONE, INC.	_ = Cleur Bohnson

Date: September 12, 1996
Name -- Cheryl R. Johnson
Please Type Title -- Legal Assistant
Address -- 50 Century Blvd
Nashville, TN 37214

<u>[Pleas</u>	e Type]	
Name:Jan	ne K. Murphy. Esq.	
Title: <u>co</u> u	nsel for Bridgestone/Firestone,	Inc
Address:_	Jones, Day, Reavis & Pogue	
Tel. Numb	77 West Wacker 60601-1692 Chicago, IL	

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- --

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FOR

WHIRLPOOL CORPORATION

Tel. Number: 616-923-3008

	September 12, 1996 Robert T. Kenagy
Date:	Sentember 12 1996
Mame	Robert T. Kanagy
Please '	Type Title Associate General Counsel
	WHIRLPOOL CORPORATION
	2000 H-63
	Benton Harbor, MI 49022
Agent A Party:	uthorized to Accept Service on Behalf of Above-signed
ſPle	ese Typel
Name:	Pamala L. Phillipi
Title:_	Legal Assistant
Mdress	: WHIRLPOOL CORPORATION
	2000 H-63 (Hail Drop 2200)
	Renton-Harbor, NT 49022

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of United States v. Sheller Globe Corporation, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

heel

[Please Type]

Date: 9/6/96
Name -- Robert G. Kuhbach
Please Type Title -- Vice President

Address -- Dover Corporation 280 Park Avenue 38W New York, NY 10017

Name: Robert G. Kubbach
Title: V.P., General Counsel
Address: Dover Corp., 280 Park Ave., 38W, New York, NY 10017
Tel. Number: 212-922-1640

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of United States v. Sheller Globe Corporation. et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR GENERAL ELECTRIC COMPANY	_ =/_/
Date:9/10/96 Hame Please Type Title Address James W. Go Manager, En 1635 Broadw Fort Wayne,	vironmental, Health & Safety ay
Agent Authorized to Accept Service on Party:	Behalf of Above-signed Except for service of process
[Please Type]	to:
Mame: Corporation Company	Name: Mathew S. Scherschel
Title:	Title: Counsel-Fnvironmental & Pegulatory Compliance
Address: 30600 Telegraph Road Bingham Farms, MI 48025	Address: 1635 Broadway Fort Wayne, IN 46802
Tel. Number:	Tel. Number: (219) 439-3288

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR Gilbert Plating & Bumper Exchange/ Inc.

Crawin Clellect

Date: 9-5-96
Name -- Irwin Gilbert
Please Type Title -- President

375 West Rich Street Columbus, OH 43215

Agent Authorized to Accept Service on Behalf of Above-signed Party:

Name:	Martin H. Lewis
Title:	Counsel for Gilbert Plating & Bumper Exchange, Inc
Address:	Arter & Hadden 10 West Broad Street, Columbus, OH 43215

Tel. Number: (614) 221-3155

Address --

[Please Type]

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...---

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Lear Plastics Corporation (f/k/a Lear Siegler, Inc. - Haas Division)

Richard W. Butler, Jr.
Attorney for Lear Plastics Corporation

Date: ___ September 10, 1996

Name -- Richard W. Butler, Jr.

Please Type Title -- Attorney for Lear Plastics Corporation

Address -- Varnum, Riddering, Schmidt & Howlett LLP

Bridgewater Place, 333 Bridge Street, N.W.

Grand Rapids, MI 49504

Agent Authorized to Accept Service on Behalf of Above-signed Party:

 Ple	256	Type']	

Mame: Richard W. Butler, Jr.

Title: Attorney for Lear Plastics Corporation
Varnum, Riddering, Schmidt & Howlett LLP
Bridgewater Place, 333 Bridge Street, N.W.

Address: Grand Rapids, MI 49504

Tel. Number: (616) 336-6000

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

ARunia	9/12/96
FOR HARMAN AUTOMOTIVE	, INC. */
Address	1996 e Jr. Corporate Manager, Environmental Affairs Harvard Industries, Inc. 1999 Wildwood Ave. Jackson, Michigan 49202
Agent Authorized to Ad Party:	ccept Service on Behalf of Above-signed
[Please Type]	. -
Name: The Corporation Com	npany
Title:	
30600 Telegraph Address: Binghem Farms.	
Tel. Number:	

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of United States v. Sheller Globe Corporation, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR

By: Hastings Manufacturing Company

Date: __10 September 1996
Name -- Thomas Bellgraph
Please Type Title -- Treasurer
Address -- 325 N. Hanover Street
Hastings, MI 49058

Agent Authorized to Accept Service on Behalf of Above-signed Party:

[Please Type]

Name: James Ruddock

Title: Environmental Coordinator

325 N. Hanover Street
Address: Hastings, MI 49058

Tel. Number: 616/945-2491

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

.

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

Textron Inc. (Homelite Division Textron) FOR Jamieson M. Schiff Please T Environmental Counsel Textron Inc. 40 Westminster Street Providence, RI 02903 Agent Authorized to Accept Service on Behalf of Above-signed Party: [Please Type] aniuson Schiff Title: Environmental Counsel Address: Textron Inc. 40 Westminster Street, Providence, RI 02903 Tel. Number: 401/457-2422

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR Indiana Steel & Wire

Date: ___ September 13, 1996

Wane -- Michael L. Cioffi

Please Type Title -- Authorized Agent

Address -- One East Fourth Street

Cincinnati, OH 45202

[Please Type]		
Mame: Michael L. Cioffi		
Title: Authorized Agent		
Address: One East Fourth Street Cincinnati, OH 45202		
Tel. Number: (513) 579-6616		

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR	KTS Industries, Inc.	<u> </u>
Please '	Type Title President 508 Harrison St. Kalamazoo, Mich. 49007	
Agent A	uthorized to Accept Service o	on Behalf of Above-signed
[Ple	ase Type]	
Name:	Brad Coombs	
Title:_	President	
Address	: 508 Harrison St., Kalamazoo	o, Mi. 49007
Tel. Nu	mber: <u>7616</u>) 345-7172	

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	\mathcal{L}		
FOR O	bason Concross, Inc.	<u>*</u> /	
By:	MININ		
Name - J Please Type	Tember 12, 1996 Verome D. Okarma Title Assistant Sec. 5757 North Green Bay Avenu Hilwaukee, WI 53201-0591	cretary and Assistant ue, P.O. Box 591	General Counsel
Agent Authoraty:	orized to Accept Servi	ce on Behalf of Al	oove-signed
[Please	Type	-	
Wame: Quarl	les & Brady		
Title: Roo	mi M. Flannery, Esq.		
Address:_4	Ill East Wisconsin Avenue		
	filwaukee, WI 53202-4497		
Tel. Number	r: <u>(4</u> 14) 277-5539	_	

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FOR	Kawneer Company, Inc.	<u> </u>	Py	Matt, Wie n
Name Please	September 12, 1996 RP Wolf Type Title Vice President 5655 Peachtree Parkway Norcross, GA 30092-2812			
Agent Au Party:	uthorized to Accept Service o	on Beh	alf of	Above-signed
[Plea	ase Type]			
Name:	Bradley A. Hasten			·
Title:	Senior Attorney			
Address	5655 Peachtree Parkway, Morcross, G	A 30092	-2812	
Tel. Nur	mber: (770) 246-6647			

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

. . . .

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

• ••	GET_Chemical n/k/a					
	Elf Atochem North America, Inc.					
Date:	September 12, 1986					
M ane ~ Please	Type Title Sr. V.P HPS					
Address	2000 Market Street					
	Philadelphia, PA 19103-3222					

MP

	LEASE TYPE
Name:	Frank Friedman
Title	Sr. V.P HES
Addre	2000 Market Street SS: Dhiladelphia, PA 19103
Tel.	Number: 215-419-7040

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

.......

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR	Scin	E. CONT.	<u>*</u> /

Date: 9/10/96
Name -- James E. Moore for Micro Metal Finishing, Inc., F/K/A Micro Mechanical Finishing
Please Type Title -- Controller
Address -- 3448 Spring Grove Avenue
Cinchnati, Ohio 45225

[Please T	me l
Name: Douglas I	Hensley
Title: Afforme	y
Address:	Provident Tower, 1 E. 4th St., Cincinnati, OH 45202
Tel. Number:	£513)579-6995

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>. et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

Address: 800 N. Lindbergh Blyd.

Tel. Number: 314-694-8503

St. Louis, Mo. 63167

^{*/}A separate signature page must be signed by each corporation; individual or other legal entity that is settling with the United States.

. . = =

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

AlliedSignal Inc., successor to the FOR Bendix Corporation *

Date: September 13, 1996
Name -- Paul H. Arbesman
Please Type Title -- Leader, Remediation & Evaluation Services, COE
Address -- AlliedSignal Inc.
101 Columbia Road
Morristown, NJ 07962

Agent Authorized to Accept Service on Behalf of Above-signed Party:

[P]	 Type	1

Name: Pamela J. Cissik

Title: Senior Counsel, Environmental
AlliedSignal Inc.

101 Columbia Road

Address: Morristown, NJ 07962

Tel. Number: (201) 455-5422

 $[\]pm/\lambda$ separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

Brunswick Corporation

POR

BY.	Michae I \ chom !
	September 12, 1996 Michael D. Schmitz
Please T	ype Title Assistant Secretary
Address	
	l N. Field Court Lake Forest, Illinois 60045-4811
Agent An Party:	thorized to Accept Service on Behalf of Above-signed
	· •
[Plea	se Typel
Name:	Robert T. McNaney
Title:_	General Counsel
	Brunswick Corporation
	1 N. Field Court
Address:	Lake Forest, Illinois 60045-4811
Tel. Num	ber: (847) 735-4305

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of United States v. Sheller Globe Corporation, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR	Chrysler Corporation	*1 Holle lase	_
·			
Dates			

Date: Name --Please Type Title --Address --

September 11, 1996 Holly Leese Assistant Secretary 1000 Chrysler Drive, CIMS 485-14-78 Auburn Hills, MI 48326-2766

. . ==

Agent Authorized to Accept Service on Behalf of Above-signed Party:

[Please Type]			
Name:_	Vicky i	. Anticuar	

Title: Service of Process Coordinator

Chrysler Corporation

Address: 1000 Chrysler Drive, CIMS 485-14-56 Auburn Hills, MI 48326-2766

Tel. Number: _810-512-3961

^{*/}A separate signature page must be signed by each corporation, individual or other legal entity that is settling with the United States.

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

CÎTY OF BATTLE CREEK

Tel. Number: ~616/966-3385

	Game a some
Date: Name Please Address	9/5/96 Paul R. Levy for City of Battle Creek Type Title City Attorney P. O. Box 1717 Battle Creek, MI 49016-1717
Agent i	Authorized to Accept Service on Behalf of Above-signed
(Pl	ease Type]
Hame:_	PAUL R. LEVY
Title:	CITY ATTORNEY
Addres	sP. O. BOX 1717
	BATTLE CREEK MI 49016-1717

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR /

CLARK EQUIPMENT COMPANY

Date: September 3, 1996
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Patricia Nachtigal

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CONSUMERS POWER COMPANY FOR Signature: Date: Hame -Sr. Vice President and General Counsel Please Type Title 212 West Michigan Avenue Address Jackson, MI 49201 Agent Authorized to Accept Service on Behalf of Above-signed Party: CONSUMERS POFFER COMPANY John P. Dickey Name: Title: <u>Attorney</u> Consumers Power Company 212 West Michigan Avenue Jackson, MI 49201 Tel. Number: (517) 788-1846

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of United States v. Sheller Globe Corporation, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR DKS Ted Lucas, President

Contractors United, Inc.

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Cosco Household Products

FOR

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR Dona Corporation *1
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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of United States v. Sheller Globe Corporation, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

FOR GENERAL MOTORS CORPORATION	<u>*</u> /
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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

By Mickes Manufacturing Company */

By M. B. Ongain N

Date: September 10, 1996

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Please Type Title -- Secretary

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Charlotte, NC 28262

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Do Wel Products, Inc. */

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FOR	FREE MILE	<u>*</u> /
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FOR MAGNAUDY ±/
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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

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V.W. KAISER ENGINEERING, INC. #/

FOR

Date: SEPTEMBER 10, 1996

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THE UNDERSIGNED PARTY enters into this Consent Decree in the matter of <u>United States v. Sheller Globe Corporation</u>, et al., relating to the Auto Ion Superfund Site (Operable Unit 2).

noward Flating Industries, Inc -/
By:: Timody S. Jaunius
Date: September 9, 1996 Name Timothy L. Launius Please Type Title Environmental Compliance Manager Address Howard Plating Industries, Inc. 32565 Dequindre Road Madison Heights, MI 48071
Agent Authorized to Accept Service on Behalf of Above-signed Party:
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Address:
Tel. Number:

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Rut E.	hy, President
Ruth E. Murp	hy, President
	Lawrence Industries ±/
Mame Rut Please Typ	mber 10, 1996 h E. Murphy e Title President P.O. Box 141, Plainwell, Michigan 49080
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· PADREN (formerly known as Lansing Heat Treating Co.) Date: ____ September 12, 1996 Roy Ziegler Please Type Title -- Partner Address --P.O. Box 2200 Ann Arbor, MI 48106 Agent Authorized to Accept Service on Behalf of Above-signed Party: Miller, Johnson, Snell & Cummiskey, P.L.C. [Please Type] Name: c/o Alan C. Schwartz Title: Member Address: 800 Calder Plaza Bldg., Grand Rapids, MI 49503 Tel. Number: (616) 831-1700

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APPENDIX A RECORD OF DECISION

DECLARATION

FOR THE AUTO ION SUPERFUND SITE OPERABLE UNIT 2 KALAMAZOO MICHIGAN

Statement of Basis and Purpose

This decision document presents the selected remedial action for the Auto Ion site (Operable Unit 2), Kalamazoo. Michigan which was chosen in accordance with the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) of 1980, as amended by the Superfund Amendments and Reauthorization Act (SARA) of 1986, and, to the extent practicable, the National Oil and Hazardous Substances Pollution Contingency Plan (NCP). This decision is based on the administrative record for this site.

Assessment of the Site

U.S. EPA has determined that conditions at the Auto Ion site pose no current or potential unacceptable risk to human health or the environment. While the Auto Ion site does exhibit elevated levels of heavy metals and some organics, calculations of potential future risk indicate that the contamination will not likely pose an unacceptable risk to human health or the environment. Accordingly, no active remediation for the groundwater operable unit is necessary to ensure protection of human health and the environment. U.S. EPA will however, establish Alternate Concentration Limits (ACLs) for groundwater, monitor groundwater to ensure that the ACLs are not exceeded, and use institutional controls to help assure that groundwater beneath the site does not pose a risk to human health or the environment.

Description of the Selected Remedy

The purpose of this remedy is to establish Alternate Concentration Limits (ACLs) for groundwater and institute a groundwater monitoring program that will ensure that groundwater does not pose a risk to human health or the environment. It should be noted that the soil cleanup conducted in 1993 will have a significant impact on groundwater quality due to the fact it removed the vast majority of the source to further groundwater contamination.

The major components of the selected remedy include:

- Institutional controls to limit groundwater use;

- Establishment of Alternate Concentration Limits (ACLs);
- Monitoring of ground water to ensure ACLs are not being exceeded.
- Development of a Remedial Action Plan for groundwater.

Statutory Determinations

The selected remedy is protective of human health and the environment and complies with Section 121(d)(2)(B)(ii) of CERCLA for the establishment of ACLs for groundwater and is cost effective. This remedy does not satisfy the statutory preference for remedies that reduce the toxicity, mobility, or volume through treatment as a principal element because treatment was not found to be practicable.

A review will be conducted within five years after commencement of the remedial action to ensure that the remedy continues to provide adequate protection of human health and the environment because this remedy will result in hazardous substances remaining on site above health-based levels.

U.S. EPA has determined that its response at this site is complete. Therefore, the site now qualifies for inclusion on the Construction Completion List.

State Concurrence

The State of Michigan does not concur with the selected remedy. The Letter of Non-Concurrence is attached to this ROD.

Valdas V. Adamkuş

Regional Administrator

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SUMMARY OF REMEDIAL ALTERNATIVE SELECTION

A. SITE LOCATION AND DESCRIPTION

The Auto Ion site is located at 74 Mills Street in a commercial/industrial district of northeast Kalamazoo. The site covers approximately 1.5 acres and is located along the north bank of the Kalamazoo River.

B. SITE HISTORY

The City of Kalamazoo operated a coal burning electrical generating station on the site between 1914 and 1956. The Auto Ion Chemical Company purchased the property in 1964 and operated a waste treatment facility for electroplating wastes. Waste treatment operations included cyanide destruction and precipitation of heavy metals with the disposal of heavy metal sludges in an on-site lagoon. During these operations, poor waste handling practices resulted in multiple spills onto the surface soil at the site as well as illegal discharges to the Kalamazoo River and city sewers. Due to the poor waste handling practices, the State of Michigan refused to renew Auto Ion's license to operate in 1973. The facility was then abandoned by the Auto Ion Co.

In 1982, U.S. EPA proposed the Auto Ion site for inclusion on the National Priorities List (NPL), and in 1983, the Auto Ion site was officially placed on the NPL and designated a Superfund site.

In 1985, U.S. EPA entered into an agreement with the Potentially Responsible Parties (PRPs) for the Auto Ion site to conduct a removal action at the abandoned facility. The removal action consisted of containerizing and off-site disposing of hazardous materials (i.e., plating wastes) left at the site. In 1986, the building was razed by the City of Kalamazoo.

Pursuant to a June 18, 1986, Administrative Order by Consent between U.S. EPA and a group of 23 PRPs, a Remedial Investigation/Feasibility Study (RI/FS) was conducted by the PRPs in 1987 and placed in the Administrative Record on August 7, 1989. The RI included the collection of soil, sediment, groundwater and surface water samples from the site and the adjacent Kalamazoo River. The RI Report, released in December of 1988, describes the nature and extent of organic and inorganic contamination found at the Auto Ion site. Following issuance of the RI Report, U.S. EPA determined that the most prudent way to address contamination at this site was to first remove the soil in the unsaturated zone because it was acting as a source of further groundwater contamination and then address the groundwater contamination as a separate operable unit.

FIRST OPERABLE UNIT RECORD OF DECISION:

The First Operable Unit Record of Decision (ROD) of excavation and off-site disposal of contaminated soil in the unsaturated zone was signed on September 27, 1989. The State of

Michigan concurred with this remedy.

This initial operable unit addressed the source of further groundwater contamination. The remedy selected addressed the principal threats at the site by removing and off-site disposing of all soils contaminated above site-specific cleanup standards located in the unsaturated zone. According to the ROD, all excavated soils were to be disposed of at a Resource Conservation and Recovery Act (RCRA) landfill and where appropriate, the soil was to be stabilized before land disposal. Areas of excavation on-site were to be backfilled with clean soils.

The FS Report for Operable Unit I evaluated several alternatives which would appropriately address the risks posed by the contaminated soil. Six alternatives were developed and evaluated in detail: 1) no action, 2) stabilization/capping, 3) vadose zone excavation/disposal, 4) selected vadose zone excavation/disposal, 5) vadose zone excavation/stabilization/disposal, 6) selected vadose zone excavation/stabilization/disposal. The six alternatives were evaluated against the nine criteria as detailed in Section H of this ROD. Based on the consideration of the requirements of CERCLA, the detailed analysis of alternatives in the FS Report, and public comments, U.S. EPA, with the concurrance of MDNR, determined that Alternative 6: selected vadose zone excavation/stabilization/disposal was the most appropriate remedy for the first operable unit at the Auto Ion site. U.S. EPA's approval of the FS Report for the first operable unit satisfied the requirement of completing the RI/FS for this operable unit.

FIRST OPERABLE UNIT REMEDIAL ACTION:

Following issuance of the First Operable Unit ROD, U.S. EPA and 42 PRPs entered into a Consent Decree signed May 15, 1990, to conduct a Remedial Design and Remedial Action (RA/RD) for the First Operable Unit. The design report was completed by the PRPs and was amended and approved by U.S. EPA on March 16, 1993.

On-site remedial activities began on April 19, 1993. Soil was excavated in the vadose zone that was contaminated with organics and inorganics above the site-specific cleanup standards calculated for the Auto Ion site. The site-specific cleanup standards were established at a carcinogenic risk level of 10⁴ or the average background level, which ever was higher. All soil contaminated with RCRA designated F006 metals (i.e., electroplating waste) were disposed of at Envirosafe Services of Ohio, Inc., a RCRA subtitle C facility in Oregon, Ohio. All other contaminated soil was disposed of at either Forest Lawn Landfill, in Three Oaks, Michigan or, the Browning-Ferris Industries C & C Landfill in Marshall, Michigan, both are RCRA subtitle D facilities. Excavation and off-site disposal of the former Auto Ion basement floor and the demolition debris inside the former basement was conducted. A total of 11,850 tons of non-hazardous soil/debris were removed from the site and 12,393 tons of hazardous (RCRA-F006) soil/debris were removed for a combined total of 23,243 tons. A silty/clay and sand soil mixture was used to backfill all excavation areas on-site and a layer of topsoil and seed were then applied. A final inspection was conducted by U.S. EPA, U.S. Army Corps of Engineers. MDNR, and the PRPs' consultant on November 5, 1993. U.S.

EPA approved the PRPs' final RA Report for operable unit Lon August 3, 1994. U.S. EPA approval of this document satisfied the requirements of completing the RD/RA for the first operable unit.

DEMONSTRATION OF QA/QC FROM THE CLEANUP ACTIVITIES (OU 1):

The remedial action conducted for the first operable unit complied with all U.S. EPA quality assurance and quality control (QA/QC) procedures and protocol. Only U.S. EPA analytical methods were used. The QA/QC program utilized throughout the remediation activities for the first operable unit was complied with adequately. This program enabled U.S. EPA to determine that all analytical results are accurate enough to assure satisfactory execution of the remedial action consistent with the first operable unit ROD.

MONITORING RESULTS FOR OPERABLE UNIT 1:

During all stages of the first operable unit remedial action, the PRPs' consultant, with oversight by U.S. EPA. conducted confirmatory sampling to ensure that the remedial action objectives were met. The results showed that the cleanup levels were achieved. Documentation of the complete results and accuracy of the confirmatory sampling program is contained in the Auto Ion Operable Unit 1 Remedial Action Report.

SUMMARY OF OPERATION AND MAINTENANCE FOR OPERABLE UNIT 1:

The site remains fenced and "no trespassing" signs have been posted on the perimter of the site. Final grading and seeding of the site was completed in November 1993. Site inspections will be conducted by the PRPs every 60 days, or more frequently, if needed to ensure the integrity of the fencing, signage and the vegetative cover.

SECOND OPERABLE UNIT:

The RI Report issued in December 1988, describes the results of the RI conducted in 1987 which covered both the first and second operable units. A Sediment Toxicity Evaluation was conducted by the PRPs in October 1992 to determine what, if any, impact to biota was occuring in the Kalamazoo River as a result of groundwater discharges from the Auto Ion site to the river. The FS Report for the second operable unit was completed by the PRPs and was modified and approved by U.S. EPA on March 4, 1994. The FS Report evaluated several alternatives which would appropriately address the groundwater contamination situtation at Auto Ion. Four alternatives were developed and evaluated in detail: 1) no action, 2) natural attenuation/institutional controls, 3) groundwater containment/treatment, 4) groundwater extraction/treatment. The four alternatives were evaluated against the nine criteria as detailed in Section H of this ROD. Based on the requirements of CERCLA, the detailed analysis of alternatives in the FS Report, and public comments, U.S. EPA has determined that Alternative 2: natural attenuation/institutional controls is the most appropriate remedy for the second operable unit at the Auto Ion site. On August 4, 1994, U.S. EPA

modified and approved the PRPs' phase I work plan for the installation of monitoring wells. U.S. EPA's approval of this document satisfied the requirement of completing the RI/FS for this operable unit. Work began on aquifer characterization for well installation on August 15, 1994.

SUMMARY OF OPERATION AND MAINTENACE FOR OPERABLE UNIT 2:

Operation and Maintenance for groundwater at this site will involve routine monitoring to ensure that levels remain below established ACLs. Institutional controls will also be established at the site to further assure that groundwater beneath the Auto Ion site is not used as a source for drinking water in the future.

SUMMARY OF FIVE-YEAR REVIEW STATUS FOR OPERABLE UNIT 2:

As part of this second operable unit ROD. a Five-year Review of the site through routine groundwater monitoring, as deemed prudent by U.S. EPA, in consultation with MDNR, is required.

The reason for including the Five-year Review in this ROD is that groundwater contaminants will remain at levels in excess of some Federal and State regulatory limits.

PROTECTIVENESS:

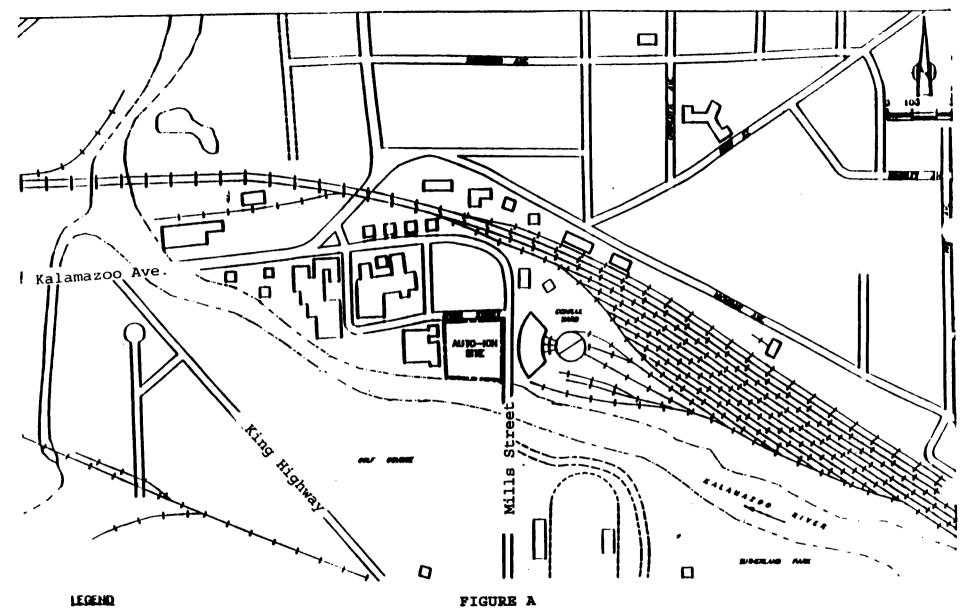
With the inclusion of the requirements of this ROD, all the completion requirements for this site will be met as specified in OSWER Directive 9320.2-3A. Confirmatory sampling of soil has verified that the ROD cleanup objectives for soil have been achieved. Establishment of ACLs, institutional controls, and routine groundwater monitoring, will meet the objectives of the ROD for groundwater by providing assurance that groundwater beneath the site does not pose any threats to human health and the environment.

C. COMMUNITY PARTICIPATION

The Responsiveness Summary in Section L discusses the involvement of the community during the RI/FS and remedy selection process and shows that the public participation requirements of CERCLA Sections 113(k)(2)(i-v) and 117 of CERCLA have been met at this site. The decision is based on the Administrative Record.

D. SUMMARY OF CURRENT SITE CONDITIONS

The Auto Ion site is currently a vacant fenced parcel of land on the north bank of the Kalamazoo River (see Figure A). Topography is relatively flat and vegetation consists of a grass cover and a row of mature trees along the river's edge. Most of the site lies within the 100-year floodplain for the Kalamazoo River.



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SITE AREA PLAN AUTO-ION SITE Kalamazoo, Michigan The nearest residences are located approximately 500 feet north of the site. There are approximately 2,300 people living within a 12-mile radius of the site. The drinking water supply for all residents in Kalamazoo is provided through a municipal system which utilizes groundwater wells located outside of the area of influence of the Auto Ion site. There are several businesses located within a 500 foot radius of the site, including the Conrail facility on Auto Ion's eastern border and the former Production Painting Company on the site's western border. Both of these facilities are listed on Michigan's Act 307 list of sites of environmental contamination. The stretch of river in front of the Auto Ion site is also a portion of the Kalamazoo River Allied Paper Superfund site.

GEOLOGY:

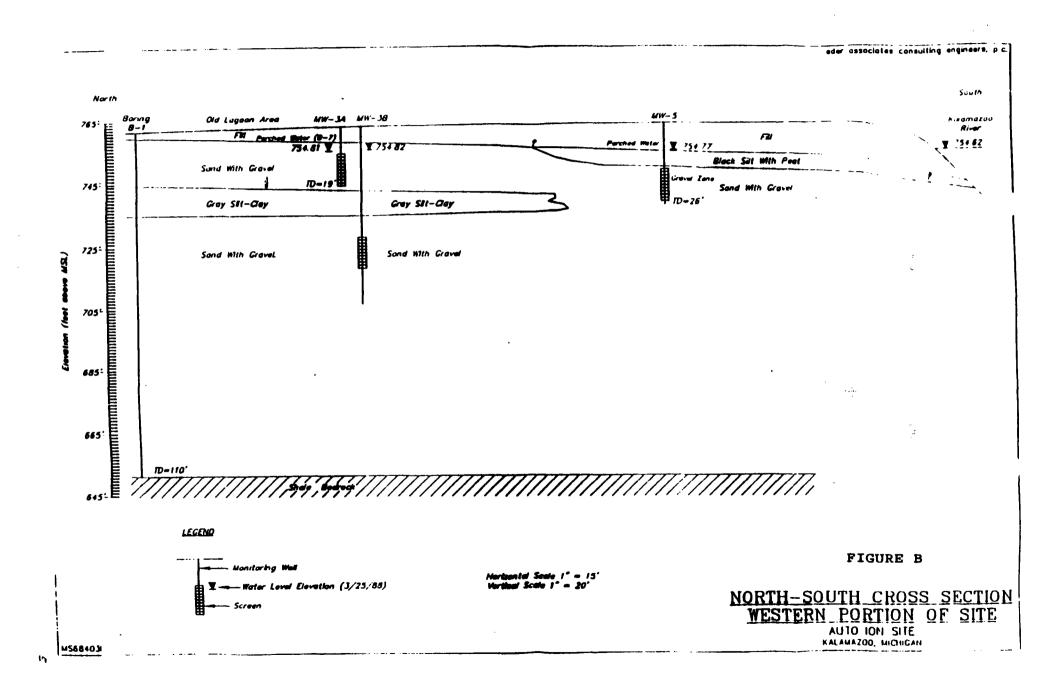
Site geology consists primarily of an unconsolidated glacial deposit of sand with varying amounts of gravel (see Figure B). This unconsolidated deposit is approximately 110 feet deep and overlies a shale bedrock. There are also two layers of low permeability deposits within the unconsolidated deposit. One is a 1-4 foot thick black organic deposit containing varying amounts of silt, clay and peat, and the other is a 5-7 foot thick layer of gray clay present at about 16 to 18 feet below grade in the northwest quarter of the site. Groundwater beneath the site typically flows laterally in a southward direction toward and into the Kalamazoo River. The water table is generally found at approximately 10 feet below grade. Under high surface water conditions on the Kalamazoo River, groundwater flow can reverse itself and flow northward under the site away from the river. This condition is common along the edges of rivers, but usually is a temporary seasonal condition that does not extend very far away from the river's edge. Groundwater flow velocity is relatively slow, averaging approximately 3 feet per month. Groundwater is the source of drinking water for the City of Kalamazoo. The nearest active well field is located approximately 1.5 miles north/northeast of the Auto Ion site and is in the opposite direction of typical groundwater flow.

HYDROLOGY:

The Kalamazoo River, in the area of the Auto Ion site, is approximately 5 feet deep and 110 feet wide. The average flow rate is approximately 850 cubic feet per second. At this rate, it takes approximately 3 to 4 minutes for the river to traverse the 250 foot frontage of the Auto Ion site. The Kalamazoo River is a gaining stream and it flows in a northwesterly direction after passing the site and empties into Lake Michigan approximately 80 miles downstream at Saugatuck. Michigan. The Kalamazoo River is used for recreational purposes (i.e., fishing, canoeing).

ENVIRONMENTAL SAMPLING:

Groundwater samples were collected from six on-site monitoring wells, and one off-site background well, on three different dates all before the soil cleanup was conducted in 1993. The first samples were collected in November of 1987, the second in March of 1988 and the



last in December of 1990. Site related inorganics and organics were detected in these wells. A number of these contaminants exceed Maximum Contaminant Levels (MCLs) and/or Michigan Act 307 Type-C levels. The majority of site-related contaminant levels decreased between each sampling event. This contaminated groundwater discharges into the Kalamazoo River. The rate of discharge is relatively slow due to the low water table gradient. On average, 5.04 gallons of groundwater discharge into the river per each complete passage of the river. The average dilution ratio of surface water to groundwater is approximately 70,000 to 1.

Sediment samples from the river were collected and analyzed on two separate occasions. The first set of samples, collected during the RI, were collected at twenty-two different locations upstream, adjacent to the site. 1/2 mile downstream and 1 mile downstream of the site. Analysis of these samples indicated that some site-related organics and inorganics were detected at levels above upstream levels. Sediment samples were also collected from locations upstream, adjacent to and immediately downstream of the Auto Ion site in October of 1992 during the sediment toxicity evaluation. Some site-related organics and inorganics were detected in excess of upstream samples. Surface water samples from the Kalamazoo River were collected on three separate occasions. Once in October 1987, again in November 1991 and then during the sediment toxicity evaluation in October 1992. Several site-related inorganics were detected at levels in samples downstream of the site in excess of levels upstream during the 1987 sampling event. The 1991 samples did not show any increase in contaminant levels between upstream and downstream samples except for silver which was detected near the detection limit. Some site-related organics and inorganics were detected in excess of upstream samples during the 1992 sampling event.

E. <u>SUMMARY OF SITE RISKS - (See Glossary for definitions of terms used in this</u> section)

Based on analytical data collected during the RI. a baseline risk assessment was performed using site related contaminants. The baseline risk assessment assumes no corrective action will take place and that no site-use restrictions or institutional controls such as ground water use restrictions or construction restrictions will be imposed. The risk assessment determines actual or potential carcinogenic risks and/or toxic effects the chemical contaminants at the site pose under current and future land use assumptions using a four step process. The four step process includes: contaminant identification, health effects assessment, exposure assessment and risk assessment.

1. Contaminant Identification

The levels of contamination found in groundwater at the site can be found in Section 3.4 of the RI or Section 1.2.4 of the FS. Indicator parameters or chemicals of potential concern were selected based on their toxicities, level of concentration and wide spread occurrence. The chemicals of potential concern are listed in Table 1.

TABLE 1

CHEMICALS OF CONCERN **AUTO ION SITE**

INORGANICS

ORGANICS

Vinyl Chloride

Nickel Barium Copper Lead Cadmium

Arsenic

Mercury Cyanide

Chromium III Chromium VI

Silver

Bis(2-ethylhexyl)-phthalate Trichloroethylene 1.2-Dichloroethane

2. Human Health Effects

The health effects for the contaminants of concern may be found in Section 6.6 of the Baseline Risk Assessment.

3. Exposure Assessment

The baseline risk assessment examined the risk to human health from the ingestion of groundwater. This evaluation was requested by U.S. EPA to determine any potential risk in the unlikely event that groundwater beneath the site were to be used as a drinking water source. The results of this evaluation are listed below under 4a and 4b.

4. Risk Characterization (See Glossary for definition of terms used in this section)

For each potential human receptor, site-specific contaminants from the ingestion of groundwater route of exposure were evaluated. Both non-carcinogenic health effects and carcinogenic risks were estimated.

Non-Carcinogenic Health Risks a.

The hazard index for humans ingesting groundwater beneath the site over a lifetime (i.e., 70 years) exceed the acceptable hazard index of 1.0. For potential use of the groundwater under the site, the hazard index value is 15.

b. Carcinogenic Health Risks

The potential excess lifetime cancer risk posed by the ingestion of contaminated groundwater beneath the site exceeds the acceptable risk range of 1 X 10⁴ to 1 X 10⁶. The estimated excess cancer risk to humans ingesting groundwater from beneath the Auto Ion site over a lifetime (i.e., "0 years) is approximately 1.2 X 10³.

5. Groundwater Use Scenario:

Although the baseline risk assessment indicates that there is a potential risk to human health as a result of drinking groundwater from beneath the Auto Ion site, it must be noted that this scenario is highly unlikely for the following reasons:

- a. The drinking water source for the City of Kalamazoo is supplied by groundwater wells outside the influence of the Auto Ion site. In a January 24, 1994 letter, the City of Kalamazoo documented its intention to U.S. EPA to avoid the installation of any new wells in the vicinity of the site.
- b. The County of Kalamazoo must evaluate a set of criteria before permitting any new wells. Included in this criteria is a review of any potential sources of contamination that could potentially contaminate a well. In the case of the Auto Ion site, there is documented groundwater contamination beneath the site and there are two Michigan Act 307 sites adjacent to Auto Ion. These facts clearly indicate that the site area is a poor candidate for the installation of new drinking water wells.
- c. Michigan Act 399 prohibits the development of drinking water wells within the 100-year floodplain for any rivers of the State. Much of the Auto Ion site sits within the 100-year floodplain for the Kalamazoo River.
- d. Sodium levels in the area of the Auto Ion site are well above U.S. EPA health based criteria for drinking water. This may be a result of the use of road-salt in the area. Even absent the facts listed above, groundwater would likely be unfit for potable use due to these excessive sodium levels.

6. Environmental Risks

A sediment toxicity evaluation was conducted in the Kalamazoo River, proximal to the Auto Ion site in October 1992. The purpose of this investigation was to evaluate the aquatic sediments and its indigenous fauna for potential impact of contaminants originating from the Auto Ion site through groundwater seepage.

River sediments were collected and characterized/analyzed for physical, chemical and biological components. In addition, toxicity evaluations were carried out by employing two aquatic organisms. The results of this study are as follows:

- a. The macroinvertebrate community indigenous to the Kalamazoo River in the area of the Auto Ion site is quite diverse, abundant and is typical of this type of habitat.
- b. The best water quality, evaluated from the use of the Shannon-Weaver function and the Hilsenhoff Biotic Index, is adjacent to the Auto Ion property.
- c. Sediment toxicity evaluation carried out with <u>Hyalella</u> and <u>Chironomus</u> showed no statistically significant
 (p = 0.05) effect in survival for either species compared to the control.

 However, a statistically significant (p = 0.05) effect was observed in reduced weight for both species at one location adjacent to the site, which was partially attributed to upriver contamination rather than groundwater effects from the Auto Ion site alone.

The sediment toxicity results confirmed the contention that the area "logically" to be impacted by groundwater from Auto Ion did not elicit an adverse effect in either species. It was therefore concluded from the interpretation of physical, chemical and biological data that no adverse effect is demonstrated from the Auto Ion site on the indigenous fauna of the Kalamazoo River.

F. RATIONALE FOR ACTION AND SCOPE OF THE SELECTED REMEDY

This ROD addresses the final remedy for the Auto Ion site. The only possible threat remaining at the site is the contaminated groundwater. The selected remedial alternative will address the only possible remaining threat at the site. The source to further groundwater contamination was eliminated by the soil remediation conducted in 1993.

G. DESCRIPTION OF ALTERNATIVES

Alternative 1 - No Action

- · Estimated Cost: \$0
- · Estimated Years to Attainment of Cleanup Goals (assume either Michigan Act 307 Type C cleanup levels or EPA Maximum Contaminant Levels "MCLs"): 50 to 60 years

This alternative involves no cleanup action for contaminated groundwater at the site. This alternative would allow contaminated groundwater to naturally attenuate and improve over time. The inclusion of the no-action alternative is required by CERCLA and the NCP to give U.S. EPA a basis for comparison with other alternatives.

Alternative 2 - Natural Attenuation Institutional Controls

Estimated Cost: \$565,000

- Estimated Years to Attainment of Cleanup Goals (assume either Michigan Act 307 Type C cleanup levels or EPA's MCLs): 50 to 60 years

This alternative involves the continued periodic monitoring of groundwater at the site while it is allowed to naturally attenuate. It also includes institutional controls (i.e., deed restrictions) to help assure that groundwater at the site is not used for drinking water purposes. Alternate Concentration Limits (ACLs), which are site specific chemical concentrations allowable in groundwater, would be established. ACLs are established by developing baseline groundwater quality levels for groundwater at the site and then employing a statistical analytical method to determine what level of contamination would cause a statistically significant impact to the Kalamazoo River. If future groundwater sampling confirms a statistically significant increase in the concentrations of the contaminants, U.S. EPA would then make a decision regarding the need to implement a subsequent active remediation of groundwater (e.g., pump and treat the groundwater).

Alternative 3 - Groundwater Containment via Low Flow Extraction/Metals Treatment/Filtration/Discharge to POTW.

- Estimated Cost: \$5,650,000

- Estimated Years to Attainment of Cleanup Goals (assume either Michigan Act 307 Type C cleanup levels or EPA's MCLs): 50 to 60 years

This alternative is both a containment and treatment alternative which involves pumping groundwater at a rate to depress the water table (5 to 20 gpm). This would prevent groundwater movement off-site into the Kalamazoo River. The collected groundwater would possibly require pre-treatment on-site to remove some of the heavy metals before it could be discharged to the City's sewer system.

Alternative 4 - High Flow Groundwater Extraction/Metals Treatment/Filtration/Discharge to a POTW

Estimated Cost: \$7,070,000

- Estimated Years to Attainment of Cleanup Goals (assume Michigan Act 307 Type-C cleanup levels or EPA's MCLs): 50 to 60 years

This alternative is similar to Alternative 3 except that this alternative involves a faster pumping rate to more vigorously restore the aquifer (10 to 30 gpm). This alternative would capture all impacted groundwater on-site using a combination of extraction wells, subsurface drains, and/or hanging walls. The collected groundwater would possibly require pretreatment on-site to remove some of the heavy metals before it could be discharged to the City's sewer system.

H. SUMMARY OF COMPARATIVE ANALYSIS OF ALTERNATIVES

The relative performance of each remedial alternative was evaluated in the FS and below using the nine criteria set forth in the NCP at 40 C.F.R. §300.430. An alternative providing the "best balance" of trade-offs with respect to the nine criteria is determined from this evaluation.

Threshold Criteria

The following two threshold criteria, overall protection of human health and the environment, and compliance with Applicable or Relevant and Appropriate Requirements (ARARs) or invoking a CERCLA waiver are criteria that must be met in order for an alternative to be selected.

1. Overall Protection of Human Health and the Environment

Overall protection of human health and the environment addresses whether a remedy eliminates, reduces, or controls threats to human health and to the environment.

Due to institutional controls and state law, as well as the fact groundwater beneath the Auto Ion site is not likely to be used as a source for drinking water, an actual risk to human health via ingestion of groundwater does not exist. The sediment toxicity evaluation for this site demonstrated that the discharge of contaminated groundwater to the Kalamazoo River is not having a detrimental impact on aquatic life in the river. Continued natural attenuation of groundwater remains as protective of both human health and the environment as are the two active groundwater alternatives. Therefore, all four alternatives are protective of human health and the environment. However, Alternative 1 does not provide for any monitoring of groundwater and therefore it would not be possible to determine if there were excessive levels of contamination entering the river at some point in the future. Also, Alternative 1 does not provide for institutional controls which will ensure groundwater is not used as a drinking water source. Therefore, while this alternative is still protective, it does not provide information on the level of protectiveness over time.

2. Compliance with Applicable or Relevant and Appropriate Requirements

This criterion evaluates whether an alternative meets ARARs set forth in federal, or more stringent state, environmental standards pertaining to the site or proposed actions or invoking a CERCLA waiver.

Because the No Action alternative does not involve conducting any remedial action at the site, no ARARs analysis is necessary for Alternative 1. Alternatives 2, 3, and 4 are expected to be in compliance with ARARs. Alternative 2 does not evaluate the same ARARs as does Alternatives 3 and 4 because the establishment of ACLs under Section 121(d)(2)(B)(ii) of CERCLA waives other Federal and State ARARs relating to groundwater quality.

Primary Balancing Criteria

3. Long-Term Effectiveness and Permanence

This criterion refers to expected residual risk and the ability of an alternative to maintain reliable protection of human health and the environment over time once clean up levels have been met.

Alternatives 1 and 2 will be effective in the long-term because risk evaluations have determined that continued natural attenuation of groundwater poses no risk to human health and the environment. However, because Alternative 1 does not include groundwater monitoring or institutional controls, it does not provide long-term effectiveness to the same degree as Alternative 2. Alternatives 3 and 4 would also be effective in the long-term because they involve a complete cessation of groundwater discharges to the river and provide for treatment of the contaminated groundwater.

4. Reduction of Toxicity, Mobility, or Volume through Treatment

This criterion evaluates treatment technology performance in the reduction of chemical toxicity, mobility, or volume. This criterion addresses the statutory preference for selecting remedial actions which include, as a principal element, treatment that permanently and significantly reduces the volume, toxicity, or mobility of the hazardous substances, pollutants, and contaminants.

Alternatives 1 and 2 do not include treatment as an element of each remedy and therefore they do not meet this criteria. Alternatives 3 and 4 do provide treatment of the contaminated groundwater before discharge to a POTW and therefore, both of these alternatives do meet this criteria.

5. Short-Term Effectiveness

Short-term effectiveness considers the time to reach cleanup objectives and the risks an alternative may pose to site workers, the community, and the environment during remedy implementation until cleanup goals are achieved.

The estimated time to reach cleanup objectives for all alternatives is approximately 50 to 60 years. The slow desorption rate for some metals bound to clay/silt particles controls this rate of decrease for contaminant levels in the aquifer. Use of an active pump and treat system will remove contaminants more rapidly in the early period of the cleanup. However, with time, the rate of contaminant reduction will decrease and the time to reach the low cleanup levels, established by Michigan Act 307 or U.S. EPA's MCLs, will be approximately the same as calculated for allowing groundwater to naturally attenuate.

There are no risks to workers, the community or the environment under Alternative 1 because there would be no contact with contaminated groundwater. The only expected contact with contaminated groundwater under Alternatives 2, 3 and 4 is for workers who install monitoring wells, purge wells and other extraction devices and then sample the wells. Any hazards related to this work can be addressed by adherence to a health and safety plan. No impact to the environment is expected for any of the alternatives.

6. Implementability

This criterion addresses the technical and administrative feasibility of implementing an alternative, and the availability of various services and materials required for its implementation.

All the alternatives are implementable and can be readily constructed with technology and materials presently available. Alternatives 3 and 4 have a disadvantage in that a large volume of river water would likely be included in the extracted groundwater due to the site's location next to the Kalamazoo River. This would reduce the number of pore volumes removed from the impacted groundwater. For every gallon of river water extracted, one less gallon of impacted groundwater would be extracted and treated.

7. Cost

This criterion compares the capital, O&M, and present worth costs of implementing the alternatives at the site. Table 2 shows the Cost Summary.

TABLE 2

COST SUMMARY AUTO ION SITE OPERABLE UNIT 2

	Capital Costs	O & M Costs	Present Worth
Alternative 1:	\$0	\$0	\$0
Alternative 2:	\$210,000	\$21.700	\$565,000
Alternative 3:	\$635,000	\$391.000	\$5,650,000
Alternative 4:	\$456.000	\$514.000	\$7,070,000

Modifying Criteria

8. State Acceptance

The State of Michigan is not in agreement with the selection of Alternative 2 for remediation of groundwater at the Auto Ion site and has provided U.S. EPA with a letter of non-concurrence. Comments from MDNR are also included in the Responsiveness Summary.

9. Community Acceptance

Comments have been submitted by the community, local government officials, and potentially responsible parties (PRPs). Comments and responses to those comments are described in the Responsiveness Summary.

I. THE SELECTED REMEDY

Based upon considerations of the requirements of CERCLA, the NCP and balancing of the nine criteria, the U.S. EPA has determined that Alternative 2 is the most appropriate remedy for the site. The components of the selected remedy are described below.

Establishment of Alternate Concentration Limits (ACLs) - The selected remedy will develop ACLs consistent with Resource Conservation and Recovery Act (RCRA) guidance. The ACLs will then be used as action levels for monitoring groundwater discharging from the site into the Kalamazoo River.

Groundwater Monitoring - To establish ACLs, baseline groundwater levels will be determined through sampling of monitoring wells for 4 consecutive quarters over a 1 year period. The frequency, timing, and protocol for sampling will be developed after ROD signature with the objective of gathering representative data of groundwater quality and its variation over a 1 year period. A statistical test which accounts for the variation of the data shall be employed to measure compliance, and shall be equivalent to, or the same as, the method outlined in 40 CFR Part 264.97(h).

The monitoring wells used to determine and subsequently verify groundwater quality will be located within the area of known groundwater contamination in the direction of groundwater flow. The number of monitoring wells designated for sampling as well as the frequency of sampling and the parameters sampled will be determined after ROD signature. Following establishment of the ACLs, groundwater will be sampled routinely to determine if any ACLs are being exceeded in groundwater. The frequency and duration of sampling and the parameters sampled will be determined after ROD signature.

<u>Institutional Controls</u> - Institutional controls (i.e., deed restrictions) will be implemented to limit the use of groundwater beneath the site.

Remedial Action Plan - In the event an ACL is exceeded at the 95% confidence level for a period to be determined after ROD signature, then a Remedial Action Plan (RAP) shall be implemented to address the ACL exceedance. The RAP will be developed after ROD signature and will consist of pre-determined response actions to address ACL exceedances. The RAP shall be designed to confirm an exceedance and, if determined to be necessary by U.S. EPA, a remedy will be selected to mitigate an impact to the Kalamazoo River. Examples of potential responses include, but are not limited to, confirmational sampling, increased sampling frequency, determination of impact to the Kalamazoo River through surface water, sediment and biota sampling, or installation of a groundwater extraction system.

J. STATUTORY DETERMINATIONS

U.S. EPA's primary responsibility at Superfund Sites is to undertake remedial actions that protect human health and the environment. Section 121 of CERCLA has established several additional statutory requirements and preferences. These include the requirement that the selected remedy, when completed, must comply with all applicable, relevant and appropriate requirements ("ARARs") imposed by Federal and State environmental laws, unless the invocation of a waiver is justified. The selected remedy must also provide overall effectiveness appropriate to its costs, and use permanent solutions and alternative treatment technologies, or resource recovery technologies, to the maximum extent practicable. Finally, the statute establishes a preference for remedies which employ treatment that significantly reduces the toxicity, mobility or volume of contaminants.

1. Protection of Human Health and the Environment

Due to the fact that there is a very low potential that groundwater beneath the site would be used as a drinking water source, it is not practicable to restore groundwater to beneficial use as a drinking water source. The discharging groundwater also has no detectable impact on the Kalamazoo River. The major source of further groundwater contamination was eliminated in 1993 during the cleanup of soils in the vadose zone at the site. This is expected to result in a significant decrease in the levels of contamination in groundwater in the future, particularly after one pore volume of groundwater has moved out of the site (estimated to take 5 years). For these reasons, allowing groundwater to continue to naturally attenuate would be protective of human health and the environment. The establishment of ACLs for groundwater, which includes routine monitoring, would assure that the levels of contamination in groundwater do not pose a risk to the Kalamazoo River in the future. In the event groundwater monitoring indicates a statistically significant increase above ACLs, U.S. EPA will select a remedy from the RAP to address any potential impacts.

2. Compliance with ARARs

The selected alternative will, in accordance with Section 121(d)(2)(B) of CERCLA, establish ACLs in lieu of compliance with other potential Federal and State water quality criteria ARARs. Compliance with all other ARARs will be required. Section 300.430(e)(2)(i)(E) of the NCP further explains that "If, however, a situtation fulfills the CERCLA statutory criteria for ACLs, including a finding that active restoration of the groundwater to MCLs or non-zero MCLGs is deemed not to be practicable, documentation of these conditions for the ACL is sufficient and additional documentation of a waiver of the MCL or MCLG is not necessary.

3. Cost Effectiveness

Cost effectiveness compares the effectiveness of an alternative in proportion to its cost of providing environmental benefits. Table 3 lists the costs associated with the implementation of the selected remedy.

TABLE 4

Total estimated costs for the selected remedy at the Auto Ion site (Operable Unit 2):

Alternative	Total	Total	Total
	<u>Capital Cost</u>	<u>O&M, 30 Yr.</u>	Present Worth
2	\$210,000	\$21,700	\$355,000

The selected remedy for this site is cost effective because it provides the greatest overall effectiveness proportionate to its costs when compared to the other alternatives evaluated, the net present worth being \$565,000. The selected remedy results in a reduction of contamination in groundwater in approximately the same length of time as Alternatives 3 and 4 while remaining equally protective of human health and the environment.

4. Utilization of Permanent Solutions and Alternative Treatment Technologies or Resource Recovery Technologies to the Maximum Extent Practicable

The selected remedy represents the maximum extent to which permanent solutions and treatment technologies can be used in a cost-effective manner at this site. Of those alternatives that are protective of human health and the environment and that comply with ARARs, U.S. EPA has determined that the selected remedy provides the best balance in terms of long-term effectiveness and permanence, reduction of toxicity, mobility, or volume of contaminants, short term effectiveness, implementability, and cost, taking into consideration State and community acceptance.

The institution of ACLs, ground water monitoring, and restriction of groundwater use through implementation of institutional controls, will provide the most permanent solution practical, proportionate to the cost.

5. Preference for Treatment as a Principal Element

Based on current information, U.S. EPA believes that the selected remedy is protective of human health and the environment and utilizes permanent solutions to the maximum extent possible. The remedy, however, does not satisfy the statutory preference for treatment of the hazardous substances present at the site as a principal element because such treatment was not found to be practical or cost effective.

K. <u>SUMMARY</u>

The selected remedy will satisfy the statutory requirements established in Section 121 of CERCLA, as amended by SARA, to protect human health and the environment, will comply with ARARs (by means of complying with ACLs established consistent with CERCLA), will provide overall effectiveness appropriate to its costs, and will use permanent solutions to the maximum extent practicable.

Treatment is not a component of the selected remedy because an attempt to treat the hazardous substances present at the site in groundwater would not provide a sufficiently significant additional decrease in risk presented by the site to justify the increased cost of implementing such treatment.

L. <u>RESPONSIVENESS SUMMARY</u>

The public participation requirements of CERCLA sections 113 (k) (2) (i-v) and 117 of CERCLA have been met during the remedy selection process. Section 113(k)(2)(B)(iv) and 117(b) of CERCLA requires the EPA to respond "...to each of the significant comments, criticisms, and new data submitted in written or oral presentations" on a proposed plan for a remedial action. The Responsiveness Summary addresses concerns expressed by the public, potentially responsible parties (PRPs), and governmental bodies in written and oral comments received by U.S. EPA regarding the proposed remedy for the Auto Ion site (Operable Unit 2).

Background

MDNR issued a fact sheet to the public in October 1987, at the beginning of the Remedial Investigation. Shortly after issuance of the fact sheet, U.S. EPA hosted a public meeting to provide background information on the Auto Ion site, explain the Superfund process, and provide details of the upcoming investigation. The remedial investigation was completed in 1988, and in June 1989, MDNR issued a second fact sheet to summarize the results of the investigation. U.S. EPA also hosted a second public meeting to discuss the results of the investigation in greater detail, and answer any questions.

The FS report and the Proposed Plan for the Auto Ion site (Operable Unit 2) were released to the public for review in March 1994. Information repositories have been established at the two following locations: Kalamazoo Public Library, 314 S. Rose, Kalamazoo, Michigan and Waldo Library, Western Michigan University, Kalamazoo, Michigan. The Administrative Record has been made available to the public at the U.S. EPA Docket Room in Region V and at the two information repositories.

Public meetings were held on April 6, 1994, and June 14, 1994, to discuss the FS and the Proposed Plan. At these meetings, representatives from the U.S. EPA and MDNR answered questions about the site and the remedial alternatives under consideration. Formal oral comments on the Proposed Plan were documented by a court reporter. Verbatim transcripts of these public meetings have been placed in the information repositories and Administrative Record. Written comments were also accepted at the meetings. The meetings were attended by approximately 25 persons, including local residents and PRPs.

The FS and Proposed Plan were available for public comment from March 28, 1994, through July 11, 1994. Comments received during the public comment period and the U.S. EPA's responses to those comments are included in the attached Responsiveness Summary, which is a part of this ROD. Advertisements announcing the availability of the Proposed Plan, start of the comment period and extension of the comment period were published in the Kalamazoo Gazette.

During the comment period. EPA received approximately 14 written submittals of comments and 25 oral comments concerning the proposed plan.

Summary of Significant Comments

Comment 1: U.S. EPA's use of groundwater data from 1987, 1988 and 1990 is out-dated. Groundwater samples should be collected now to determine the levels of contamination discharging into the Kalamazoo River. This should be done before any decision about groundwater remediation is made.

U.S. EPA's Response:

U.S. EPA's proposal to allow groundwater to continue to naturally attenuate is based on three rounds of groundwater sampling conducted in 1987, 1988 and 1990. While U.S. EPA agrees with public statements that this data is not recent, U.S. EPA believes it is still acceptable data upon which to base a decision to allow groundwater to continue to naturally attenuate. Due to the fact these groundwater samples were collected before the soil cleanup in 1993 (an action that will have a positive effect on groundwater quality), the use of this data is conservative as it represents a worst-case situation. Groundwater quality is logically expected to greatly improve now that the significant source to further groundwater contamination has been removed. Based on this worst-case data, U.S. EPA does not see any risk to human health or any detrimental effect to the environment. This is why U.S. EPA has proposed allowing groundwater to continue to naturally attenuate.

The original wells had to be removed in 1993 in order to complete the soil cleanup. Currently, U.S. EPA and MDNR are working together with the Responsible Parties for this site to re-install monitoring wells as soon as possible so a monitoring program can begin.

Comment 2: The biota study conducted in the Kalamazoo River is flawed and therefore the proposed plan for continued natural attenuation is not technically supportable and U.S. EPA should select one of the active groundwater remediation alternatives instead. The problems with the biota study include: 1) The source of water used in the sediment toxicity evaluation should have been from groundwater and water suspended in the sediment layers themselves; 2) Biota study sampling should have been conducted further downstream in depositional areas away from the scour zone near the site; 3) The decreased weight gain for the test species at one location must be attributable to Auto Ion; 4) A chronic study should cover more than a 10 day study period; 5) The control sample should have been located upstream of the site, not downstream and on the opposite bank; 6) The study was conducted only once so it does not evaluate variables such as seasonal and temperature changes, volume or speed variables, etc.; 7) The study was performed on species of questionable sensitivity to the materials being evaluated; 8) The large grain sizes of sediments nearest the site may lower the amount of surface chemistry and influence the macroinvertebrate analysis.

U.S. EPA's Response: U.S. EPA disagrees with all aspects of this comment. U.S. EPA believes the biota study was conducted properly and the results and conclusions

resulting from the study are accurate and supportable. With respect to the problems cited by the commentor:

- 1) The sediment toxicity evaluation used wet sediments from the Kalamazoo River and therefore included some water from the site area. The goal of the study was to determine what, if any, effect the sediments in the river were having on aquatic species. To use groundwater from beneath the site, as suggested by the commentor, would bias the results of the study because this would not reflect actual river conditions.
- 2) U.S. EPA acknowledges that sampling could have been conducted further downstream from the site, however, the further one goes from the site, the less able one is to attribute any possible impact to the Auto Ion site. The ability to show a causal link between the impact identified and the site is often critical for Superfund evaluations. There are several other known areas of contamination upstream and downstream of the Auto Ion site that are contributing to contamination in this river. The biota study was correctly set up to determine what impact Auto Ion is having, if any, on the river. It was not designed to determine what impact, if any, there might be based on cumulative discharges from several sources to the river. Furthermore, the samples taken nearest the site were in a scour zone because this also happens to be the initial point of discharge of groundwater from the Auto Ion site. This fact cannot be changed. Additional samples were taken downstream of Auto Ion in depositional areas to determine if there was any impact at those locations. The results showed there was no impact. It should also be noted that the levels of contamination expected to be found in the river, based on the groundwater/surface water model presented in Section 1.2.6.2.3 of the Feasibility Study, as a result of groundwater discharges from the Auto Ion site are relatively small. Even under extreme conditions the levels of contaminants expected to be found in river water would be at least 3 orders of magnitude below detection limits. The dilution ratio for surface water to groundwater is approximately 70,000 to 1. Therefore, groundwater discharges from Auto Ion are not likely to be detectable in downstream depositional areas.
- 3) It is difficult, if not impossible, to definitively state that the statistical weight difference in macroinvertebrates from one sample located adjacent to the Auto Ion site is a result of contaminant discharges in groundwater from Auto Ion. If the same effect had been seen in the other samples which were all located further downstream of the initial discharge point of groundwater, with no impact upstream, then it would likely be obvious that the source of this impact is from Auto Ion. This pattern was not found. All other samples showed no statistical difference between upstream and downstream. Therefore, the one location where the weight difference was detected, which is on the upstream side of the initial groundwater discharge point, is likely to be a result of areas of known contamination upstream of the Auto Ion site.
- 4) U.S. EPA also believes that 10 days is appropriate for a chronic biota study. Ten day sediment toxicity assessments are appropriate for both acute and chronic evaluations. It is also the opinion of U.S. EPA that a longer chronic study (i.e., 30 days) would not likely

vield different results than the 10 day study.

- 5) The control samples which were used in the Sediment Toxicity Evaluation were located downstream and on the opposite side of the river from the Auto Ion site. Initially these control locations were to be designated at upstream locations, however, because these upstream sediment locations differed physically from the locations near the Auto Ion site, a location near the site which was minimally impacted by the Auto Ion site was selected. The control location across the river would be influenced primarily by groundwater discharges from that side of the river, not from the opposite side where Auto Ion is located. Nevertheless, even if the control locations were moved back upstream, the conclusions reached in the Sediment Toxicity Evaluation would not change. Namely, the toxicity found nearest the site would not have differed statistically from toxicity upstream of the site.
- 6) U.S. EPA does not believe that collecting sediment samples or evaluating macroinvertebrate habitats at other times of the year would result in any significant differences in the results and conclusions described in the biota study. The area of river in front of the Auto Ion site is a scouring zone and seasonal variations would have little effect on sediments in this area. The health of the macroinvertebrate community is also not likely to be affected by seasonal variations in the river.
- 7) The two aquatic species used in the toxicity evaluation, Hyalella azteca and Chironomus riparius, are standard species for use in these types of evaluations. These two species are also found in the sediments near the site under natural conditions and therefore were ideally suited for this evaluation. It should also be noted that Mayflies were also found in the sediments near Auto Ion. This species is very pollution intolerant and so the fact that they were found near the site indicates that water and sediment quality in this area is good.
- 8) The Sediment Toxicity Evaluation acknowledges the differences in grain sizes between those sediments found nearest the site versus those upstream and downstream of the site. The larger grain size may in fact produce different toxicological and chemical results. However, in order to assess the area where groundwater discharges from the site to the river, the samples must be taken from this location. Collecting samples further downstream from Auto Ion would be inappropriate because results would not likely correlate back to the site.
- Comment 3: Groundwater should be cleaned-up to levels at or below Michigan's Act 307 standards so the State can take the Auto Ion site off of the 307 list of Sites of Environmental Contamination and theseby allow for potential development of the property in the future.
- U.S. EPA's Response: One of the goals of U.S. EPA is to remediate Superfund sites in order that the property may be used again in the future. This is also the case with the Auto Ion site. It is the opinion of U.S. EPA that the Auto Ion site can in fact be developed now. The soil cleanup in 1993 removed approximately 80% of all soils in the unsaturated zone. The soil cleanup standards were set at conservative levels that are protective of future industrial/commercial workers who may work on this property. It is highly unlikely (and

illegal) that a well would be placed on the site and used as a drinking water source in the future. Therefore, the site is now considered developable. U.S. EPA acknowledges that potential developers may be hesitant to buy a listed Superfund or 307 site or that a bank would be willing to lend money to a developer of such property. However, as demonstrated in the FS report, whether active remediation of groundwater were to occur on-site or continued natural attenuation, there is no difference in the time it would take to reach Act 307 groundwater levels.

Comment 4: This site does not meet the criteria for the establishment of ACLs.

U.S. EPA's Response: U.S. EPA disagrees with this comment. The Auto Ion site meets all statutory provisions as described under Section 121(d)(2)(B)(ii) of CERCLA and Section 300.430(e)(2)(i)(F) of the National Contingency Plan (NCP) for the establishment of Alternate Concentration Limits. The following describes how the criteria are met:

- 1. The first criteria requires that groundwater must discharge to surface water.

 Groundwater monitoring during the Remedial Investigation demonstrated that groundwater normally discharges into the adjacent Kalamazoo River.
- 2. The second criteria requires that there be no statistical increase in contaminant concentrations in surface water at the point of entry or at any point where there is reason to believe accumulation of constituents may occur downstream. Groundwater modelling has demonstrated that even under a realistic worst case scenario, groundwater constituents discharging from the Auto Ion site to the Kalamazoo River would be undetectable. These low levels are also not likely to accumulate to a significant degree at depositional areas downstream.
- 3. The final criteria requires that there be enforceable measures which prevent human exposure to groundwater contaminants that are above health-based levels. The selected alternative (natural attenuation) includes institutional controls (deed restrictions) as an element of the remedy. These deed restrictions will prevent the installation of drinking water wells on the site and thereby prevent human exposure to groundwater contaminants. In addition, the site is directly adjacent to the river which precludes any human exposure between the site boundary and the point of discharge of groundwater into the river.

Comment 5: The proposed alternative violates the following laws or regulations: 1)
International Joint Commission's Remedial Action Plan; 2) U.S. EPA's Lakewide
Management Plan; 3) U.S. EPA's National Toxic Rule under the Clean Water Act; 4) Great
Lakes Water Quality Agreement; 5) Michigan Environmental Response Act 307; and 6)
Michigan Water Resources Commission Act 245, Rule 57. Therefore, based on these
violations, the proposed alternative should not be selected.

U.S. EPA's Response: Due to the fact that this site meets all criteria as established by CERCLA for the establishment of ACLs, the attainment of all other Applicable or Relevant and Appropriate Requirements (ARARs) related to water quality criteria is not required. Furthermore, the Remedial Action Plan, the Lakewide Management Plan and the Great Lakes Water Quality Agreement are not promulgated laws and are therefore not ARARs. However, U.S. EPA did consider them before making a final remedy decision. Because natural attenuation does not pose a risk to human health or cause a detrimental impact to the environment, then immediate attainment of the goal of "virtual elimination" as stated in the Great Lakes' guidelines does not need to be pursued for this site. The proposed alternative for this site meets the main goal of Superfund which is to protect human health and the environment. Attempts to also comply with more stringent laws and/or attain other goals are unnecessary and clearly not cost-effective due to the lack of a detectable environmental impact. It should also be noted that U.S. EPA disagrees with MDNR's interpretation as to the applicability of Rule 57 of Act 245. U.S. EPA interprets Rule 57 to apply only to point source discharges and not to non-point discharges. Therefore, Rule 57 is not applicable to the Auto Ion site.

Comment 6: Some members of the public voiced a concern that U.S. EPA may not have completed an exhaustive review of innovative technologies for groundwater remediation that may be more cost effective than a standard pump and treat method.

U.S. EPA's Response: U.S. EPA disagrees with this comment. Sections 3 and 4 of the FS Report evaluate approximately 26 different alternatives for addressing the contamination in groundwater at the Auto Ion site. The alternatives evaluated included: slurry walls, sheet piling, grout injection, and interceptor trenches, as well 14 different methods for treatment of contaminants in extracted groundwater. The FS evaluation reduced the number of viable alternatives to four that would have the best likelihood of meeting the nine criteria used in the final alternative evaluation.

Comment 7: Some members of the public were concerned about the use of both filtered and unfiltered groundwater data and the use of this data in determining the appropriateness of establishing ACLs.

U.S. EPA's Response: The 1987 groundwater samples were unfiltered samples. The samples collected in 1988 and 1990 were filtered samples. The latter two samples are more indicative of what is in the water column and what will likely be bio-available once groundwater moves into the river. Unfiltered samples include actual aquifer material (i.e., sand grains) that may have contaminants absorbed to them. As expected, the highest levels of contamination were in the unfiltered samples. All evaluations discussed in the FS Report take into account all results from all three rounds of groundwater sampling. This makes all the conclusions very conservative.

Comment 8: One member of the public stated that the municipal wells for Kalamazoo were contaminated from time-to-time. [It was unclear from the statement whether the citizen was

inferring that the contamination was coming from Auto Ion].

U.S. EPA's Response: U.S. EPA's Office of Superfund is not aware of contamination problems in Kalamazoo's municipal drinking water supply. Correspondence from the City of Kalamazoo has never mentioned this type of problem. Nevertheless, it is highly unlikely that this problem, if it exists, is a result of contamination from Auto Ion. Groundwater beneath the Auto Ion site normally flows in a southerly direction toward and into the Kalamazoo River. Data from the Remedial Investigation did not indicate there was any use of the aquifer in the site area that was causing any variation in this normal flow direction. During flood conditions on the river, it is possible for groundwater to reverse itself and flow in a northerly direction but only for a relatively short distance. The nearest active municipal well field is approximately 1.5 miles north-northeast of the site (in the opposite direction of normal groundwater flow at the Auto Ion site).

Comment 9: What actions are to be taken if ACLs are exceeded at some time in the future? Will pump and treat be initiated?

U.S. EPA's Response: After ACLs are established, a groundwater monitoring program will be instituted at the Auto Ion site. At that time, a Remedial Action Plan (RAP) will also be established for the site. In the event an ACL is exceeded at the 95% confidence level, the RAP will be triggered to address the exceedance. The RAP will consist of pre-determined response actions to address the ACL exceedance. The RAP will confirm the exceedance and, if necessary, mitigate an impact to the Kalamazoo River. Examples of potential responses include confirmational sampling, determination of impact to the environment (i.e. surface water and sediment monitoring and biota study), or installation of a groundwater extraction system (i.e., pump and treat).

Comment 10: What is the average time frame for groundwater pump and treat systems?

U.S. EPA's Response: An "average" time for pump and treat systems does not exist. Each site where pump and treat systems are being used is different in terms of the size of the contaminant plume, geology, types of contaminants etc. All these factors affect the length of time for cleanups. There are very few sites where groundwater has already been restored to drinking water standards using a pump and treat method. Most pump and treat systems installed in the last decade are still active. A 30 year groundwater remediation time frame is often used for Superfund sites for purposes of estimating costs to remediate groundwater. In the case of the Auto Ion site, it is estimated that all groundwater contaminants will reach the Act 307 type C and/or EPA's MCLs in 50 to 60 years whether pump and treat is used or not.

Comment 11: U.S. EPA should consider using a pump and treat system for 10 to 15 years to more quickly reduce the levels of contaminants and then turn the system off and allow the residual levels to naturally attenuate.

U.S. EPA's Response: While U.S. EPA acknowledges the fact that the levels of contamination would be more quickly reduced if a pump and treat system were used, it is still however no more protective of human health and the environment to actively remediate groundwater than to allow it to naturally attenuate. The human health risk assessment and the aquatic ecological assessment showed no risk from continued natural attenuation. To install and operate a pump and treat system at the Auto Ion site would not provide any additional risk reduction. Therefore, it is neither practicable nor cost-effective to operate a pump and treat system at Auto Ion.

Comment 12: U.S. EPA's projection of 50-60 years for "natural attenuation" to remediate this site is unsubstantiated and the costs for pump and treat are unrealistic.

U.S. EPA's Response:

U.S. EPA disagrees with this comment. Appendix F of the FS Report demonstrates the removal time rates for nickel. Nickel is used in this analysis because it is considered to be one of the more difficult to remove contaminants at the site. The contaminant removal rate is tied directly to the fact that nickel, and other metals, desorb relatively slowly from clay silt materials even when groundwater is pumped at a fast rate. Also, as with many groundwater cleanups, the "law of diminishing returns" usually applies to cleanup times. In other words, the amount of contaminant is greatest when the system is first started up, but, with time the levels drop off as less and less contamination in the aquifer is available for removal. To attain the low cleanup levels under Federal and State regulations often requires many years of active remediation. This is also the projected situation with the Auto Ion site. What makes natural attenuation more cost-effective at the Auto Ion site is that it would require approximately the same amount of time to reach these cleanup levels as it would to pump and treat groundwater.

With respect to the costs listed in the FS Report. U.S. EPA believes the costs, as broken down in Section 7 of the report, are accurate. If there is any potential factor that may make these cost estimates inaccurate it is the fact that each alternative assumes a cleanup completion in 30 years, not 50-60 years as projected by the removal time frame analysis. Therefore, it is possible that the costs may actually be underestimated.

Comment 13: U.S. EPA has not taken into account the River Partners Program for making areas near the Kalamazoo River more accessible to the public in the form of riverfront restoration.

U.S. EPA's Response. The only information U.S. EPA has been provided with regarding the future development of the site was from the City of Kalamazoo. The City has stated that "the Comprehensive Plan calls for this site to be used for light industrial uses." U.S. EPA agrees that the site's location in an industrial/commercial sector of Kalamazoo will likely mean future development will remain industrial in nature. Nevertheless, it is also the opinion of U.S. EPA that the site property could be used for recreational purposes and would therefore be compatible with any potential recreational plans. The soil cleanup in 1993 significantly reduced any potential direct contact risk and institutional controls can be used to

reduce the risk that anyone would ingest contaminated groundwater. The aquatic ecological study also showed that groundwater discharges to the Kalamazoo River are not having a detrimental impact to aquatic life in the river.

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Comment 14: An escrow account needs to be set up so that there is an assurance that the cost of any future remediation of groundwater at this site is covered.

U.S. EPA's Response: There is not likely to be a need to rely on an escrow account to pay for potential future remediation costs at the Auto Ion site. Due to the fact the site is a federally designated Superfund site on the National Priorities List (NPL) the site is eligible for federal funds in the event Responsible Parties are unable or unwilling to pay. It is always the goal of U.S. EPA to first have the Responsible Parties conduct remedial actions and to pay for them. Failing that, if the site is on the NPL, Superfund dollars may be expended to pay for the remediation. U.S. EPA will then seek recovery of all costs from the Responsible Parties after the remediation is complete. To date the Responsible Parties for the Auto Ion site have paid for all remediation activities at this site. U.S. EPA expects that the same level of cooperation will continue and any potential future remediation activities would likely be paid for by the Responsible Parties.

Comment 15: U.S. EPA has only looked at this site as a single source of contamination to the Kalamazoo River, all other sources are being ignored. Together, these multiple sources may be having a detrimental impact on the Kalamazoo River.

U.S. EPA's Response: U.S. EPA acknowledges that there are, unfortunately, more sources of contamination along the Kalamazoo River. However, the goal of the sediment toxicity evaluation at the Auto Ion site was to determine what, if any, impact this site is having on aquatic life in the river. The study found that groundwater discharges from the Auto Ion site were not having a detrimental impact on habitat quality. The very small amount of groundwater discharging from Auto Ion is not likely to be detectable in surface water and just as unlikely to be having a detectable impact on habitat quality further downstream. Other sites on the Kalamazoo River in the area of Auto Ion are being evaluated at the Federal and/or State levels. The Conrail facility upstream of Auto Ion is installing a product recovery system for groundwater under Act 307 authority. The Production Painting facility to the west of Auto Ion is also being evaluated under Act 307. Multiple source areas upstream and downstream of Auto Ion, including the Kalamazoo River/Allied Paper and Rockwell Superfund Sites, are also being evaluated by U.S. EPA and MDNR. Each of these sites will be evaluated in relation to the data collected for the sites (e.g., groundwater quality, biota quality etc.). U.S. EPA believes the Auto Ion data supports the remedy selected, U.S. EPA also believes that the data collected at these other sites should also be the basis for determining the need for response activities.

Comment 16: U.S. EPA's proposed plan is supported by the extensive soil excavation project completed in 1993 which resulted in the removal of all significant potential on-site sources of groundwater contamination.

U.S. EPA's Response: U.S. EPA agrees with this comment.

Comment 17: U.S. EPA has properly determined that groundwater at the site is not currently posing any risk to human health and the environment, and can, therefore, be safely remediated through natural attenuation and institutional controls.

U.S. EPA's Response: U.S. EPA agrees with this comment.

Comment 18: U.S. EPA has properly determined that the requirements for establishing alternate concentration limits (ACLs) are being met at the Auto Ion site.

U.S. EPA's Response: U.S. EPA agrees with this comment.

Comment 19: U.S. EPA has properly determined that legally applicable or relevant and appropriate requirements ("ARARs") do not have to be evaluated for purposes of implementing the proposed groundwater remedy because groundwater at the site does not pose a risk to human health and the environment.

U.S. EPA's Response: U.S. EPA agrees that all other water quality criteria ARARs do not have to be met, however, compliance with all other ARARs will be required.

Comment 20: Although legally applicable or relevant and appropriate requirements ("ARARs") do not have to be evaluated at this site, all ARARs will nevertheless be met under U.S. EPA's proposed plan.

U.S. EPA agrees that a drinking water scenario is highly unlikely at the Auto Ion site and therefore the drinking water standards as described under the Federal Safe Drinking Water Act and under Michigan Act 307 Type C may not be applicable. U.S. EPA also agrees that Michigan Act 245, Part 22 is not applicable to the Auto Ion site because it regulates the discharge of contaminants into, not from, groundwater. U.S. EPA also agrees that Act 245, Rule 57 does not cover non-point source discharges such as groundwater discharges. U.S. EPA also agrees that the site may already be in compliance with Michigan Act 307 Type C values because Act 307 allows for the development of site-specific values, which, in the case of Auto Ion may be more appropriate because the generic Type C values developed by MDNR apply to the ingestion of groundwater. This scenario is highly unlikely at the Auto Ion site and therefore may not be applicable. However, U.S. EPA has not made a determination as to whether the PRP-generated Type C values listed in the FS Report are accurate.

Comment 21: Groundwater modeling studies demonstrate that implementation of an aggressive groundwater remedial system would not result in expedited aquifer restoration to acceptable drinking water standards any faster than natural attenuation.

U.S. EPA's Response: U.S. EPA agrees with this comment.

Comment 22: U.S. EPA's proposed plan is the only cost-effective remedy for addressing groundwater contamination at the site.

U.S. EPA's Response: U.S. EPA agrees with this comment.

Comment 23: The remedy evaluation process followed by U.S. EPA during the development of the groundwater FS Report conformed in all respects with the requirements of CERCLA and the National Contingency Plan.

U.S. EPA's Response: U.S. EPA agrees with this comment.

Comment 24: The groundwater remedy proposed by U.S. EPA is consistent with the location and expected future uses of the site.

U.S. EPA's Response: U.S. EPA agrees with this comment.

Comment 25: Adoption of this proposed remedy will help diffuse a growing suspicion among the regulated community that the EPA is prejudiced against low cost remedies even when they are scientifically justified.

U.S. EPA's Response: U.S. EPA's proposal was based on the fact that active remediation of groundwater at this site would provide little additional risk reduction. Continued natural attenuation is as protective of human health and the environment as is active groundwater remediation.

Comment 26: A more costly clean-up scheme at the Auto Ion site would actually do more damage to the environment of western Michigan than will the lower cost plans. The City of Kalamazoo would need to collect taxes to pay for the cleanup and this may compel future potential developers to look at "greenfield" sites outside of the urban core. This results in more habitat destruction in rural areas outside the city as businesses and residents vote with their feet in search of lower taxes and better municipal services. Let nature effectively clean up the Auto Ion site while keeping city tax dollars focussed where they should be (Police, Fire Protection, Streets, Parks etc.).

U.S. EPA's Response: U.S. EPA agrees that there are additional benefits to the City of Kalamazoo from the selection of the natural attenuation/institutional controls alternative. It must be noted however that the main reasons U.S. EPA proposed this alternative were based primarily on the fact that continued natural attenuation of groundwater posed no risk to human health and the environment and that active remediation of groundwater would not likely provide much, if any additional risk reduction.

M. GLOSSARY

Applicable or Relevant and Appropriate Requirements.

Section 121 (d) of CERCLA requires that remedial actions meet legally applicable or relevant und appropriate requirements (ARARs) of other environmental laws. Legally "applicable" requirements are those cleanup standards, standards of control, and other substantive environmental protection requirements, criteria or limitations promulgated under Federal or State law that specifically address a hazardous substance, pollutant, contaminant, remedial action, location, or other circumstances at a CERCLA site. "Relevant and appropriate" requirements are those requirements that, while not legally applicable to the remedial action, address problems or situations sufficiently similar to those encountered at the site that their use is well suited to the remedial action.

Non-promulgated advisories or guidance documents issued by federal or state governments ("to-be-considered or TBCs") do not have the status of ARARs; however, where no applicable or relevant and appropriate requirements exist, or for some reason may not be sufficiently protective, non-promulgated advisories or guidance documents may be considered in determining the necessary level of clean up for protection of human health and the environment.

Baseline Risk Assessment

The baseline risk assessment is an analysis of the potential adverse health effects caused by hazardous substance releases from a site in the absence of any actions to control or mitigate these releases. The baseline risk assessment assumes no corrective action will take place and no site-use restrictions or institutional controls such as fencing, ground water use restrictions or construction restrictions will be imposed. There are four steps in the baseline risk assessment process: data collection and analysis: exposure assessment; toxicity assessment; and risk characterization.

Cancer Potency Factors (CPFs)

Cancer potency factors (CPFs) have been developed by EPA's Carcinogenic Assessment Group for estimating excess lifetime cancer risks associated with exposure to potentially carcinogenic chemicals. CPFs, which are expressed in units of (mg/kg-day)¹, are multiplied by the estimated intake of a potential carcinogen, in mg/kg-day, to provide an upper-bound estimate of the excess lifetime cancer risk associated with exposure at that intake level. The term "upper bound" reflects the conservative estimate of the risks calculated from the CPF. Use of this approach makes underestimation of the actual cancer risk highly unlikely. Cancer potency factors are derived from the results of human epidemiological studies or chronic animal bioassays.

Excess Lifetime Cancer Risks

Excess lifetime cancer risks are the sum of all excess cancer lifetime risks for all contaminants for a given scenario. Excess Lifetime Cancer Risks are determined by multiplying the intake level by the cancer potency factor for each contaminant of concern and summing across all relevant chemicals and pathways. These risks are probabilities that are generally expressed in scientific notation (e.g. 1 X 10°). An excess lifetime cancer risk of 1 x 10° indicates that a person's chance of contracting cancer as a result of site related exposure averaged over a 70-year lifetime may be increased by as much as 1 in one million.

Hazard Index (HI)

The Hazard Index (HI), an expression of non-carcinogenic toxic effects, measures whether a person is being exposed to adverse levels of non-carcinogens. The HI provides a useful reference point for gauging the potential significance of multiple contaminant exposures within a single medium or across multiple media. The HI for non-carcinogenic health risks is the sum of all contaminants for a given scenario. Any Hazard Index value greater than 1.0 suggests that a non-carcinogen potentially presents an unacceptable health risk.

Reference Doses (RfDs)

Reference doses (RfDs) have been developed by U.S. EPA for indicating the potential for adverse health effects from exposure to chemicals exhibiting non-carcinogenic effects. RfDs, which are expressed in units of mg/kg-day, are estimates of average daily exposure levels for humans, including sensitive individuals. Estimated intakes of chemicals from environmental media (e.g., the amount of a chemical ingested from contaminated drinking water) can be compared to the RfD. RfDs are derived from human epidemiological studies or animal studies to which uncertainty factors have been applied (e.g., to account for the use of animal data to predict effects on humans). These uncertainty factors help ensure that the RfDs will not underestimate the potential for adverse non-carcinogenic effects to occur.

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•	1	89/69/61	Setter commenting on Proposed Flan and Pennibility Study	R. Batler, on behalf of faultless Caster	D. O'Riordee, SSEPA	Cerrespondence	3
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	430	91 /09/ 1	9 Final Remodial Design/ Remodial Action Quality Assurance Project Plan (QAPP) Revision #2 for Auto Ion Site (Attackment to the Eder Associates Consulting document)	Vadouerth/Alert Laboratories	UMEPA	Reports/Studies	
	143	91 /10 /	Remedial Design/ Remedial Action Health and Safety Plan for Auto Ion Site	Edar Associates Consulting Engineers	UMPA	Reports/Studies	3 -
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CATURAL RESOURCES : COMMISSION JERRY C. SARTNIK LARRY DEVLYST PAIL FROIS LAMES P. HILL DAVID HOLLI

ORDAN B. TATTER

STATE OF MICHIGAN



JOHN ENGLER, GOVERNOR

DEPARTMENT OF NATURAL RESOURCES

Stevens T. Maser Guiding, P.O. Box 20081, Langing, MI 48809 | ROLAND MARMARA, (Preser

September 30, 1994

Mr. Validas V. Adamkus, R-19J Administrator, Region 5 U.S. Environmental Protection Agency 77 West Jackson Boulevard Chicago, Illinois 60604-3590

Dear Mr. Adamkus:

The Michigan Department of Natural Resources (MDNR) has reviewed the draft Record of Decision (ROD) for the Auto Ion Superfund site (Operable Unit 2) located in Kalamazoo County, Michigan, and evaluated the public comments regarding that proposal. The MDNR cannot concur with the U.S. Environmental Protection Agency's (EPA) recommended Alternative 2-Natural Attenuation/Institutional Controls at this time because inadequate data and improper scientific evaluation procedures were used to develop the selected alternative. If new data is collected on the quality of the groundwater venting to the Kalamazoo River, it is properly analyzed, and the Water Resources Commission Act, 1929 PA 245, as amended, is amended as is being considered, the MDNR may be able to concur with the remedy in the future.

The MDNR maintains that Act 245 is an Applicable or Relevant and Appropriate Requirement for the Auto Ion site. The purpose of Act 245 is, in part, "to provide for control over the pollution of any waters of the state and the Great Lakes" and "prohibit pollution of any waters of the state and the Great Lakes." R 323.1057. Toxic Substances. Rule 57, states that "allowable levels of toxic substances shall be determined by the commission using appropriate scientific data." This law applies to any discharges to surface water, including those from groundwater.

The Surface Water Quality Division (SWQD) has completed a review to determine site-specific discharge limitations and believes that the groundwater is discharging to surface water at levels above those allowable under Act 245 and at levels inconsistent with numerous other surface water protection programs (Lakewide Management Plan, International Joint Commission's Great Lakes Water Quality Agreement, the Remedial Action Plan and the EPA's National Toxics Rule).



Mr. Valdas V. Adamkus

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September 30, 1994

At this time, the Michigan Water Quality Standards do not allow mixing zones. A proposal is currently being considered by the SMQD to implement mixing zones for groundwater venting situations similar to the mixing zone concept now being used for puint source discharges. If Act 245 or its administrative rules are ultimately amended to allow-mixing zones, it is anticipated that the amendment would preclude the use of mixing zones for a list of bioaccumulative compounds and that no discharges would be allowed to exceed the Final Acute Value (FAV) in the mixing zone. If the following issues are adequately addressed and Act 245 is amended, the state would be able to concur with the natural attenuation alternative.

The historical data indicate that several constituents are being discharged at concentrations above the acute toxicity levels as determined by the SWQD and that mercury, a bioaccumulative toxicant, is present in 33% of the site groundwater samples. Since most of the data used to calculate the loadings of contaminants to the river are several years old and predates cleanup efforts, use of new groundwater data from monitoring wells and proper groundwater/surface water interface (GSI) locations is necessary prior to selection of a remedy. New data could eliminate future mixing zone problems if it demonstrates current contaminant discharge levels are below FAV values and bioaccumulative compounds are no longer being discharged.

Also, the calculations of the GSI model used by the Motentially Responsible Parties to justify compliance with Act 245 have been found to depict groundwater to surface water discharge levels that are in error by an order of magnitude. Therefore, the model needs to be appropriately applied to be used as part of the analysis.

According to the MDNR's review, the criteria required to allow for the use of Alternate Concentration Limits have not been met. The EPA's declaration of not adverse impact to human health or the environment is not supported by the Sediment Toxicity Study. An adverse growth impact was detected but was attributed to upstream contamination without any data to substantiate the attribution. Review by the MDNR deemed this study inconclusive, at best. Further efforts must be undertaken to better characterize the cause of the adverse impact and the source of the contaminants. If further efforts sufficiently demonstrate that there is no impact, then the natural attenuation alternative may be acceptable. This could be done through carefully placed wells to monitor the GSI, as well as additional study(s) to adequately determine the source of the adverse impact to the aquatic organisms.

As you are aware, there is significant public opposition to the selected groundwater remedy. The public has repeatedly raised questions about the rationale used in the EPA's decision-making process, as well as the decisions made. A careful review of the public reaction to the draft ROD is strongly advised, since the citizens believe that their concerns have not been given adequate consideration by the EPA.

Mr. Valdas V. Adamkus

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September 30, 1994

If you have questions or concerns, please contact Mr. William F. Bradford, Chief, Superfund Section, Environmental Response Division, at 517-335-3393, or you may contact me.

Sincerely,

Russell J. Harding Deputy Director 517-373-7917

cc:

Ms. Jodi Traub, EPA Ms. Wendy Carney, EPA Mr. Michael McAteer, EPA Mr. Alan J. Howard, MDNR

Mr. William F. Bradford, MDNR

Auto Ion Site file

APPENDIX B SCOPE OF WORK

STATEMENT OF WORK FOR REMEDIAL DESIGN AND REMEDIAL ACTION

AT

AUTO ION SUPERFUND SITE (OPERABLE UNIT 2) KALAMAZOO COUNTY, MICHIGAN

I. PURPOSE

The purpose of this Statement of Work (SOW) is to set forth requirements for implementation of the remedial action set forth in the Record of Decision (ROD), which was signed by the Regional Administrator of U.S. EPA Region V on September 23, 1994, for the Auto Ion Site - Operable Unit 2 (Site). The Settling Defendants shall implement the ROD, the SOW, the approved Remedial Design Work Plan (RD Work Plan) following U.S. EPA Superfund Remedial Design and Remedial Action Guidance and any additional applicable guidance provided by U.S. EPA in submitting deliverables for designing and implementing the remedial action at the Auto Ion Site.

II. DESCRIPTION OF THE REMEDIAL ACTION/PERFORMANCE STANDARDS

Settling Defendants shall design and implement the Remedial Action to meet the performance standards and specifications set forth in the ROD and this SOW and those developed pursuant to the ROD and this SOW. Performance standards shall include standards of control, cleanup standards, quality criteria and other substantive requirements, criteria or limitations including all Applicable or Relevant and Appropriate Requirements (ARARs) set forth in the ROD, SOW and/or Consent Decree as appropriate to this Remedial Action.

1. Access

Settling Defendants shall use best efforts to secure access to the Auto Ion Site to the extent that the Site, or other areas where Work is to be performed hereunder, is presently owned by persons other than the Settling Defendants. Settling Defendants shall use best efforts to secure from the State of Michigan, or present owners, access for Settling Defendants' contractors, the United States and the State and their authorized representatives, as necessary to effectuate the Consent Decree and this SOW, including the installation and monitoring of groundwater monitoring wells on the Auto Ion Site, as well as securing access from such persons for any surrounding properties.

2. Site Security

The Settling Defendants shall maintain the current fence at the Site to prevent access and vandalism to the Site. The fence shall be maintained until such time as U.S. EPA grants permission for the fence to be removed. Fencing of the Site presently consists of a chain link fence around the perimeter of the Site which is a minimum of six-feet high with a minimum of three-strand barbed wire. The fencing at the southeast corner of the Site (near the bridge at Mills Street) shall be maintained at 12 feet high to prevent access from the bridge. Settling Defendants shall maintain the current warning signs which are posted along the fence on the north and west sides of the Site. The warning signs advise that the area is a Superfund Site and that trespassing is prohibited.

3. Institutional Controls/Deed Restrictions

Settling Defendants shall use best efforts to have the State of Michigan, or any successor owner of the Site, execute the deed restrictions in Appendix E of the Consent Decree. Within 30 days after the State of Michigan executes and delivers the deed restrictions in Appendix E of the Consent Decree, Settling Defendants shall record with the Kalamazoo County Recorder of Deeds a copy of the deed restrictions.

4. Installation and Operation of Monitoring Program for Remedial Action

Settling Defendants shall implement a groundwater monitoring program for the purposes of establishing Alternate Concentration Limits (ACLs) and to evaluate and ensure that the construction and implementation of the Remedial Action complies with approved plans and design documents and performance standards as are referenced in this SOW. Settling Defendants shall submit a monitoring program to U.S. EPA as part of the Remedial Design Work Plan (RD Work Plan), which shall address the specific components of the remedial action listed below.

A. Installation of Groundwater Monitoring Wells

Monitoring wells in the glacial material aquifer shall be installed in accordance with the RD Work Plan to provide data on the quality of groundwater beneath the Site for the full depth of the aquifer. The number, locations, and depths of the wells shall be sufficient to characterize groundwater quality before its discharge to the Kalamazoo River. The monitoring well network is detailed in Appendix D of this SOW. If any of the monitoring wells is destroyed or in any way becomes unusable, the Settling Defendants shall repair or replace such well within 30 days of discovery of damage or destruction, unless the monitoring well has been approved by U.S. EPA for removal from the approved monitoring network.

B. Establishment of ACLs/Groundwater Monitoring

i. Settling Defendants shall propose a plan for establishing ACLs for Site groundwater that is consistent with Resource Conservation and Recovery Act (RCRA) guidance provided by U.S. EPA.

The primary method for ACL development will involve calculations of the mass loading of chemical(s) of concern from the groundwater to the Kalamazoo River and the resultant concentration(s) after mixing in the Kalamazoo River. The chemicals of concern are listed in Appendix E of this SOW.

Alternately, at EPA's discretion, the ACLs shall be developed based on the current level of contamination of the groundwater well (using a significance level of at least 1%). Settling Defendants' plan shall be reviewed and approved by U.S. EPA, in consultation with MDEQ. To quantify the current contamination levels, baseline groundwater quality levels shall be established. Settling Defendants shall establish these levels through sampling for 8 consecutive quarters over the first two year period of the Remedial Action (RA).

Within 30 days following construction of monitoring wells, Settling Defendants shall sample monitoring wells identified in the approved RD Work Plan on a quarterly basis for the first two years, and analyze all organics and inorganics, which are listed on U.S. EPA's Target Compound List (TCL), Region V, Model QAPP, dated June 6,1991, and Target Analyte List (TAL) (see Appendix A of this SOW). Settling Defendants shall not analyze for pesticides/PCBs. All samples collected shall be unfiltered unless the sample(s) exhibit excessive turbidity, in which case field filtering may be allowed, with U.S. EPA approval. The samples will be collected only after two weeks of continuous steady-state flow towards the river is observed. The Settling Defendants shall also analyze samples from upgradient monitoring wells for the same parameters and at the same frequency during this two year period. The data from the first two years of sampling may be used by U.S. EPA in consultation with MDEQ to establish a preliminary list of ACLs. After the first two-year period, monitoring will be conducted for three years on a quarterly basis. The samples collected during this time period will be analyzed for the same parameters as during the first two-year period (TCL and TALs, except pesticides/PCBs).

Samples will be analyzed using U.S. EPA methods which are capable of achieving the quantitation limits shown in Appendix A.

The protocol for sampling shall be developed by the Settling Defendants in the RD Work Plan with the objective of gathering representative data of groundwater quality and its variation over a two year period. A statistical test, to be approved by U.S. EPA in consultation with MDEQ, which accounts for the variation of the groundwater sampling data shall be employed by the Settling Defendants to set and measure compliance, and shall be equivalent to the method outlined in 40 CFR Part 264.97(h) and/or any applicable U.S. EPA statistical guidance approved by U.S. EPA for the Site.

Settling Defendants shall continue to take samples and analyze the groundwater at and adjacent to the Site in accordance with the requirements below. Compliance monitoring shall be conducted by the Settling Defendants in accordance with this SOW, and consistent with the Consent Decree.

ü. After establishment of ACLs by U.S. EPA in consultation with MDEO, the Settling Defendants shall sample and analyze the groundwater on a quarterly basis each year for the next 3 years. At the end of this 3 year period, following U.S. EPA evaluation and approval, Settling Defendants shall sample and analyze the groundwater on either an annual or semi-annual basis. The sampling frequency and final parameter list shall be determined based upon the results of the first five years of monitoring data, and shall be subject to the approval of U.S. EPA, in consultation with MDEQ. After the first five-year period, monitoring will be conducted for the list of chemicals of concern identified in the ROD (see also Appendix E of this SOW). Additional parameters may be included on the basis of the results from the first five-year monitoring period. The additional parameters may include those which are positively detected and that are exceeding either the Michigan Act 245, Rule 57 (and Rule 82 as applicable) Groundwater/Surface Water Interface (GSI) Values or U.S. EPA's Maximum Contaminant Levels (MCLs) (whichever is more stringent at the time groundwater sampling commences). Sampling shall only proceed after a minimum of two weeks of continuous steady-state flow towards the river is observed.

Except as otherwise provided below in this paragraph, Settling Defendants shall continue groundwater sampling and analysis of Point of Compliance (POC) wells until the following performance standard is achieved:

For a period of eight consecutive sampling events, groundwater concentrations are at or below Michigan Act 245, Rule 57 (and Rule 82 as applicable) Groundwater/Surface Water Interface (GSI) Values or U.S. EPA's Maximum Contaminant Levels (MCLs) (whichever is more stringent at the time groundwater sampling commences) (see Appendix B of this SOW).

Further, when an individual analyte has achieved the performance standard, the Settling Defendants shall submit to U.S. EPA for its approval, in consultation with MDEQ, a petition to cease monitoring for that analyte.

When all analytes in a monitoring well have achieved the performance standard, the Settling Defendants shall submit to U.S. EPA for its approval, in consultation with MDEQ, a petition to cease the monitoring of that specific monitoring well. The Settling Defendants shall continue to sample monitoring wells for the approved list of analytes until a petition to cease monitoring is approved in writing by U.S. EPA, in consultation with MDEQ, for each well.

The Settling Defendants may conduct an evaluation of the trend in groundwater concentrations with time on a regular basis (i.e. every 5 years) in order to determine whether the concentrations of individual chemicals exhibit increasing or decreasing trends. Based on this evaluation, the Settling Defendants may submit to U.S. EPA for its approval, in consultation with MDEQ, a petition to make reductions in the parameter list and/or the number of wells being monitored. The petition may, in part, be considered by U.S. EPA as part of its five-year review process described below.

If the data collected from the sampling indicates that the groundwater monitoring program is inadequate in providing information on the levels or movement of contaminated groundwater, U.S. EPA, in consultation with MDEQ, may require the installation of additional groundwater monitoring wells and laboratory analysis of samples from such wells and/or laboratory analysis of additional sampling parameters.

Notwithstanding the above performance standard, the groundwater monitoring may be either terminated or modified after a determination by U.S. EPA, in consultation with MDEQ, that the groundwater conditions either do not warrant further monitoring or warrant modification of the monitoring program, except that no determination to terminate monitoring entirely shall be made by U.S. EPA within a period of eight consecutive sampling event of any ACL exceedance. This determination would be made, in part on the basis of all available monitoring data, as well as the statistical analysis or other evidence submitted by the Settling Defendants, and may be conducted at 5 year intervals. The first review may be conducted 5 years following the commencement of groundwater monitoring.

C. Points of Compliance

Point-of-Compliance (POC) wells are identified in Appendix D of this SOW.

12.

5. Contingency Plan/Remedial Action Plan

If an established ACL is exceeded for 2 consecutive sampling events, then a Remedial Action Plan (RAP) shall be implemented to address the ACL exceedance. In the event the ACL for mercury is exceeded, the next confirmational sampling event shall be completed by the Settling Defendants within 30 days of receipt of the data from the initial sampling event. The RAP shall be developed by the Settling Defendants as part of the RD Work Plan. U.S. EPA, in consultation with MDEQ, shall review and approve the final RAP. The RAP shall consist of pre-determined response actions to address ACL exceedances. The RAP shall be designed to further evaluate, and, if necessary, mitigate an impact by contaminants to the Kalamazoo River or a threat to human health and the environment.

In the event of an ACL exceedance, the first response action will involve assessing the validity of the data. If U.S. EPA determines the data to be valid, then additional potential responses will be considered. Examples of additional potential responses which U.S. EPA could approve, in consultation with MDEQ, include, but are not limited to, evaluation of groundwater concentration after mixing with surface water and comparison to Federal surface water quality criteria to determine significance of ACL exceedance, confirmational sampling, increased sampling frequency, determination of impact to Kalamazoo River through surface water, sediment and biota sampling, and implementation of an appropriate alternate remedial action designed to mitigate any threats to human health or the environment, e.g., installation of a groundwater extraction/treatment system.

III. SCOPE OF REMEDIAL DESIGN AND REMEDIAL ACTION

The Remedial Design/Remedial Action shall consist of the following two major tasks. All plans are subject to U.S. EPA's approval in consultation with the MDEQ.

Task 1: RD Work Plan

- A. Monitoring Well Installation Plan
- B. ACLs Establishment/ Groundwater Monitoring Plan
- C. Contingency Plan/Remedial Action Plan
- D. Quality Assurance Project Plan
- E. Health and Safety Plan
- F. Operation and Maintenance Plan

Task 2: Remedial Action/Construction (groundwater well installation and monitoring)

- A. Groundwater Monitoring Reports
- B. Certification of Completion of Remedial Action
- C. Certification of Completion of Work

Task 1: Remedial Design Work Plan

The Settling Defendants shall submit for U.S. EPA review and approval in consultation with MDEQ a RD Work Plan which shall document the overall management strategy for performing the design, construction, operation, maintenance and monitoring of Remedial Action. The plan shall document the responsibility and authority of all organizations and key personnel involved with the implementation of the RD and RA and shall include a description of qualifications of key personnel directing the RD and RA, including contractor personnel. If necessary, U.S. EPA will notify the Settling Defendants of any objections to key personnel in accordance with the Consent Decree. The Work Plan shall also include a schedule of RD and RA activities. The Settling Defendants shall submit the RD Work Plan in accordance with this SOW and the Consent Decree.

The Work Plan shall also contain the following:

- A. Monitoring Well Installation Plan: (See Section II.4.A above)
- B. ACLs Establishment Plan/Groundwater Monitoring Plan: (See Section II (4)(B) above)
- C. Contingency Plan/Remedial Action Plan: (See Section II (5) above)
- D. Quality Assurance Project Plan:

The Settling Defendants shall develop a Site specific Quality Assurance Project Plan (QAPP), covering sample analysis and data handling for groundwater samples collected in all phases of Site work to be performed, in accordance with this SOW, the Consent Decree, and guidance provided by U.S. EPA. The QAPP shall be consistent with the requirements specified in "Region V Model Superfund Quality Assurance Project Plan (QAPP)" U.S. EPA Region V, May 1991, and "Interim Guidelines and Specifications for Preparing Quality Assurance Project Plans", EPA QAMS-Q05/80, 1991. The QAPP shall at a minimum include:

- 1. Project Description
 - Facility Location History
 - Past Data Collection Activity

- Project Scope
- * Sample Network Design
- * Parameters to be Tested (those listed in Appendix A and the established ACLs) and Testing Frequency
- * Project Schedule
- 2. Project Organization and Responsibility
- 3. Quality Assurance Objective for Measurement Data
 - * Level of Quality Control Effort
 - * Accuracy, Precision and Sensitivity of Analysis
 - * Completeness, Representativeness and Comparability
- 4. Sampling Procedures
- 5. Sample Custody
 - * Field Specific Custody Procedures
 - * Laboratory Chain of Custody Procedures
- 6. Calibration Procedures and Frequency
 - * Field Instruments/Equipment
 - * Laboratory Instruments
- 7. Analytical Procedures
 - * Non-Contract Laboratory Program Analytical Methods
 - * Field Screening and Analytical Protocol
 - * Laboratory Procedures
- 8. Internal Quality Control Checks
 - * Field Measurements
 - * Laboratory Analysis
- 9. Data Reduction, Validation, and Reporting
 - Data Reduction
 - Data Validation
 - Data Reporting
- 10. Performance and System Audits
 - * Internal Audits of Field Activity
 - * Internal Laboratory Audit
 - * External Field Audit

- * External Laboratory Audit
- 11. Preventive Maintenance
 - * Routine Preventive Maintenance Procedures and Schedules
 - * Field Instruments/Equipment
 - Laboratory Instruments
- 12. Specific Routine Procedures to Assess Data Precision, Accuracy, and Completeness
 - Field Measurement Data
 - Laboratory Data
- 13. Corrective Action
 - * Sample Collection/Field Measurement
 - Laboratory Analysis
- 14. Quality Assurance Reports to Management

The Settling Defendants shall submit a draft QAPP to U.S. EPA for review and approval in consultation with MDEQ with the Draft RD Work Plan.

E. Health and Safety Plan:

The Settling Defendants shall develop a health and safety plan which is designed to protect on-site personnel and area residents from physical, chemical and all other hazards posed by this remedial action. The safety plan shall develop the performance levels and criteria necessary to address the following areas.

Facility Description
Personnel
Levels of protection
Safe work practices and safe guards
Medical surveillance
Personal and environmental air monitoring
Personal protective equipment
Personal hygiene
Decontamination - personal and equipment
Site work zones
Contaminant control
Contingency and emergency planning
Logs, reports and record keeping.

The Health and Safety Plan shall follow all OSHA requirements, as outlined in 29 CFR 1910 and 1926, and U.S. EPA guidance.

F. Operation and Maintenance Plan

The Settling Defendants shall prepare an Operation and Maintenance (O&M) Plan to cover long term operation and maintenance of the fence and the monitoring system. The O&M plan shall address routine inspections, corrective action and record keeping. In the event that the groundwater contingency plan is triggered, a separate O&M Plan may be required.

Task 2. Remedial Action/Construction

The Settling Defendants shall implement the Remedial Action within 30 days of approval of the RD Work Plan. In addition to the installation of monitoring wells, the following shall be completed during the Remedial Action.

1. Groundwater Monitoring Reports

Within 60 days of completion of any groundwater sampling event, Settling Defendants shall submit a Monitoring Report to U.S. EPA and MDEQ. This report shall include copies of the lab's analytical data, summary data sheets highlighting the parameters sampled, method detection limits, quantitation limits and the analytical results. Following the establishment of ACLs, the summary data sheets shall also include the established ACL for each parameter. If analytical results indicate an exceedance of an ACL(s), the Settling Defendants shall describe the actions planned and/or initiated to confirm/mitigate the exceedance.

In the event that additional monitoring (eg. sediment sampling) is required under the groundwater contingency plan (or the RAP), a schedule will be developed for completing the testing and reporting. The schedule will be subject to approval by U.S. EPA.

2. Certification of Completion of Remedial Action

Within 30 days after the Settling Defendants conclude that the Remedial Action has been fully performed and that the Performance Standards have been attained for all POC wells, Settling Defendants shall schedule and conduct a precertification inspection to be attended by Settling Defendants, U.S. EPA, and MDEQ. If, after the pre-certification inspection, the Settling Defendants still believe that the remedial

action has been fully performed, and the performance standard have been attained, they shall submit a written report requesting certification to U.S. EPA for approval, with a copy to MDEQ, within 30 days of the inspection. In the report, a registered professional engineer and the Settling Defendants' Project Coordinator shall state that the Remedial Action has been completed in full satisfaction of the requirements of this Consent Decree. The report shall contain the following statement, signed by a responsible corporate official of a Settling Defendant or the Settling Defendants' Project Coordinator:

"To the best of my knowledge, after thorough investigation, I certify that the information contained in or accompanying this submission is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations."

If EPA concludes, based on the initial or any subsequent report requesting Certification of Completion and after a reasonable opportunity for review and comment by the State, that the Remedial Action has been performed in accordance with this Consent Decree and that Performance Standards have been achieved, EPA will so certify in writing to Settling Defendants. This certification shall constitute the Certification of Completion of the Remedial Action.

3. Certification of Completion of Work

Within 30 days after Settling Defendants conclude that all phases of the Work (including O & M), have been fully performed, Settling Defendants shall schedule and conduct a pre-certification inspection to be attended by Settling Defendants, U.S. EPA, and MDEQ. If, after the pre-certification inspection, the Settling Defendants still believe that the Work has been fully performed, Settling Defendants shall submit a written report by a registered professional engineer stating that the Work has been completed in full satisfaction of the requirements of this Consent Decree. The report shall contain the following statement, signed by a responsible corporate official of a Settling Defendant or the Settling Defendants' Project Coordinator:

"To the best of my knowledge, after thorough investigation, I certify that the information contained in or accompanying this submission is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations."

If EPA concludes, based on the initial or any subsequent request for Certification of

Completion by Settling Defendants and after a reasonable opportunity for review and comment by the State, that the Work has been performed in accordance with this Consent Decree, EPA will so notify the Settling Defendants in writing.

IV. SUMMARY OF MAJOR DELIVERABLES/SCHEDULE

A summary of the project schedule and reporting requirements are contained below:

Subr	nission/Activity	Due Date				
1.	RD Work Plan (includes Monitoring Well Installation Plan, ACLs Establishment/ Groundwater Monitoring Plan, Contingency Plan/Remedial Action Plan, QAPP, Health and Safety Plan and O&M Plan).	Sixty (60) days after effective date of Consent Decree				
2.	Commence Monitoring Well Construction	30 days after approval of RD Work Plan and completion of access agreements				
3.	Completion of Monitoring Well Construction and Development	60 days after commencement of Monitoring Well Construction				
4.	Commence Groundwater Monitoring and Sampling	30 days after completion of Monitoring Well Construction				
5.	Groundwater Monitoring Reports	60 days following collection of any groundwater samples				
6.	Precertification Inspection of Remedial Action	30 days following Settling Defendants determination that the Remedial Action has been completed.				
7.	Certification of Completion of Remedial Action					

- 8. Precertification Inspection of Work
- 9. Certification of Completion of Work completion of Work
- 30 days following Settling Defendants determination that the Work has been completed.

Appendix A

U.S. EPA Target Compound List (TCL) and Target Analyte List (TAL)

TARGET COMPOUND LIST (TOL) AND CONTRACT REQUIRED QUANTITATION LIMITS (CRQL)

Quant	::3	2100	_LLa	LCS
		Vace	<u> </u>	

			,			
	Volaciles	CAS Number	<u>Vacer</u> #g/L			
•	1. Chloromechane	- 74-87-3				
	2. Stonomethane	74-83-9	1			
	3. Vinyl Chloride	75-01-4	<u>.</u> !			
	4 Chloroethane	75-00-3	1			
	5. Methylene Chloride	75-09-2	2			
	J. Heary tene Childride	73-03-2	2			
	6. Acetone	67-64-l	5			
	7. Carbon Disulfide	75-15-0	i.			
	8. 1.1-Dichloroechene	75-35-4	ı			
	9. 1.1-Dichloroechane	75-34-3	1			
•	10. cis-1.2-Dichloroetnene	156-59-4	1			
	ll. trans-i,2-Dichloroethene	156-60-5	1			
	12. Calorofora	67-66-3	1			
	13. 1.2-Dichloroethame	107-06-2	i			
	L4. 2-Bucanone	78-93-3	5			
	15. Bromochloromechane	74-97-5	i			
1	l6. 1.1.1-Trichloroethane	71-55-6	1			
	17. Carbon Tetrachloride	56-23-5	į			
_	l8. Bromodichloromechane	75-27-4	į			
	19. 1,2-Dichloropropane	78-87-5	i			
:	20. cis-1,3-Dichloropropene	10061-01-5	1			
	21. Trichloroethene	79-01-6	ī			
-	22. Dibromochloromechane	124-48-1	1			
	23. 1.1.2-Trichloroechane	79-00-5	ī			
	24. Senzene	71-43-2	i			
:	25. crans-1,3-Dichloropropene	10061-02-6	1			
	26. Sroeoform	75-25-2	ī			
	27. 4-Methyl-2-pentanone	108-10-1	5			
	28. 2-Hexanone	591-78-6	· 5			
	29. Tetrachloroethene	127-18-4	i			

TARGET COMPOUND LIST (TCL) AND CONTRACT REQUIRED QUANTITATION LIMITS (CRQL) (CONT'D.)

, 11 - 4		Quantitation Limits
Volaciles	CAS Number	Vacer µg/L
30. 1.1.2.2-Tetrachloroethane	79-34-5	1
31. 1.2-Dibromoethane	106-93-4	1
32. Taluene	108-88-3	1
33. Chlorobenzene	108-90-7	į
34. Ethylbenzene	100-41-4	:
35. Styrene	100-42-5	<u>.</u>
36. Xylenes (total)	1330-20-7	Ĺ
37. 1.3-Dichlorobenzene	541-73-1	1
38. 1,4-Dichlorobenzene	106-46-7	1
39. 1,2-Dichlorobenzene	95-50-1	1
40. 1,2-Dibromo-3-chloropropine	96-12-8	1

TARGET COMPOUND LIST (TOL) AND CONTRACT PEQUIRED QUANTITATION LIMITS (CROL)

			Quantitation Limits		
	•	• • • •	Pacer		
	Semivolatiles	CAS Number	µg/L		
ŧ	Chenoi	108-95-2	5		
	bis-(2-Chloroethyl)ether ·	111-44-4	5		
	2-Chloropheno i	95-57-8	\$		
4	2-Mechylphenoi	95-48-7	5		
5.	2.2'-oxybis(1-Chloropropane)	108-60-1	5		
6.	4-Mechylphenol	106-44-5	5		
7.	N-Nicroso-di-n-propylamine	621-64-7	5		
8.	Hexacoloroecoane	67-72-1	5		
9.	Nitropenzene	98-95-3	5		
10.	Isophorone	78-59-1	5		
11.	2-Nitrophenoi	88-75-5	5		
12.	2.4-Dimethylphenol	105-67-9	5		
13.	bis-(2-Chloroechoxy)mechane	11-91-1	5		
14.	2.4-Dichlorophenol	120-83-2	5		
15.	1.2.4-Trichlorobenzene	120-82-1	5		
16.	Naphthalene	91-20-3	5		
17.	4-Chlorosniline	106-47-8	5		
18.	Hexachlorobucaciene	57-68-3	5		
19.	4-Chloro-3-mechylphenol	5 9 - 50 - 7	5		
	2-Mechylnaphchalene	91-57-6	5		
21.	Hexacolorocyclopencadiene	77-47-4	5		
22.	2.4.6-Trichlorophenoi	88-06-2	5		
23.	2.4.5-Trichlorophenoi	95-95-4	20		
24.	2-Chloronaphthalene	91-58-7	5		
25.	2-Microaniline	88-74-4	20		
26.	Dimethylphthalate	131-11-3	5		
27.	• •	208-96-8	5		
28.	2.6-Dinitrotoluene	606-20-2	5		
29.		99-09-2	20		
	Acensphthene	83-32-9	5		
	2.4-Dinicrophenol	51-28-5	20		
32.		100-02-7	20		
33 .	Dibenzofuran	7.32-64-9	5		

TARGET COMPOUND LIST (TCL) AND CONTRACT REQUIRED QUANTITATION LIMITS (CRQL) (CONT'D.)

		`		3			
	3 - → •			Juancitation Limits			
		,	• • •	<u> Vacer</u>			
** \$. •	12 /	Semivolatiles	CAS Number	4 g/ L			
•	14	2.4-Dinitrotoiuene	121-14-2	5			
•		Dietnylphthalate	14-66-2	\$			
		4-Chloropnenyi-phenylecher	7005-72-3	5			
		Fluorene	86-73-7	5			
		4-Nitroaniline	190-01-6	20			
	3.0	/ 6-Dinisas 2 sashwishasai	5 34- 52-1	20			
		4,6-Dinicro-2-methylphenol N-Nitrosodiphenylamine	86-30-6	20			
			101-55-3	5			
		4-Bromophenyl-phenylecher Hexachlorobenzene	118-74-1	5			
				5			
	43.	Pentachlorophenoi	87-86-5	20			
		?henanchrene	85-01-8	5			
	45.	Anthracege ,	120-12-7	5			
	46.	Di-n-bucyiphthalace	84-74-2	5			
	47.	Fluoranthene	206-44-0	5			
•	48.	Pyrene	129-00-0	5			
	49	Butylbenzylphthalate	85-68-7	5			
		3.3'-Dichlorobenzidine	91-94-1	5			
		Benzo(a)anchracene	56-55-3	5			
		Chrysene	218-01-9	5			
		bis-(2-Ethylhexyl)phthalace	117-81-7	5			
		• • •		and the second			
	54.	Di-n-octylphthalate	117-84-0	5			
		Benzo(b)fluoranthene	205-99-2	5			
		Benzo(k)fluoranthene	207-08-9	5			
		Senzo(a)pyrene	50-32-8	5			
		Indeno(1,2,3-cd)pyrene	193-39-5	5			
	59	Dibenz(a,h)anchracene	53-70-3	5			
		Benzo(g,h,i)perylene	191-24-2	5			
	٠٠.	name (P'm'r)har i rama	777-54-6	•			

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TARGET COMPOUND LIST (TCL), AND " ' CONTRACT REQUIRED QUANTITATION LIMITS (CRQL) (CONT'D.)

21. Toxaphene

22. Aroclor-1016

23. Aroclor-1221

24. Aroclor-1232

25. Aroclor-1242

26. Aroclor-1248

27. Aroclor-1254

28. Aroclor-1260

Jacer CAS Number Pescicides/PCBs ug/L 1. alpha-8HC 319-84-6 0.01 2. beca-8HC 319-85-7 0.01 J. delca-BHC 319-36-8 0.01 4. gamma-BHC (Lindane) 58-89-9 0.01 0.01 76-44-8 5. Heptachlor 0.01 6. Aldrin 309-00-2 0.01 7. Heptachlor epoxide 1024-57-3 0.01 959-98-8 8. Endosulfan I 0.02 9. Dieldrin 60-57-1 10. 4.4'-DDE 72-55-9 0.02 72-20-8 0.02 ll. Endrin 12. Endosulfan II 0.02 33213-65-9 13. 4.4'-000 72-54-8 0.02 14. Endosulfan sulfate 1031-07-8 0.02 15. 4.4'-DOT 50-29-3 0.02 0.10 16. Mechoxychlor 72-43-5 17. Endrin kecone 53494-70-5 0.02 7421-36-3 18. Endrin aldehyde 0.02 -----0.01 5103-71-2 19. alpha-Chlordane 20 gamma-Chlordane 5103-74-2 0.01

8001 - 35 - 2

12674-11-2

11104-28-2

11141-16-5

53469-21-9

12672-29-6

11097-69-L

11096-82-5

Quancitation*Limits .

1.0

0.20

0.20

0.20

0.20

0.20

0.20

0.40 . ..

Contract Laboratory Program Target Analyte List Inorganic Quantitation Limits

· · · · · · ·		SOIL	SEDIHENT
COMPOUND	PROCEDURE	VATER	SLUDGE
Aluminus	ICP	200 ug/L	40 mg/Kg
Antimony	Furnace	60.	2.4
Arsenic	Furnace	10	2
Barius	ICP	200	40
Beryllium	ICP	5	1
Cadmium	ICP	Š	ī
Calcium	ICP	· - 5000	1000
Chromium	ICF	10	2
Cobalt	ICP	50	10
Copper	ICP	25	5
Iron · · · ·	Icp	100	20
Lead	Furnace	5	1
Magnesium	ICP	5000	1000
Hanganese	ICP	15	3
Hercury	Cold Vapor	0.2	0.008
Nickel	ICP	40	8
Potassium	ICP	5000	1000
Selenium	Furnace	5	1
Silver	ICP	10	2
Sodium	ICP	5000	1000
Thallium	Furnace	10	2
Vanadium	ICP	50	10
Zinc	ICP	20	4
Cyanide	Color	10	2

Appendix B

Michigan Act 245 Rule 57 Values and U.S. EPA Maximum Contaminant Levels (MCLs)

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STATE OF NICHIGAN



JOHN ENGLER, Governor

DEPARTMENT OF NATURAL RESOURCES Stevens T. Meson Subarg. P.O. Box 30273. Larguing, Mr. 48608 ROLAND HARMES. Directof

January 31, 1995

TO:

NATURAL RESOURCES COMMISSION JERRY C. SARTNIK LARRY DEVUYST

PAUL EISELE

CAVID HOLL JOEY N. SPANC ATTAL . B MACRO.

All Interested Parties

FROM:

James Grant, Chief

Great Lakes and Environmental Assessment Section

Surface Water Quality Division

SUBJECT:

Rule 57(2) Guidelines Levels

The Rule 57(2) Guidelines state that the most recent calculations of water quality-based levels of toxic substances developed pursuant to the Guidelines shall be compiled on an annual basis and be available for distribution by February 1 of each year. The following list is in fulfillment of that requirement, and is complete as of January 24, 1995. The values are subject to change as new data or information, become available.

Rule 57(2) Guideline Levels are used in making water quality-based permit recommendations concerning toxic substances in the surface water after a point source discharge is mixed with the receiving stream volume specified in R323.1082. These levels do not necessarily represent acceptable ambient levels, nor do they represent or reflect necessary treatment-based considerations.

This list is informational only and is not a mechanism to establish water quality-based permit limits. It is advisory in nature and not meant to be binding on anyone.

Water quality-based permit limitations for toxic chemicals are developed by staff in the Great Lakes and Environmental Assessment Section using the R323.1057(2) Guidelines and appropriate scientific data. Questions concerning this list should be directed to Ms. Brends Sayles, of the Great Lakes and Environmental Assessment Section at 517-335-4198.

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DENICAL WE	FEBRUR ZAS	Ruie 57(2) Les	1
		14 30 (39/",	, 848141
Aptimumy & inorganic salts +	Class 313	***********	SO TLSC
	Class 211	ACTION 200001	11 087
Areans f Cambus & morg. salt (mormater) Cadmus & inorg. salt (coldmater) Chromus, hereness <240	C'889 J13	960043.7852*(6	LH(\$H))-4 51) ACV ;
Chromen, hereness <240	C. 486 012	9EXP(0.82*'9L	(\$H))+0.397) ACT
Chrysten, hereness >=240	C'ass 015		
Commenter)	C'ass 017 C'ass 018	35XP{0.04**6LI	(\$H))-: 957) ACV 5.2 ACV
Cyanida (colduster)	C'ass Gi8		5.2 ACV 1
Lead, hardness >=240 Lead, hardness <240	Class 013 Class 019	1007(1.75°(1).	(\$H)]-7) ACV \$H)]-7) ACV
	C1488 022	PEXP(0.92" 0.	(\$H) -2 73) ACY
Selecture & inergentic salts	Class 323		5 ACY
Silver Zine	Class 224 : Class 227 !		3.1 ACV (\$H)}~0 0109) ACV
Melybdanun	Class C31	10 00 100	800 TLSC
Fernant PCB #	Class C87		U. OCOGZ CRY
Formal collyde	50000		170 ACY
Devel 2 Audiottes	5 329 3		0.00023 CRV
Penel, 2,4-dinitre Carbon tetrechieride #	51285 56235		9.8 ACV 21 CRV
Presylere glycol	57556		190000 ACY
Chlerdere #	57749 5 8609		7.00053 CRV 0.007 CRV
Prevol. 4-chiero-3-methyl	59507		A.A ACT
igiarin /	60571	-	0.000032 CRV
Antino f Ethani	62533 64175	•	41000 ACT
Methenel	67561	,	41808 TLSC
Isopregy) alcohol	67630 i	·	21000 ACT 29000 TLSC
Acetane Chierofore #	67683		OF ACT
Hamshloresthere #	67721		13 CRV
Playthyi forestide, II.N T-presyl alcohel	98122 71238		3000 TLSC 15000 TLSC
Senare /	71432		53 TLSC
Chure. 1.1.1-trichiero	71556 74630		120 400
Browning no e	74005		11 ACT 42 ACT
AirAi epiecies a	75014		3.1 TLSC
Eshylanina + Acetenitrile	75047 7 5098		818 TLSC
Mothylene chieride #	7500E		SO ACV
Estylene exide #	75218 752 52		SS CRV : 65 ACV -
3ramferm 3ramatich1eramethene f	75274		24 CR
Ethylere. I.I-dichlere f	75354		ST ACT
Propylene exide + Hetayl-2-granusel, 2-	755 00 75650	,	190 CRV
Trichlerefluoremethere	75004		SEE ACY
1.1.2-Trightere, L.2.2-tri fluorestrare	76131	1	0.0016 CRV
Heptachier f Haugshierstytiepantadiene	7 5448 77 474		0.54 ACT
(sosterore f	78501		ION ACT
Projecte, 1,2-dichlers & Marthyl ethyl hetere (MEX)	78875 78833		64 CRV 7200 ACV
Sthere. 1.1.2-trisplane	79005	·	65 CRY
Trichleresthylene #	79016		94 ACY
Acry\unide Ethene. 1.1.2.2-tetrechlore #	79061 79345	,	પ્રાપ્
Accreptions +	83329	ı	3.8 ACY
Pentachiorophunei # 2,4,6-Trichiorophunei #	97005 98002		0.8 CRV 1.5 CRV
3-Triflowenstyl-4 attrophenal (TRI)	30302	9007(1.2926**) 9007(1.5437**	71-6.486) ACY
Cineas	88857	●EXP(1.5437* \$	71-12.85311 ACT
Repathulane Bengidine, 3.3-dighlere #	912C3 91941		23 ACT 2.063 CRY
Somer dire d	92875		C.O4 CRY

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REVISED 1-31-95

CHEMICAL NAME	1	Rule 57(2) Lev Hon-Drink Wate Value (ug/1)	Besis
Silvex	22791		21 HLSC
Acetic acid, 2.4-dichlorophenoxy-	94757		17 ACY
Phenoi, 2-methyl Benzene, 1.2-dichloro Phenoi, 2-chloro	95487		38 ACV
Benzene, 1.2-dichloro	95501		7 ACY
	3557B		9.6 ACV
1,2,4-Trimethylbenzene + Benzene, 1,2,4,5-tetrachioro			22 ACV
2.6,5-Trichlorophenoi +	95 9 43.		0.4 HLSC
Ethyl benzene	100414		25 HLSC
tyrene #	100425		19 CRY
Senzyl Alcohol	100516		żz ACV
henol. 2.4-dimetnyi	105679		31 ACV
?-creso}	106445		24 ACV
lengene. 1.4-dichloro f	106467		15 CRV
Phenol, 4-chloro Ethylene dibromnde ∮	106489		9.3 ACY
kenyiene dipromige y kerolein	106934		1.1 CRV
Ethane. 1.2-dichloro #	107052		2.5 ACV
crylonitrile #	107131		560 CRV 2.2 CRV*
thylene glycal	107211		68000 ACV
.3.5-Trimethylbenzene +	108678		Z6 ACY
oluene	108883		LIO ACV
Chlorobenzene	108907		71 ACY
henel	~ 108952		LLOO ACY
l-butylamine +	109739		130 TLSC
liethylamine +	109697		480 ACY
'etrahydrofuran 'yridine	109999		3300 TLSC
is(2-Ch)oroethyi)ether #	110861		20 ACY -
is(2-Chloroethoxy)methere	111911		4.6 TLSC
libutylamine +	111922		21 TLSC
lexach lorobengene #	118741		0.0019 CRY
lengeme. 1.2,4-trichloro	120021		22 HLSC
hena), 2,4-dichloro	120832	9EXP(0.3585*\$F	1+0.7595) ACV
riethylamine +	121448		SOOD VCA
insine +	122349		3.4 ACY
iydroquinone i-butyl acetate	23319		O.S ACY
.4-Dioxane #	123864		40 VCA
hiorodibrommethene #	123911		29 CRY*
etrachioroethylene #	127184		22 CRV
thyl acetate	141786		1000 ACY
leptane	142825		4 ACY
thylene. t-1.2-dichloro	156605		300 ACY
)lazinon +	333415		0.002 ACV
initro-o-cretol, 4,6-	534521		0_50 ACV
lenzene. 1.3-dichloro	541731		186 ACY
i,3-Dichloropropere (mixed iscmere) i,2,3,4-Tetrachlorobenzene	542756 1 634662		3 ACY 2.4 HLSC
PTC +	759944		SJ ACY
rephos fol an	950107		0.36 ACV
lylene	1330207		59 ACY
Clonitralid (Sayer 73 salt form)	1420048		5.9 ACY
arbofuren +	1563662		1.5 ACV
lethy! tert-buty! ether	1834044		380 ACV
Tetra n-butyl ammonium bromide	1843192		300 ACY
2.3,7.8-TCEO F	1746016		0.000000014 CRY
Atrazine + Chlorpyrifos +	1912249		7.8 CRV 0.002 ACV
interpyrites + It-n-propyl formenide	2921862 62 82 004		63 TLSC
Lithius	7439932		8.7 ACV
fercury	7439976		0.0013 HLSC
Cheilium	7440280	ı	S.A. HLSC
Serium	7440393	9EXF(1.95*(0L	(\$H))-3.66)
fenedi um	7440622		E ACT
Numeria. unionized (warmwater)	7684417		SO ACY
		-	
Amonta, unionized (coldwater)	7684417	•	20 ACV

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`2EV:SED`1-31-55

C-EHEAL WAR	CAS REPORT	Rule \$7(2) Lewi homelmine mater ralum (ug/	Sests
Chloring Hydregen sulfide Tomorhene # JESMA Alachier - Chromius, removelent Cyanazine + Pandinacinglin - Tetrachioracibenzafuran, 2.3,7,8- Hatelachier + pie(Chlorebutyl)ether	7782505 7783054 8001352 10222912 15072508 ,9540229 21773462 40487421 51207319 51218452 53622121		5.8 ACV 2.55 ACV 2.0017 CRV 4.4 ACV 48 ACV 7.3 ACV 4.7 CRV 0.000022 HUSC 150 CRV 84 TUSC
			! !

MOTES:

- This chamical is regulated as a carcinogen. Rule 57(2) _evil_is not pecessarily based on its 1 in 180,000 carper misk waive.
* - Preference judgment was used - minimum data not available.
- - New or revised Rule 57(2) allowable level since January 31, 1994.

ACY - Aquetic Chronic Value
TLSC - Terrestrial Life-Cycle Safe Concentration
PLSC - Human Life-Cycle Safe Goncent-ation
CRY - Carcer Risk Value
CAS - Chemical Abstract Service

- -- :1 1 -- : :::::

C.7052(1mH)-4.51

Exprestial equations: e.g..

6017(8.7852*(6LB(\$H))-4.5 ... where \$1 - terdiess :mg/1)

1.0051(pH)=5.0336 9EXP(1.0051*9FH=5.3336 = 3 where pH 's in Standard Units

- DRINKING WATER REGULATIONS

AND HEALTH ADVISORIES

by

Office of Water
U.S. Environmental Protection Agency
Washington, D.C.
202-260-7571

SAFE DRINKING WATER HOTLINE
1-800-426-4791
Monday thru Friday, 9:00 AM to 5:30 PM EST

May 1995



<u>LEGEND</u>

-boreviations column describions are

Maximum Contaminant Level Goal. A non-enforceable concentration of a drinking water contaminant that is protective or adverse number nearth effects and allows an adequate margin of safety.

Maximum Contaminant Level. Maximum permissible level of a contaminant in water which is delivered to any user of a public wate system.

Reference Dose. An estimate of a daily exposure to the numan population that is likely to be without appreciable risk of deletenous effects over a lifetime.

Orinking Water Equivalent Level. A lifetime exposure concentration protective of adverse, non-cancer nearth effects, that assumes all of the exposure to a contaminant is from a drinking water source.

(*) The codes for the Status Reg and Status HA columns are as follows:

 $\frac{F}{D}$ - final draft

L - listed for regulation

P - proposed tentative

Other codes found in the table include the following:

NA - not applicable

PS - performance standard 0.5 NTU - 1.0 NTU

T - treatment technique

 No more than 5% of the samples per month may be positive. For systems collecting fewer than 40 samples/month, no more than 1

sample per month may be positive.

--- guidance

Large discrepancies between Lifetime and Longer-term HA values may occi because of the Agency's conservative policies, especially with regard to carcinogenicity, relative source contribution, and less than lifetime exposure chronic toxicity testing. These factors can result in a cumulative UF (uncert factor) of up to 5 to 5000 when calculating a Lifetime HA.

The scheme for categorizing chemicals according to their cardinogenic poter is as follows:

Group A. Human carcinocen

Sufficient evidence in epidemiologic studies to support causal association between exposure and cancer

Group 8: Probable naman carcinogen

Limited evidence in epidemiologic studies (Group.81) and/or sufficient evide from animal studies (Group 82)

Group C: Possible human carcinogen

Limited evidence from animal studies and inadequate or no data in humans

Group D: Not classifiable

Inadequate or no human and animal evidence of carcinogenicity

Group E: No evidence of carcinogenicity for humans

No evidence of carcinogenicity in at least two adequate animal tests in differ species or in adequate epidemiologic and animal studies

Drinking Water Health Advisones (HAs) are defined as follows:

One-day HA

The concentration of a chemical in drinking water that is not expected to cau any adverse noncarcinogenic effects for up to 5 consecutive days of exposur with a margin of safety.

Ten-day HA

The concentration of a chemical in drinking water that is not expected to cau any adverse noncarcinogenic effects up to 14 consecutive days of exposure with a margin of safety.

Long-term HA

The concentration of a chemical in drinking water that is not expected to call any adverse noncarcinogenic effects up to approximately 7 years (10% of an individual's lifetime) of exposure, with a-margin of safety.

"EPA is in the process of revising the Cancer Guidelines."

TiGirme - 4

The concentration of a chemical in chaking water that is not expected to cause any adverse hondaminogenic effects over a lifetime of exposure, with a margin of safety

May 1995

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[.] I juxtet textem

[&]quot;NOTE The LIA value or the MCLG/MCL value for any two or more of these three chemicals should remain at 0 007 mg/L because of similar mode of action

^{***}PAH - l'olygromatic hydrocarbon

NOTE Authorization and Henzolg hillperylune - not proposed in Phase V

NOTE: Charges from the last version are noted in Halic and Hold Face print

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^{*} Current MCI. *A HA will not be developed due to insufficient data, a *Database Daticiancy Report has been published
* 1994 Proposed rule for Disinfectants and Distribution By-products: Total for all Trible combined cannot exceed the 0.08 level
Intel for all fisheacetic acids cannot exceed 0.06 level **PAE *** phthelete acid ester

May 1995

Page

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[•] The values for m-dichlorobenzene are based on data for e-dichlorobenzene.

[&]quot; A quantitative risk estimate has not been determined.

[&]quot; Total for all haloacetic ecide cannot exceed 0.00 level

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^{*} An IIA will not be developed due to insufficient della; a "Database Deficiency Report" has been published

[&]quot; lg : lectuical grade

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Page 5

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^{*} Under seview NOTE: Themsoftween — not proposed
** The PMD for metribuzin was revised Dec. 1994 to 0.013 mg/tg/ricy. Based on this revised RID the Electime HA would be 0.1 mg/t assuming a 20% relative source contribution to water. This information has not been incorporated in the Health Advisory document.

[&]quot;" l'entative.

[&]quot;If the concercionality attention (" is accepted, the I Metime IIA is 0.20; other wise it is 0.200 mg/L

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^{**} A HA will that the developed due to insufficient data, a "Database Deficiency Report" has been published.

[&]quot; Total for all halouceus acids cannot exceed 0.08 mg/l level.

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^{*} Unifer review ** Copper — ection level 1 3 mg/L *** Measured as free chlorine Land — action level 0 015 mg/L.

* Regulated as chimine * in find * in water * Being remanded

May 1995

0 005 D. Sodiun 0.0004 Theffine . . i. i.n.k. bi Vanaduali 0.0001 D .. Zine chloride (measured d RAIMONUCLIDES Both perticle and photos activity (tenanty 4 Invenily Gross alpha particle activity 15 pCM. Radium 226 20 pCVL 11:4 : 14: Radman 228 20 ρΟνι Amhai 150 pcu. thammen 0 003

regions ** Guidance

Secondary Maximum Contaminant Levels

May 1995

Page 10

A THE PARTY OF THE		विक्रमणसम् रहा, १ हर्ग हर्गमण राग
Aluminum Chlorida in the second	F THE PARTY	0.05 to 0.2
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Corrosivity Fluorida	F REPORT FRANCE	uou-couosive
Foaming agents	WHILE W.	0.5 种 200 (200 (200 (200 (200 (200 (200 (200
Manganese Odor	TIPPE IN	0.05
pl I Silver		6.5 — 8.5
Sulfate Total dissolved solids (TDS)	大脑型 英性	. 250 800
Zinc	F	5

Status Codes: P — proposed, F — final

* Under review

Microbiology

Aay 1995 : Page 11

		i itele	MCL
Cryptosporidium	L L	-	-
Clercia lemble Lullus de della Lucia de la		Zero	
Standard Mail Count in the			ELL TT
Total Coliforms	F	zero NA	••
Virušes	F	Zero	TT

Key: PS, TT, F, defined as previously stated.

Final for systems using surface water, also being considered for regulation under groundwater disinfection rule.

Appendix D

Well Network

TABLE 1 SUMMARY OF WELL NETWORK

Monitoring Well/Piezometer No.	Rurpose	Screen Interval (1)	Comments
MW-1a	Upgradient	10 - 15'	• formerly MW-1
MW-1b	Upgradient	85 - 95'	
MW-2	Piezometer	10 - 15'	
MW-3a	POC	10 - 15'	formerly MW-3vicinity of RI Well W-6
MW-3b	POC	85 - 95'	• vicinity of RI Well W-6
MW-4a	POC	10 - 15' (2)	 downgradient of RI Well W-4 vicinity of VP-3
MW-4b	POC	85 - 95'	• see above
MW-5a	POC	15 - 20' (2)	• vicinity of VP-2
	ær v⊈ tnette. 19	A: \	 vicinity of RI well W-5 downgradient of RI wells W-3a and W-3b
MW-5b	POC	23 - 28'	• see above
MW-5c	POC	55 - 60'	• see above **
MW-5d	POC	85 - 95'	• see above
PZ-1	Piezometer	10 - 15'	
PZ-2	Piezometer	10 - 15'	
PZ-3	Piezometer	10 - 15'	
PZ-4	Piezometer	10 - 15'	

Note:

Below ground surface.
 These intervals will be adjusted if necessary based on the soil conditions encountered

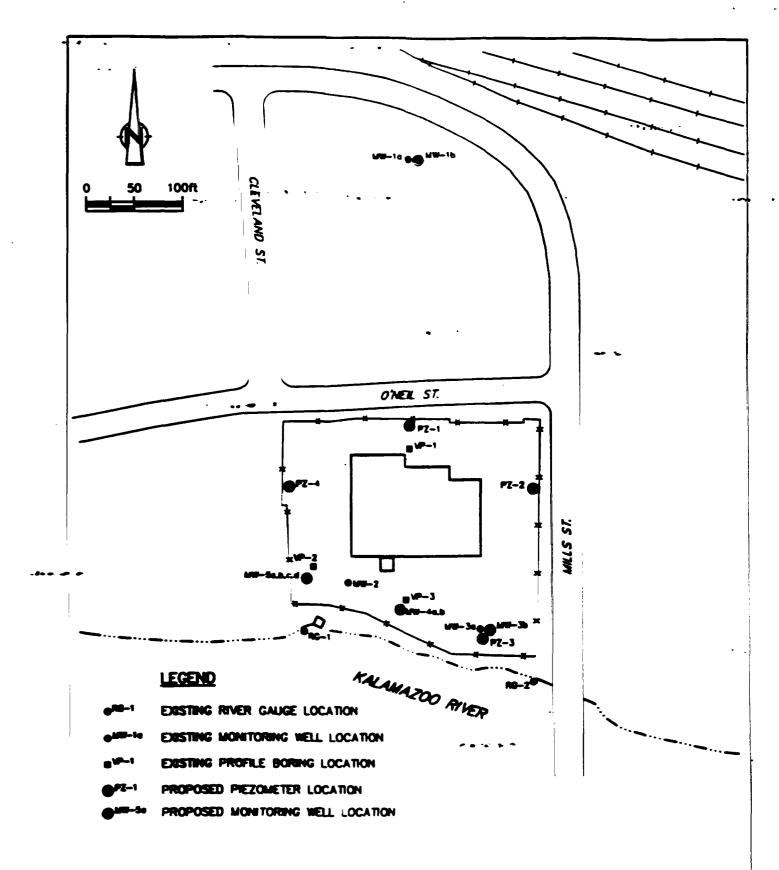


figure 1
PROPOSED MONITORING WELL NETWORK
AUTO ION SITE
Kalamazoo, Michigan

CRA

Appendix E

Chemicals of Concern

CHEMICALS OF CONCERN

AUTO ION SUPERFUND SITE (OPERABLE UNIT 2)

Organics Ingreanics bis(2-Ethylhexyl)phthalate Arsenic Trichloroethylene Nickel 1,2-Dichloroethane Barium Vinyl Chloride Copper Lead Cadmium Mercury Cyanide Chromium III Chromium VI Silver

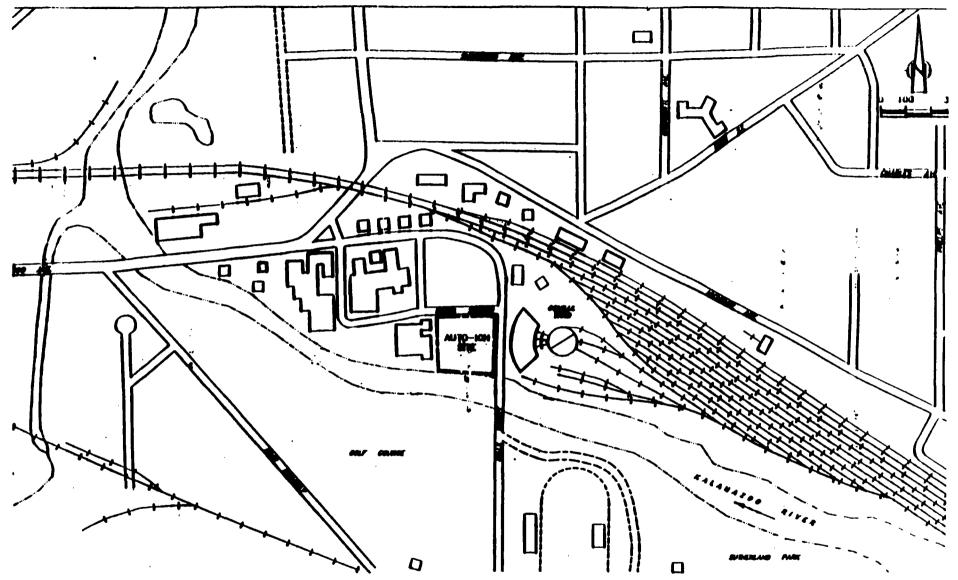
Note: Additional compounds may be added to this list following the establishment of ACLs for groundwater.

APPENDIX C DESCRIPTION OF SITE AND MAP

AUTO ION PROPERTY DESCRIPTION

74 Mills Street, Kalamazoo, Michigan

Lots twenty-three (23), twenty-four (24), twenty-five (25), twenty-six (26), twenty-seven (27) and twenty-eight (28) of O'Neill's Plat on Union Addition, City of Kalamazoo, Kalamazoo County, Michigan.



LECEND

--- RALWAY

- SITE BOUNDARY

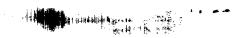
SITE AREA PLAN AUTO-ION SITE Kalamazoo, Michigan

APPENDIX D LIST OF SETTLING DEFENDANTS

SIGNATORIES TO THE AUTO ION RD/RA CONSENT DECREE FOR SECOND OPERABLE UNIT

- Amerace Corporation
- American Tubing Company (Plymouth Tube Company)
- Anaconda Wire & Cable Co. Luc Ericston
- Anderson Safeway Corp
- Anodized Specialists, Inc.
- Bendix Corporation (Allied Signal, Inc.)
- Brunswick Corporation
- Chrysler Corporation
- City of Battle Creek
- City of Kalamazoo
- Clark Equipment Company (Ingersoll-Rand Company)
- Consumer Power Company
- Contractors United, Inc.
- Corning Glass Works (Corning, Inc.)
- Cosco Household Products
- Dana Corporation (Weatherhead Division)
- Du-Wel Products, Inc.
- Essex Wire (United Technologies Corporation)
- Faultless Caster, Inc. (FKI Industries, Inc.)
- •Firestone (Bridgestone)
- Garwood Industries (Dover Corporation)
- . General Electric Company
- General Motors Company
- Gilbert Plating and Bumper Exchange, Inc.
- Haas Corporation (Lear Plastics)
- Harman Automotive (Jervis; Harvard Industries)
- Hastings Manufacturing Company
- Homelite Division (Textron)
- Howard Plating Industries, Inc.
- Indiana Steel & Wire
- Johnson Controls
- KTS Industries, Inc.
- . Kawneer Company
- Kewaunee Scientific Corporation
- Lawrence Industries
- Lansing Heat Treating Co.... Padren
- M&T Chemical, Inc. (Elf Atochem North America, Inc.)
- Magnavox
- Micro Mechanical Finishing (Xtek)

- -Monsato Corporation
- Motor Wheel Corporation (Goodyear)
- Muskegon Piston Ring ... At Golfte
- National-Standard Company
- * PPG Industries, Inc.
- · Pickens Plating Inc.
- *Quincy Products, Inc. (Valley Industries, Inc.)
- *Rex Chain Belt, Inc. (RHI Holdings, Inc.; Fairchild)
- Rudy Manufacturing (Sunstrand Corporation)
- Sealed Power Corporation (SPX Corporation)
- *Shakespeare Company
- Sheller Globe Corporation (United Technologies Automotive Systems, Inc.)
- Stanadyne, Inc. (Stanscrew; Moen, Inc.)
- Stauffer Chemical (Stauffer Management Company; Rhone-Poulenc, Inc.)
- . Udylite Corporation (Ethone-OMI, Inc.)
- Union Tank Car Company (The Marmon Group, Inc.)
- V.W. Kaiser Engineering
- ~Varity Kelsey-Hayes (H.B. Sherman Manufacturing)
- Vickers Corporation (Unisys Corporation)
- Warsaw Plating Works, Inc.
- Westinghouse Electric Corporation
- Whirlpool Corporation
- Wickes Manufacturing
- Xtek Inc.



Monsato Corporation

Motor Wheel Corporation (Goodyear)

Muskegon Piston Ring

National-Standard Company

PPG Industries, Inc.

Pickens Plating Inc.

Quincy Products, Inc. (Valley Industries, Inc.)

Rex Chain Belt, Inc. (RHI Holdings, Inc.; Fairchild)

Rudy Manufacturing (Sunstrand Corporation)

Sealed Power Corporation (SPX Corporation)

Shakespeare Company

Sheller Globe Corporation (United Technologies Automotive Systems, Inc.)

Stanadyne, Inc. (Stanscrew; Moen, Inc.)

Stauffer Chemical (Stauffer Management Company, Rhone-Poulenc, Inc.)

Udylite Corporation (Ethone-OMI, Inc.)

Union Tank Car Company (The Marmon Group, Inc.)

V.W. Kaiser Engineering

Varity Kelsey-Hayes (H.B. Sherman Manufacturing)

Vickers Corporation (Unisys Corporation)

Warsaw Plating Works, Inc.

Westinghouse Electric Corporation

Whirlpool Corporation

Wickes Manufacturing

Xtek Inc.